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## **Growing With Opportunities**

It seems like almost every day another use for the incredible, sustainable soybean finds its way into the marketplace. With global demand for fuels, fibers and materials continuing to climb, soy gives businesses and consumers alike a smart, renewable alternative. With hundreds of uses and counting, soybeans give us environmentally responsible products today and will continue to do so in the future.

### The Checkoff Connection

The mission of the United Soybean Board (USB) is simple: fund research and promote the development of the soybean's many uses. Cultivating broader awareness and use of soy as an alternative to petrochemicals, the board's research and promotion programs have been instrumental in creating hundreds of products. Comprised of 69 volunteer farmer-directors, USB oversees the soy checkoff program's investments, research and funding. For more information on USB and the soy checkoff, go to www.unitedsoybean.org.

## A Guide To Going Green

USB publishes the "Soy Products Guide" every year to help businesses and consumers identify commercially available soy-based products and ingredients. With so many soy-based solutions available, this guide helps identify more environmentally responsible alternatives.

Throughout the year, more and more products are added to the "Soy Products Guide;" for the most up-to-date listings, visit www.soynewuses.org.

If you would like to have your soy product added to this guide, please contact us at info@unitedsoybean.org.

## **Company Listings**

The companies listed are contacted annually to verify that their products contain soy in some form and are available for sale. The information on this site is continually updated as manufacturers send updates to USB. In some cases, new products will be launched, and other products may no longer be available. Many companies have indicated an interest in wholesale distribution, and resellers are encouraged to contact them directly. USB does not provide any guarantee or warranty of the products or suppliers. For more information, see the disclamer on page 44.

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Sov-Based Products

The USDA BioPreferred program consists of two initiatives: a preferred procurement program for federal agencies and a voluntary certification and labeling program for the consumer marketing of biobased products.

This voluntary labeling program gives manufacturers the opportunity to have their biobased products

that meet program requirements carry a biobased label for easy consumer identification.

For more information, please visit www.biopreferred.gov.



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CONSUMER PRODUCTS — Products listed in this section are intended for use by everyday consumers. In some instances, more than one source may be listed for an identical product. One source may be a retail business such as an online store, while another may be a manufacturer selling its products wholesale. Product descriptions were provided by suppliers. USB does not guarantee their accuracy or provide any guarantee or warranty for the products or suppliers.

## **ALL-PURPOSE LUBRICANTS**

#### ARCHER PETROLEUM

CHAIN BAR LUBRICANT - A high-quality, readily biodegradable bar and chainsaw lubricant formulated with domestically grown seed oil.

#### **BARCO PRODUCTS**

**PENETRANT LUBRICANT** - Penetrant Lubricant is a multipurpose lubricant that provides lubrication and dynamic penetration of rust. Use on frozen nuts, bolts, power tools, gears, valves, chains, sprockets and cables. Product will not evaporate.

#### **BI-O-KLEEN INDUSTRIES, INC.**

**SOY LUBE SL-100** - Soy Lube SL-100's biobased formula contains soybean oil and other renewable resources. This environmentally responsible product halts squeaks, loosens stuck parts and dries out moisture.

#### **CORTEC CORPORATION**

**ECOLINE CLP** - EcoLine CLP is a "green" version of a multifunctional penetrant/lubricant. This product is designed for industrial, shop and home use. EcoLine CLP is perfect for indoor and outdoor application and safe for use on all metals and most plastics.

ECOLINE LONG-TERM RUST PREVENTATIVE - Long-term readily biodegradable coating that provides outstanding multimetal corrosion protection. Designed to be used in all applications, including salt spray (marine) and high-humidity outdoor environments.

### INTERCHEM ENVIRONMENTAL, INC.

**SOYCLEAN PENETRANT & LUBRICANT** - A general lubricant for use around the home, garage, shop, farm, factory or office. SoyClean Penetrant and Lubricant aggressively penetrates and loosens rusted or frozen parts and provides a light coating for continued lubrication.

### INTERNATIONAL LUBRICANTS, INC.

**LUBEGARD ATF PROTECTANT** - Protects transmission by reducing wear and extends fluid and transmission life. Reduces operating temperature, allowing transmissions to perform more efficiently.

**LUBEGARD ATF-DEXRON/MERCON III** - Reduces transmission wear, extends fluid and transmission life. Reduces operating temperature, allowing transmissions to perform more efficiently.

**LUBEGARD HIGHLY FRICTION MODIFIED ATF** - Specially formulated for high-friction transmissions. Reduces transmission wear, extends fluid & transmission life. Reduces operating temperature, allowing transmissions to perform more efficiently.

**LUBEGARD LUBE 'N LOOSEN** - The safe, nontoxic, nonflammable way to cut rust and lubricate everything around the house or shop.

LUBEGARD VALVE AND ASSEMBLY LUBRICANT - Provides lubrication for the assembly of transmissions, engines, gear boxes, pumps and any other general automotive or lubrication use. This product contains liquid wax esters that lubricate and protect the equipment by attaching to metal surfaces, giving lubrication of valves and governors, thus enhancing valve performance.

#### **IOSSO PRODUCTS**

IOSSO SIZING LUBRICANT AND CLEANER - This product is formulated to clean and lubricate. It eliminates stuck cases to make sizing less work and prolongs the life of dies. It is easy to use with no sticky residue and no offensive smell. It is water-soluble, biodegradable and nonflammable. It inhibits corrosion and rust. No shipping restrictions.

IOSSO TRIPLE ACTION OIL SOLUTION - This triple action solution cleans, lubricates and protects. It penetrates to loosen powder, carbon, and plastic wad. It's an excellent lubricant for parts, and inhibits corrosion.

#### NUTEK

**BOLT OFF** - Cut through corrosion quickly, loosen stubborn nuts and penetrate rust and corrosion faster than the competition.

LUBFIX - Spray lubricant.

SHIELD IT - Corrosion protection lubricant.

SIMPLY SOY - Cleaner and lubricant.

### RENEWABLE LUBRICANTS, INC.

BIO-AIR TOOL LUBRICANT (ISO 32) - A specifically formulated, readily biodegradable air tool lubricant designed to replace petrochemical-based air tool oils. Because of the super-high viscosity index of the high oleic basestocks, this biobased, ISO 32-certified product performs in many applications. In addition, this product emulsifies in water for improved lubricity in moist conditions.

**BIO-GEARHEAD OIL GL-3** - This formula has combined stabilized technology with stabilized high oleic basetocks and mild extreme-pressure/anti-wear additives. The result is a readily biodegradable product, which has the long life heat stability and additionally offers the protection advantages of the mild extreme pressure and anti-wear of an API GL-3-type gear lube.

**BIO-PENETRATING LUBRICANT (BPL) + MOLY** - A specially formulated, biobased, penetrating lubricant that provides a protective molybdenum disulfide film to sliding surfaces, but is more resistant to dust and dirt than the BPL products with tackifier.

**BIO-PENETRATING LUBRICANT (BPL) + MOLY + TACK** - BPL plus molybdenum and tackifier has perfomance advantages in applications such as high-speed roller chains, cables and moving parts. This product rapidly penetrates and adheres to the application, forming a lubricating film that cannot be wiped away by extreme pressure or high speeds.

BIO-PENETRATING LUBRICANT (BPL) + TACK - The addition of a food-grade tackifier provides adhesive characteristics to the performance of BPL. Some applications and environmental conditions may require an additional tacky surface film that protects equipment from corrosion. The tackifier added to BPL helps meet this requirement and also holds the lubricant to the surface of moving parts and improves antiwear.

BIO-VALVE LUBE GAS CONDITIONER - Bio-Valve Lube Gas Conditioner chemistry is listed for use by the U.S. Environmental Protection Agency for off-road equipment and marine engine manufacturers. Using this highly concentrated conditioner reduces valve seat, ring and upper cylinder wear in engines that operate at high RPM's or under heavy loads.

**BIO-ARCTIC FIREARM LUBRICANT** - A specially formulated, readily biodegradable light lubricant developed to lubricate in extreme subzero temperatures. A combination of biobased and synthetic base oils formulated with the proper additive technology to lubricate into close tolerant areas and prevent corrosion.

**BIO-BLAST PENETRANT (LOW SURFACE TENSION)** - A specially formulated, biodegradable, fast-acting penetrant that blows away rust and dirt.

SUPER HIGH PERFORMANCE TRANSMISSION FLUIDS - This formula designed for racing has combined stabilized technology with biobase stocks and extreme pressure/antiwear additives. Long-life heat stability and high film strength. SAE: OW10, 5W20, 10W30.

**SOYPOWER PENETRANT AND LUBRICANT** - A multipurpose lubricant for use in home and shop.

#### **SOYCLEAN**

**SOYCLEAN PENETRANT & LUBRICANT** - A general lubricant for use around the home, garage, shop, farm, factory or office. SoyClean Penetrant & Lubricant aggressively penetrates and loosens rusted or frozen parts and provides a light coating for continued lubrication.

#### **TERRESOLVE TECHNOLOGIES**

**ENVIROLOGIC 31** - Environmentally safe and non-toxic, multipurpose lubricant for use in the office, home or on the farm.

**ENVIROLOGIC 802** - Multipurpose grease for use in home, shop or on the farm.

#### **USA SOY SOLUTIONS**

AIR TOOL OIL - ELM Air Tool Oil is a high-quality, biodegradable pneumatic tool and equipment lubricant formulated with the best optimized biotechnology using USA-grown natural seed oil that surpasses the lubricity of most conventional oils.

**ELM PENETRANT** - ELM Penetrating Fluid is a high-performance penetrant designed to penetrate and loosen even the most corroded and rusty seized metal parts. For general purpose use. Formulated with the best optimized USA-grown natural seed oils and select additives, it is safe and performs better than conventional penetrants.

GEAR OIL 80W90 - Multi-Purpose Gear Lubricant is a premium quality biodegradable gear lubricant formulated with the best optimized BiotechbasedTM USA-grown natural seed oil that surpasses the lubricity of most conventional oils. It protects against wear, has a high flash point for safety and is readily biodegradable.

SOYLUBE ALL PURPOSE LUBRICANT & OIL - SoyLube All Purpose Lubricant and Penetrating Oil is a high performance, biodegradable penetrant and lubricating oil for general purpose use. Formulated with the best optimized USA-grown natural seed oils and select additives, it surpasses the lubricity and performance of conventional lubricants

### **WEST CENTRAL SOY**

**SOYPOWER PENETRANT AND LUBRICANT** - A multipurpose lubricant for use in home and shop.

## WORKCELL SYSTEMS, INC.

**GLYSOL PENETRATE** - A soy-based aerosol lubricant containing the same properties as WD40, except that it is free of petroleum and other distillates. It performs equal to or better than its petroleum counterparts.

#### **ZEP SUPERIOR SOLUTIONS**

ZEP 70 - Aerosol lubricant that uses soy as the lubricant.

## ANIMAL CARE

#### **FEED ENERGY COMPANY**

ALL VEG 3900 - A natural energy source derived from products of vegetable oil-seed processing to create a high-energy source for nutritional and industrial applications. All VEG 3900 can be relied on to contain 3900-3925 kilocalories of metabolizable energy/pound.

**ALL VEG 4000** - A natural energy source derived from products of vegetable oil-seed processing to create a high-energy source for nutritional and industrial applications. All VEG 3900 can be relied on to contain 4000-4050 kilocalories of metabolizable energy/pound.

**HYPER-CAL 3800 VA** - A formulated blend of vegetable oils and highgrade animal fats to provide high energy. This product can be relied upon to contain 3800-3250 kilocalories of metabolizable energy/pound.

**HYPER-CAL 3800 VSP** - A formulated blend of vegetable oils and high-grade animal fats blended to provide high energy. This product can be relied upon to contain 3800-3850 kilocalories of metabolizable energy/pound.

**HYPER-CAL 3900 VA** - A formulated blend on vegetable oils and highgrade animal fats to provide high energy. This product can be relied upon to contain 3900-3950 kilocalories of metabolizable energy/pound.

**SMRG 40-40** - SMGR 40-40 is a carefully manufactured natural energy source, scientifically derived and formulated from products of vegetable oil-seed processing. SMGR 40-40 assures you a consistent source of energy for ruminant diets, either as an energy ingredient for nutritional supplements or as a direct-fed energy supplement.

#### **GEMTEK**

AA-SHAMPOO FOR DOGS & CATS - Mild shampoo that neutralizes protein allergens on contact and helps to eliminate mites, ticks, fleas and flea eggs and soils without fragrance, sulfonics, caustics, builders or reagents.

#### THE CLEAN ENVIRONMENT COMPANY

**N-27 PET SHAMPOO** - A naturally derived pet shampoo. Non-irritating, very gentle cleansing shampoo for all animals. Conditions hair as it cleans for tangle-free hair. Will not strip hair. Aids in repairing damaged hair.

## **AUTO CARE**

### INTERNATIONAL LUBRICANTS, INC.

**LUBEGARD POWER** - Steering Fluid Protectant - Enhances powersteering fluids by providing additional antiwear, anticorrosion and antifriction compounds.

## ORISON MARKETING, LLC

**SOYTRUK FIFTH WHEEL GREASE** - Soybased grease developed specifically for truck fifth wheels. Thickeners and bioadditives effectively inhibit rust and adhere to metal surfaces to reduce wear.

## BAR CHAIN OILS

### ARCHER PETROLEUM

ARCHER SOY-SAFE BAR & CHAIN OIL - Archer Soy-Safe Bar & Chain Oil is derived from domestically grown soybeans. It is an environmentally friendly product that provides users a safe alternative compared to conventional bar and chain oils. This product is designed to be used in colder temperatures and contains a tacky agent to reduce drip and oil throw-off.

### **ENVIRONMENTAL LUBRICANTS MANUFACTURING**

**CHAIN BAR LUBRICANT** - A high-quality biodegradable bar and chain lubricant formulated with the best optimized biotechnology using U.S.-grown natural seed oil that surpasses the lubricity of most conventional oils.

#### **FLUID SCIENCES, LLC**

**SOY-50 CHAINLUBE** - An advanced agri-synthetic alternative to conventional mineral oil-based chain and bar lubricants. The product is specifically formulated to lubricate high-performance bar and chain applications.

#### **GREAT PLAINS OIL**

CHAIN SUN - Bar chain oil for chainsaws.

#### INTERNATIONAL LUBRICANTS, INC.

**LUBEGARD LUBE CHAIN LUBRICANT** - Proven performance in use throughout the New England winter. Meets all chainsaw manufacturer and environmental specifications.

#### RENEWABLE LUBRICANTS, INC.

BIO-PENETRATING LUBRICANT (BPL) - A specially formulated, readily biodegradable penetrant that can be used as a light lubricant. Because of the high viscosity index of the high oleic basestocks, this product performs in many applications. BPL is formulated to penetrate into close-tolerant areas, then lubricate and prevent corrosion.

#### **BIO BAR & CHAIN OIL - CHAIN LUBRICANT.**

BIO-BAR & CHAIN (BBC) OIL (10W30, 15W50) - BBC Oil is a fully formulated, ultimately biodegradable, vegetable-oil-based chain and bar oil. BBC Oil combines U.S. agricultural vegetable oils with patented additive technology to provide a high-performance, biodegradable lubricant.

#### **SOYCLEAN**

BAR & CHAIN OIL - A high-quality biodegradable bar and chain saw lubricant recommended for use in all types of chainsaws and both conveyor and lubricating drive chains. It replaces and mixes freely with petroleum-based bar and chain oils and is suitable for both automatic and manual applications.

### **TERRESOLVE TECHNOLOGIES**

**ENVIROLOGIC 268** - A readily biodegradable bar, chain and sprocket oil. Excellent useful temperature range and "sling-off protection."

**ENVIROLOGIC 268B** - Recommended for Stihl equipment. A readily biodegradable bar, chain and sprocket oil. EnviroLogic 268B has excellent anti-wear characteristics and exceeds the requirements of petroleum-based bar and chain oils.

## **USA SOY SOLUTIONS**

CHAINSAW BAR AND CHAIN OIL - ELM Biotechbased™ Bar & Chain Oil is a high-quality biodegradable bar and chain lubricant formulated with the best optimized biotechnology using USA-grown natural seed oil that surpasses the lubricity of most conventional oils.

#### **WEST CENTRAL SOY**

**SOYLINK CHAIN-BAR LUBRICANT** - Meets the lubricating demands of bar, chain, blade and saw-guide applications.

## **BUILDING PRODUCTS**

## BIOBASED TECHNOLOGIES, LLC.

**BIOBASED 1701S** - BioBased 1701s is a water-blown, two-part, closed-cell, bio-based-spray-applied polyurethane foam.

**BIOBASED 501W** - BioBased 501w is a water-blown, two-part, opencell, bio-based-spray-applied polyurethane foam.

**BIOBASED 502** - BioBased 502 is a water-blown, two-part, open-cell, bio-based-spray-applied polyurethane foam.

BIOBASED INSULATION - BioBased Insulation is a soy-based polyurethane spray foam insulation. Because BioBased Insulation contains no microfibers, has a high R value, perfectly air seals and is made from annually renewable resources, BioBased Insulation allows you to create a structure that is healthy, comfortable, energy efficient, durable and environmentally responsible.

**SOY SEAL HD** - Soy Seal HD is a closed-cell foam sealant used for a variety of agricultural and industrial applications including sealing of livestock houses; soil and rock stabilization; pipeline trench breaker; pad, pillow and poly backfill; crack and joint sealing and post and pole setting.

**SOY SEAL XD** - Soy Seal XD is a closed-cell foam sealant used for a variety of agricultural and industrial applications including sealing of livestock houses; soil and rock stabilization; pipeline trench breaker; pad, pillow and poly backfill; crack and joint sealing and post and pole setting.

#### **CORTEC CORPORATION**

**ECOLINE 3690** - EcoLine 3690 is a biodegradable, biobased, ready-to-use, temporary coating designed for severe marine and high-humidity conditions. When applied on the surface, this product leaves an oily film, which provides excellent outdoor protection on any metal surface. The film is self-healing and moisture-displacing, providing superior protection against aggressive environments.

#### **DEMILEC USA**

**HEATLOK SOY** - Heatlok Soy is a spray foam insulation system based on recycled plastics and renewable resources such as soybean oil. In one application, this insulation provides the three essential elements of a building envelope: insulation, an air barrier and a vapor barrier. With no ozone-depleting substances, Heatlok Soy can contribute up to 13 points in five categories on LEED projects.

### **ENVIRON BIOCOMPOSITES LLC**

**ENVIRON** - Environ biocomposite is a decorative interior material that respects the environment by using recycled paper products, a soybased resin system and color additives. The material has a unique and elegant appearance combined with the warmth and feel of an exotic hardwood.

#### **GREEN PRODUCTS LLC**

**ENVIROGRIP** - Web-backed synthetic adhesive tape used for flashing and repair details. Permanently bonds to virtually any roof surface including rubber, Hypalon, PVC, metal, torch-down single-ply, modified and hot tar.

#### **NEW CENTURY COATINGS**

**AGRISTAIN FOR CONCRETE** - Product can effectively seal and color concrete. Uses natural byproducts of corn, sunflowers or soybeans, coupled with water-based acrylic technology.

AGRISTAIN FOR FIBER CEMENT - Soy-based AgriStain can add the rustic look of wood to a fiber cement-sided home. AgriStain is easy to apply by painter's pad or can be sprayed and ragged to desired look.

AGRISTAIN FOR WOOD - AgriStain is an innovative product designed to accentuate the beauty of wood. Using natural byproducts of soybeans, corn and sunflowers gives the professional wood stain look without the smell and toxicity issues.

### **SOYCLEAN**

## SOYGUARD PREMIUM WATER REPELLANT AND WOOD SEALER

- SoyGuard Premium Water Repellant & Wood Sealer is a deeppenetrating soy-based finish developed to provide superior protection for exterior wood against water, swelling, warping, and weathering. Patented clean air formulas contain methyl soyate, a natural solvent derived from soybean oil that deeply penetrates the wood surface and encapsulates wood cells with a protective coating of recycled polystyrene.

SOYGUARD PREMIUM WOOD SEALER AND STAIN - Kid-safe, pet-safe. SoyGuard Premium Stain and Sealer is recommended for all new, old and pressure-treated exterior wood surfaces including outdoor decks, siding, furniture, fences, sashes, doors, docks and millwork. Just one coat protects against swelling, warping, cracking and checking for up to two years and is safe for use around children and pets. Colors available: Honey, Cedar, Redwood, Walnut. One gallon covers up to 250 square feet.

SOYSEAL CONCRETE SEALER AND WATERPROOFER - SoySeal Concrete is designed to seal and waterproof concrete and other masonry products. Excellent sealing performance, 24-Month Seal, ASTM C-672. Nontoxic and environmentally friendly, Spreads, doesn't bead water (minimizes U.V. magnification & damage).

SOYSEAL WOOD SEALER AND WATERPROOFER - A natural soybased sealer for all wood, decks and docks. Twenty-four month seal ASTM C-672. Spreads water. Contains virtually no VOCs, nontoxic, nonflammable and readily biodegradable.

#### **URETHANE SOY SYSTEMS COMPANY**

**SOY THERM** - A density of 1/2 lb. per cu. ft., rigid foam insulation for commercial and residential use.

**SOYTHERM 100** - Soy Therm 100 spray-foam insulation is innovative, environmentally friendly and made with Soyol, USSC.

**SOYTHERM 50** - Soy Therm 50 spray-foam insulation is innovative, environmentally friendly and made with Soyol, USSC.

## **CANDLES**

SOY CANDLES - Soybean wax candles available in a variety of scents and sizes.

#### **ANGEL SCENTED CANDLES**

**GRUBBY CANDLES** - These uniquely shaped and scented candles include shapes and scents of cinnamon rolls, blueberry pies, hot chocolate, smores and wedding cake.

JAR CANDLES - Soy candles in a jar that burn clean and slowly.

#### AUTUMN MOON

**SOY CANDLES** - Soybean wax candles, votives and pillars available in a variety of scents and sizes.

### **BEANSWAX CANDLE COMPANY**

**BEANSWAX CANDLES** - Soy candles in 10 classic styles and 22 fragrances. Seasonal and unscented also available.

### BITTER CREEK CANDLE SUPPLY, INC.

**EZ SOY™** - Easy-to-use natural soy wax flakes make container candles. Clean-burning, easy-to-clean-up, nontoxic, biodegradable and environmentally safe.

### **CANDILICIOUS SOY CANDLES**

**SOY CANDLES** - One hundred percent all-natural, individually handpoured, pure soy wax candles. Our candles are richly scented with only natural fragrance oils. We offer retail, wholesale, fundraising and private label pricing.

## CANDLE CREATIONS, INC.

**SOY CANDLES** - Soybean wax candles available in a variety of scents and sizes.

#### **CANDLELIGHT COTTAGE**

SOY CANDLES - Soybean wax candles available in a variety of scents and sizes

SOY CANDLES - Three lines of fragrant soybean wax candles from a North Dakota home-based, candle-making business. Choose from the Cottage Collection candles, Aromatherapy candles or All Naturals, which have no candle dye added. The candles are water-soluble, readily biodegradable and virtually nontoxic.

### **CANDLEMART**

SOY CANDLES - A product line of soy candles and in all scents and sizes.

### **CANDLES BY CLAIRE**

**SOY CANDLES** - Soy candles available in a variety of sizes and scents. Highest concentrate of fragrance with custom-blended scents. 100 percent food-quality soy wax.

#### **COUNTRY GIRL CANDLES**

**SOYBEAN WAX CANDLES** - One hundred percent soybean wax candles available in a variety of scents and containers.

#### **DELORI CANDLE COMPANY**

SOY CANDLES - Delori creates high-quality, fragrant, hand-poured candles using only the finest soy ingredients. With an extensive assortment of fragrances, Delori has something for everyone. Candles come in 5-, 10- and 16-ounce apothecary jars or in 1-ounce soymelts. All candles are backed by a 100 percent guarantee.

#### **GELLUMINATIONS**

**SOY CANDLEMAKING KITS** - Beginner soy kit includes 2 pounds of CB135 soy wax, six wicks, six sticky tabs, 3 ounces of fragrance, 1 ounce of liquid dye, three warning labels and instructions.

**SOY CANDLES** - Americana Soy Buckets and Soy Jelly Jars are available in a variety of fragrances.

**SPECIALTY SOY CANDLES** - With our soy candles you can enjoy pure fragrance, with no soot or smoke. Each one is hand-poured to ensure quality. They come in designs such as jelly jars, cookie jars and lanterns.

#### **GENERATION SOY**

SCENTED SOY CANDLES - Hand-poured in Emmetsburg, lowa, in the heart of the soybean belt. Generation Soy offers 100 percent soy candles in more than 85 fragrances and a variety of containers and sizes. We can also pour two- and three-layer candles upon request.

#### HANNA'S CANDLE COMPANY/HCC BRANDS

**BAKERY COLLECTION** - Warm, rich and silky bakery colors and fragrances.

**HOME SWEET HOME COLLECTION** - An Americana-themed line that features red, white, and blue candles with mouth-watering scents inspired by nostalgic summer influences.

**MELT YOUR HEART COLLECTION** - A collection perfect for Valentine's Day gift giving with delicious edible scents.

SOY CANDLES - Contract manufacturing and private-label soy candles.

**SOY TIDINGS LINE** - Soy Tidings Line captures all of your favorite holiday memories in beautifully festive colors and fragrances.

**VINTAGE FLORALS** - Brings the finest florals inside with beautiful, soft colors and fragrances.

## LEE SEED COMPANY, INC.

**CANDLES MY WAY** - Soy candle-making kit that is already scented and colored. Heat the kit in the microwave and pour the wax into your own container and set the wicks. Comes with six wicks.

**KETTLE KANDLES** - Kettle Kandles are soybean wax candles available in a variety of scents and kettle designs. Kettles are refillable, so you can enjoy them for many years.

#### **LULI CANDLES**

**SOY CANDLES** - Contract manufacturing, private label and LuLi brand soy candles. Handmade with pure cotton wicks. The highest quality natural fragrances and essential oils mixed in using our unique slow-stir process.

### **MEG HOOD SOY COUTURE CANDLES**

**MEG HOOD SOY COUTURE CANDLES** - Luxury hand-poured soy candles in various sizes and fragrances. Special custom wedding and event candles are also available.

### MINNESOTA SOYBEAN RESEARCH & PROMOTION COUNCIL

**BEANSWAX CANDLES** - Candles made with soybean oil. Burn cleaner than traditional candles with no sooty residues. Available in 10 classic styles and 16 fragrances. Seasonal, unscented and aromatherapy also available.

### NATURE'S GIFTS INTERNATIONAL, LLC

**ECOSOYA** - Natural soy wax for all varieties of candle manufacturing. Made from 100 percent natural soybeans; longer, cooler and cleaner burning; no soot buildup; made with domestically grown crops; renewable, biodegradable and free from pesticides/herbicides; easy to clean up with soap and hot water; meets FDA and Kosher standards; very stable allowing for long shelf life; not subject to animal testing.

### **NEW CENTURY COATINGS**

**AGRICOLOR** - AgriColor is an innovative product designed to colorize candle wax materials. Using natural by-products of corn, sunflowers or soybeans coupled with solvent-free colorant technology; AgriColor can provide opacity in bright vibrant colors.

#### **PACIFIC COAST CANDLES**

SOY CANDLES - We specialize in wholesale soy candles, custom private labeling and personalized scents for individuals, businesses, weddings, favors, birthdays and corporate events. Let us know how we may assist with your soy candle needs. Exceptional 100 percent soy candles. Quality and selection are provided, and we'd be happy to accommodate your special candle order requests.

#### **PRAIRIE GLOW SOY CANDLES**

**SOYBEAN WAX CANDLES** - Soybean wax candles available in a variety of scents and sizes.

### **QUIET TIME CANDLES**

**SOY CANDLES** - All candles are made of soy wax and offered in a variety of scents, sizes, shapes and colors.

#### **RACCOON RIVER CANDLE COMPANY**

**RACCOON RIVER CANDLES** - Hand-poured soy candles made in Waukee, lowa.

#### **SCENT OF SOY CANDLES**

**SCENTED SOY CANDLES** - We have a great selection of soy candles available in many scents, both 4- and 8-ounce jars.

#### SISTER SCENSATIONS

**SOY CANDLES** - Votive, apothecary jars and tea light candles made with 100 percent soy wax scented with essential or fragrance oils. Pillar candles are made with a 100 percent vegetable wax blend.

### SOY BASICS

**BEAN POD CANDLES** - Bean Pod soybean wax candles available in a variety of fragrances and sizes.

**SOY INSPIRATIONS CANDLES** - Cedar River soybean wax candles available in a variety of fragrances and sizes.

**SOY SENSATIONS** - Candles made from 100 percent soybean wax available in a variety of fragrances and sizes.

#### SOY CANDLES

**SOY CANDLES** - Our candles are made with 100 percent soy wax along with natural fragrance blends. We offer both wholesale and private label options.

### **SOY DELITES**

**SOY CANDLES** - Soy-based candles available in a variety of styles and scents.

TART BARS - Each scented soy tart bar contains six breakaway cubes that are for use in a tart burner/melter to scent the room.

### **SOYCANDLEWORKS**

**SOY CANDLES** - Keepsake and votive candles along with jellies made from soy available in various sizes and scents.

#### SOYLIGHTS

**SOY CANDLES** - Soy candles in a vast array of unique and attractive container styles with a variety of scents, sizes, and colors.

#### **SOYAWAX**

FINISHED CANDLE PRODUCTION - Soybean Wax Candles - 100 percent soybean wax candles available in a variety of fragrances and sizes. We specialize in custom private label contracts.

**SOYBEAN WAX CANDLES** - One hundred percent soybean wax candles available in a variety of fragrances and sizes.

#### **SWAN CREEK CANDLE CO.**

AMERICAN SOYBEAN WAX CANDLES - American Soybean Wax Candles are made with 100 percent American soybeans. These candles are available in a variety of scents and sizes.

#### THE FLAME CANDLEWORKS COMPANY

**SOYBEAN WAX CANDLES** - Candles available in over 80 fragrances. Available in pillars, votives, tea lights, container candles and tapers.

#### **WAX ON TAP**

**TRIPLE SCENTED SOY CANDLES** - Soy candles, votives, tarts and tart warmers made from soybeans that are grown here in the United States. Five- to twenty-six-ounce jars also available.

#### WHITE PINE CANDLES

**SOY CANDLES, TUMBLERS AND TRAVEL CANDLES** - Candles made with soot-free soy wax, lead-free cotton wicks. Both scented and unscented available.

## **CLEANING PRODUCTS**

#### **ARCHER PETROLEUM**

**ARCHER KLEENEASE** - Archer Kleenease solvent is made from 100 percent domestically grown soybeans, not petrochemicals. As a result, Archer Kleenease solvent is safe for the environment and safe for the user.

#### **BARCO PRODUCTS**

ADHESIVE MASTIC REMOVER - Removes all types of adhesives from most surfaces. Effective and safe to remove any residue from labels, stickers, decals, grease, crayons, shoe polish, floor mastic and asbestos-based mastic.

**ALL-PURPOSE CLEANER** - Nontoxic, superconcentrated cleaner for walls, floors and windows. Saves energy, works well in cold water and never needs rinsing.

BASIN, TUB, AND TILE CLEANER - Cleans and removes soap scum, lime scale and body oil deposits from bath and shower stalls, walls, doors, sinks, ceramic tile, fiberglass, vinyl, porcelain and stainless steel. Deodorizes as it cleans.

**CLINGING TOILET BOWL CLEANER** - Cleans, de-scales and makes porcelain fixtures shine. Pleasant-smelling and no noxious fumes. Nontoxic and biodegradable. Contains no abrasives, plastic thickeners, butyl ether, ammonia, chlorine or phosphates.

**DRAIN AND SEPTIC CLEANER** - Removes odors by digesting and eliminating the cause of odor rather than masking it. Maintains drains and liquefies blockages and build-ups in pipes. Cleans organic stains, and pleasant fragrance leaves fresh scent while enzymes are at work.

**GRAFFITI REMOVER** - Removes spray paint, even silver and black, enamel paint, permanent marker and all types of ink safely. Works on concrete, metal, glass, aluminum siding and most hard surfaces.

**GRANITE CLEANER** - Restores the shine of granite surfaces' natural beauty. Cleans and protects hard surfaces. Ready-to-use, nontoxic creamy emulsion. Only one application required.

**OVEN AND GRILL CLEANER** - Softens and loosens the soiled surfaces for removal of char, grease and burnt residue from barbecue cookers, smokers, grills, stoves, utensils, pots and pans. Soap and water cleanup

**SPRAY AND WIPE** - Cleans, degreases and deodorizes in one application. Breaks down oils and grease, without allowing them to reattach to surface being cleared. Spray and Wipe is noncorrosive and safe for use on glass, plastic and aluminum.

WHITE BOARD CLEANER AND RESTORER - Cleans and restores white board finish and removes old dry marker ink. Keeps boards looking like new. Easy to use and safe even with children present.

#### **BI-O-KLEEN INDUSTRIES, INC.**

CITRUS SOY SOLVENT - Citrus Soy Solvent's biobased formula contains soybean oil and other renewable resources. This environmentally responsible solvent, cleaner & degreaser removes gum, wax, tar, asphalt, graffiti & more.

**P.O.G. PAINT, OIL, GUM SOLVENT** - P.O.G.'s biobased formula contains soybean oil and other renewable resources. This environmentally responsible product removes paint, oil, grease, gum, tar, wax, adhesives and more.

**SOY CREAM CLEANER** - Soy Cream Cleaner contains soybean oil and other renewable resources. This environmentally responsible product cleans and shines without scratching and without the use of harsh, toxic chemicals.

**SOY TOILET SCRUB** - Soy Toilet Scrub's biobased formula contains soybean oil and other renewable resources. This environmentally responsible product effectively cleans and deodorizes toilets without harmful acids or caustics.

#### CPC AEROSCIENCE, INC.

**COMPLY** - A 100-percent-organic degreaser combining the power of citrus with the safety of soy for rapid grease cutting.

## **EARTH FRIENDLY PRODUCTS**

STAINLESS STEEL CLEANER AND POLISH - Deep clean, polish and protect stainless steel and metal surfaces with this all-natural product made with soy and other 100 percent sustainable, plant-based ingredients. No dwell time or rinsing needed. Quickly dries to a bright sheen without streaks or oily residue. Neutral pH won't discolor surfaces. Protects against water spots, fingerprints and stains.

#### **ECO SAFETY PRODUCTS LLC**

ECOPROCOTE SOY-IT STAINLESS STEEL CLEANER - EcoProCote Soy-It Stainless Steel Cleaner is a revolutionary new soy-based solvent that cleans, degreases and polishes stainless steel, aluminum, brass, copper and solvent-resistant laminated plastics. This product leaves a high-gloss, fingerprint-resistant, protective shine. SoyGreen Stainless Steel Cleaner is DfE-recognized, biobased, VOC-compliant and nonflammable in all formulations except the solvent-based aerosol. The product is available in 100 percent solvent formulas, dilutable with water, or water-based formulas for stains such as coffee, tea and other water-based soils.

### FRANMAR CHEMICAL, INC.

**BEAN-E-DOO AUTOMOTIVE MOLDING ADHESIVE REMOVER** - Removes automotive molding adhesives with a soy-based dip application. Low-volatile, organic compounds, readily biodegradable and nontoxic.

**BEAN-E-DOO DUST MOP TREATMENT** - Helps maintain dust-free floors using an environmentally safe process. The slow evaporation rate of BEAN-e-doo Dust Mop Treatment means more cleaning power between applications. The mop heads can be safely washed without any fear of putting harmful products into the water system.

**BEAN-E-DOO MASTIC REMOVER** - Soy-based mastic remover that rinses clean without residue, after water rinse. Safe to use in occupied areas.

**BEAN-E-DOO PARTS WASHER SOLVENT** - Industrial parts washing solution. Cleans tough oils, greases, carbons and inks. Available in three different solutions for your work environments: general cleaning parts washer, rust-inhibitor parts washer, or a rust-removal parts washer.

**EMERGE** - Cleans hard surfaces, parts and tools. Removes dirt and grime easily. Ideal for surface cleanups.

ICKEE STICKEE UNSTUCK - Strong, multipurpose, biobased cleaner that is environmentally friendly. Easily removes tar, grease, graffiti and tape residue. Cleans up with water.

#### GEMTER

AA – ALL-PURPOSE CLEANER - Utilizes aqueous-based surfactant technology. Ideal for all types of cleaning applications and surfaces.

- **AA CARPET AND UPHOLSTERY SHAMPOO** For warm-water extraction cleaning or machine washing. Simply add to cleaning solution reservoir as required not to exceed 10 percent of volume. Does not contain fragrances, colorant, builders or reagents, sulfonics, phosphates, urea, chlorine or aldehydes.
- AA DUSTROY ANTI-ALLERGEN READY-TO-USE SPRAY Works on contact to neutralize protein allergens. Application will not harm washable carpet or upholstery fabrics. Effect will generally last for several weeks or until rewashing. May be applied to all surfaces that are washable.
- **AA FILTER WASH** Spray or dip applied to air filters, this product will neutralize existing airborne protein allergens on contact. Monthly reapplication will ensure improved particulate catch.
- **AA FRUIT AND VEGETABLE WASH** Designed specifically to safely remove pesticides and neutralize allergens on delicate fruit and vegetable surfaces. No fragrances, colorants, builders or reagents are added.
- **AA HAND DISHWASHING LIQUID** Excellent foaming liquid with improved grease fighting performance without fragrances, caustics, toxic substances, phenols, terpenes, glycol ethers or traditional reagents.
- **AA LAUNDRY ADDITIVE** Based on our EX formulation, when added to the rinse cycle, the anti-allergen Laundry Additive neutralizes any remaining protein allergens for longer-lasting results.
- **AA LAUNDRY DETERGENT** Use with other concentrated liquid laundry detergent to neutralize allergens in washable fabrics.
- **AA LAUNDRY STAIN REMOVER** A proven surfactant for loosening most organic stains, including blood, grass, chocolate, marker, greases and fruit juice.
- **AA MOLD AND MILDEW CLEANER** Effectively removes mold, mildew and fungus from ceramic tile and grout surfaces without bleach or caustics. Continued use may effectively slow the regrowth of these microorganisms by thoroughly cleaning the surface of organic soils.
- **SC BATHROOM CLEANER** Nonabrasive all-purpose cleaner that prevents and removes mildew stains and soap scum buildup.
- SC CARPET & UPHOLSTERY SPOTTER & SHAMPOO Superior cleaner for all types of carpets and upholstery.
- SC FRUIT & VEGETABLE WASH Not a pesticide or germicide. Designed to remove petroleum hydrocarbon and other toxic chemicals and environmental soils applied during the growing season and postharvest handling. Also used for process equipment cleaning at a 0.5 percent to 1 percent of solution concentration.
- SC GREASE TRAP AND DRAIN CLEANER Leaves drainpipes clean of accumulated buildup, eliminates odor and cuts buildup in grease traps.
- SC KITCHEN EXHAUST HOOD AND FILTER CLEANER A lowsudsing, highly concentrated, nonionic surfactant system that removes the toughest kitchen soils, such as burned-on fats, without harming the cleaning surface or kitchen equipment.
- SC LAUNDRY STAIN REMOVER & PRE-SOAK Helps eliminate tough stains from clothes without harming fabrics or the environment.
- SC MAGIC PAN A hand dishwashing liquid.
- **SC MOLD & MILDEW CLEANER** Effectively cleans algae, mildew, fungus and related spoor forms and associated wastes. SC Mold & Mildew Cleaner does not contain bleaches or sanitizers and is safe to use on walls, tile, grout, soffits and areas not regularly exposed to rain or water rinse.
- SC MORE THAN GLASS™ CLEANER For glass, paint, rubber, vinyl and acrylic finishes, plastic laminate surfaces, ceramic tile, porcelain tubs and sinks, bright metals and chrome. SC-More Than Glass™ Cleaner contains no ammonia or other toxic volatiles.

**SC – MULTISURFACE CLEANER** - All-purpose, ready-to-use cleaner for both indoor and outdoors. SC - Multi-Surface Cleaner is readily biodegradable, highly filterable and reusable.

SC – PREMIUM LAUNDRY DETERGENT - With organic brighteners, SC-Premium Laundry Detergent is based upon the proven fabric cleaning strength of colloidal micelle formulation. SC-Premium Laundry Detergent does not contain bleach, phosphates or other environmentally hazardous ingredients.

**SC-LAUNDRY STAIN REMOVER** - Based on the powerful cleaning performance of colloidal micelles, SC-Laundry Stain Remover gently solubilizes fats, greases, oils, lipids, proteins and sugars, leaving fabrics soft, clean and odor-free without any harsh toxic chemicals.

SUPERSOLVE™ - Plant-based solvent that removes inorganic soils such as silicones, polymers, synthetic lubricants, brake fluids, synthetic engine oils, lithium greases, graffiti, paints, markers, dyes, cutting oils, photoresist coatings and certain adhesives.

### INTERCHEM ENVIRONMENTAL, INC.

**SOYCLEAN BAR-B-Q GRILL CLEANER** - Removes char, grease and burned barbecue residue from charcoal, gas or electric grills. It comes in 10-ounce aerosol cans and is great for commercial use in restaurants.

SOYCLEAN DRIVEWAY, SIDEWALK & PATIO CLEANER - Readily biodegradable formula. Effectively cleans concrete, brick or rock surfaces. It removes grease, tar, oil stains and dirt, and is ideal for use in homes, workshops or automotive repair shops.

**SOYCLEAN HERBICIDE STAIN REMOVER** - SoyClean Herbicide Stain Remover works on herbicides, tar, oil and grease. Low in volatile organic compounds, SoyClean is environmentally friendly. It easily cleans up with soap and water.

#### **IOSSO PRODUCTS**

IOSSO BORE CLEANER - Highly effective concentrated paste formula that lasts longer and takes less time to clean than ordinary liquid or aerosol type cleaners. Because it is a paste it cannot spill or run into wood stocks, grips or mechanisms causing chemical damage. Iosso Bore Cleaner removes copper, lead, carbon burn, powder fouling, plastic wad residue and surface rust. It is non-corrosive, nonflammable and has no offensive odors or mists.

IOSSO SAFE-T-SOLVE — INDUSTRIAL STRENGTH - This tough, fast-acting cleaner is water-based, petroleum-free and biodegradable and has a high flash point, low VOC. EPA registration is not required. Removes heavy grease and oil, adhesives, glue, inks and marker. Safe-T-Solve penetrates and lifts preservatives, accumulated cutting fluids, petroleum residues, road tar, graffiti, chewing gum and more.

### MCMASTER-CARR SUPPLY COMPANY

**SOYBEAN-BASED CLEANER/DEGREASER** - Get tough on dirt without being harsh on the environment. All-natural, soybean-based cleaner has no solvents or phosphates. Removes oils, grease, wax, paint, tar and more. Contains rust inhibitors to prevent flash rusting. Nonflammable, nonabrasive and readily biodegradable.

#### MR. GOOD CHEM

**TUFF TOWELS** - Easy-to-use disposable wipes with Mr. Good Chem Graffiti Remover. Formulated for use on buses, trains and racquetball courts.

#### NUTEK

**GRIME OFF** - Cleaner and degreaser.

#### **ORISON MARKETING, LLC**

SC-LAUNDRY STAIN REMOVER - Based upon the powerful cleaning performance of colloidal micelles, SC-Laundry Stain Remover gently solubilizes fats, greases, oils, lipids, proteins and sugars, leaving fabrics soft, clean and odor-free without any harsh toxic chemicals.

SC-MAGIC PAN - SC Magic Pan(TM) hand dishwashing liquid.

SC-PREMIUM LAUNDRY DETERGENT - Based upon the powerful cleaning performance of colloidal micelles, SC-Premium Laundry Detergent gently solubilizes fats, greases, oils, lipids, proteins and sugars, leaving fabrics soft, clean and odor-free without any harsh toxic chemicals.

#### RENEWABLE LUBRICANTS, INC.

**BIO-CLEANER/DEGREASER (PLUS CORROSION PROTECTION)** - A specially formulated, ultimately biodegradable soy cleaner/degreaser that can be used to replace petroleum solvents for cleaning parts and equipment.

**BIO-PARTS CLEANER/DEGREASER (SOY-BASED)** - A specially formulated, ultimately biodegradable soy cleaner/degreaser that can be used to replace petroleum solvents for cleaning parts and equipment.

BIO-SOY ORANGE ALL-PURPOSE DEGREASER/CLEANER -Bio-Soy Orange is a highly concentrated, industrial degreaser that removes and cleans surfaces of stubborn stains, greases and oily dirt fast.

#### **RESTORE PRODUCTS**

RESTORE HOUSEHOLD CLEANING PRODUCTS - The Restore line includes biobased products such as laundry detergents, dish soaps and household cleaners. These products utilize soybean oil-based surfactants, citrus-based solvents and natural enzymes.

#### SO CLEAN SOLUTIONS

**SO CLEAN DEGREASER R -** Soy, Corn and Orange-based degreaser. Ready-to-use spray cleaner. Cuts grease and grime in household and industrial applications.

**SO CLEAN FLOOR CLEAN R** - Soy, Corn and Orange-based floor cleaner. A concentrated floor cleaner for household as well as industrial applications. Use on sealed floors in your home or use with your floor scrubber machines at work.

#### SOY TECHNOLOGIES, LLC

SG POWER DEGREASERS - SoyGreen.

SG SPRAY N SHINE & SG WIPE N SHINE - SoyGreen.

**SG5000E** - SoyGreen SG5000E is the emulsion version of the SG5000 blend and is formulated to be diluted for a variety of applications such as light paint removal, ink cleanup, power degreaser and more. SG5000E is also perfect for mixing stations. SoyGreen emulsions are completely environmentally safe by any definition.

### SHAKE 'N SHINE AEROSOL WATER-BASED STAINLESS STEEL

- Shake `N Shine Aerosol Water-Based Stainless Steel Cleaner Degreaser and Polish is a revolutionary new soy-based solvent that cleans, degreases and polishes stainless steel, aluminum, brass, copper and solvent-resistant laminated plastics. This product leaves a high-gloss, fingerprint-resistant, protective shine.

SOY GREEN CONTRACTOR MULTIPACK - This specially packed case is the perfect solution to try the variety of uses for SoyGreen specialty products. Each case includes [6] 22 oz. Trigger Spray bottles w/sprayer of your choice consisting of the following products: Graffiti Removers [3], Stainless Steel Cleaners [2], Wood Polish & MultiSurface Cleaner and Mastic & Adhesive Remover. These cases are specially priced to introduce contractors and other users to truly safe cleaners and degreasers.

SOYFAST ALL-PURPOSE CLEANERS - SoyFast.

SOYFAST CONCENTRATE, ALL-PURPOSE CLEANER - All-purpose cleaner. DfE-recognized, biobased, VOC-compliant and nonflammable. SoyFast Concentrate cleans carbon, oil, lipstick, dirt and grime from most washable surfaces. Use as carpet and upholstery prespray. Use straight or dilute with water.

### SOYFAST CONCENTRATE, CARPET & UPHOLSTERY

CLEANER - All-purpose cleaner. DfE-recognized, biobased, VOC-compliant, nonflammable. SoyFast is an ideal degreaser and cleans carbon, oil, lipstick, dirt and grime from most washable surfaces. Use as carpet and upholstery prespray in automotive interiors.

**SOYGREEN POWER DEGREASER** - SoyGreen Power Degreaser is a unique soy-based emulsion that offers the cleaning performance and safety of a soy-based degreaser but the cost effectiveness of a water-based cleaner. This formulation successfully mixes soy oil and water into a stable white emulsion ideal for degreasing all types of surfaces. The formulation also is designed to remove paint overspray, magic marker, scuff marks and more.

SOYGREEN SG-1000 DEGREASER - Emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant, nonflammable. Safe and effective for removing automotive and kitchen grease and oils. Use on engines, exhaust hoods, concrete floors or any surface not harmed by solvents. May be diluted with water.

SOYGREEN SG-5000 HD - Heavy-duty emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant and nonflammable. Safe and effective for removing rubber tire marks, adhesives, paint, tar, grease and oil from any surface not harmed by solvents. Works great in parts washers and spray applications. May be diluted with water.

SOYGREEN SG-5000 HD, RUBBER TIRE MARK, ADHESIVE, TAR, GREASE AND OIL - Heavy-duty emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant, nonflammable. Safe and effective for removing rubber tire marks, adhesives, paint, tar, grease and oil from any surface not harmed by solvents. Works great in parts washers and spray applications. May be diluted with water.

SOYGREEN SG-6000, CLINGING GEL, DEGREASER FOR VERTICAL - Clinging gel, heavy duty cleaner and degreaser. DfE-recognized, biobased, VOC-compliant and nonflammable. Safe and effective for removing rubber tire marks, adhesives, paint, tar, grease and oil from any surface not harmed by solvents.

#### SPRAY N SHINE - SOYGREEN SPRAY.

WIPE 'N SHINE WATER-BASED STAINLESS STEEL CLEANER DEGREASER AND POLISH - Wipe 'N Shine Water-Based Stainless Steel Cleaner, Degreaser and Polish Wipes is a revolutionary new soy-based solvent that cleans, degreases and polishes stainless steel, aluminum, brass, copper and solvent-resistant laminated plastics. This product leaves a high-gloss, fingerprint-resistant, protective shine.

#### **SOYCLEAN**

**ALL-PURPOSE CLEANER** - A naturally derived cleaner that is more effective than traditional petrochemical-based cleaners while being safer (nontoxic) and better for the environment (biodegradable). This cleaner can be used on any surface not harmed by water and brightens and deodorizes as it cleans.

BATHROOM, TUB AND TILE CLEANER - A naturally derived cleaner that is more effective than traditional petrochemical-based cleaners while being safer (nontoxic) and better for the environment (biodegradable). This cleaner quickly removes scum, lime, scale and body oil deposits from shower walls and doors, sinks, ceramic tile, fiberglass, vinyl, porcelain and stainless steel.

**HEAVY-DUTY DEGREASER AND CLEANER** - Removes automotive, industrial and kitchen soils/oils instantly. Works in both hot and cold water. Replaces toxic, butyl-based cleaners. Inhibits corrosion to metal and has multiple uses.

SOYCLEAN BBQ & GRILL CLEANER - Effective for cleaning of barbeque cookers, smokers, grills, stoves, utensils, pots and pans. Softens and loosens the soiled surfaces for removal of char, grease and burnt residue. Low volatility with no hazardous vapors or fumes. Soap and water clean up. USDA-approved for use in meat processing facilities, restaurants, delis and cafeterias.

**SOYCLEAN DRIVEWAY, SIDEWALK & PATIO CLEANER** - A natural soy-based, non-toxic product for effective cleaning of concrete, brick or stone. Removes grease, oil, tar and dirt.

SOYCLEAN DRY-ERASE MARKERBOARD RESTORER - SoyClean is a natural, soy-based, non-toxic product that rinses away with water. Most other Dry-Erase Markerboard cleaners on the market are harsh, and even dangerous, to users and the environment.

**SOYCLEAN GRAFFITI REMOVER** - A natural soy-based, non-toxic product for effective removal of graffiti, inks, magic marker and paint, including hard-to-remove silver and black, from almost any surface. Rinses away with water.

**SOYCLEAN HARD SURFACE STAIN REMOVER** - A natural soy-based, non-toxic product for effective cleaning of oil, ink, gum, tar, scuff marks, nail polish and other stains from hard surfaces. Nonflammable. Cleans up with soap and water.

#### SPARTAN CHEMICAL COMPANY, INC.

**GRAFFITI REMOVER SAC** - A combination of soybean and corn esters, this efficient solvent blend helps to replace hazardous, toxic and environmentally harmful products in the workplace. A safer solvent alternative to petroleum-based solvents.

#### THE CLEAN ENVIRONMENT COMPANY

**N-1 ALL-PURPOSE CLEANER** – The Natural - A naturally derived cleaner made primarily from soybeans, a replenishable natural resource. Cleans any surface not harmed by water. Ideal for use on tile floors, marble, terrazzo and walls. Rinsing is not needed. Outperforms traditional cleaners, other naturally derived cleaners and homemade products.

N-14 HEAVY-DUTY DEGREASER & CLEANER - A moderately alkaline, water-dilutable, heavy-duty degreaser and cleaner containing a perfect balance of natural solvents, wetting agents and alkaline detergents. Removes automotive, industrial and kitchen soils/oils instantly. Works in both hot and cold water. Inhibits corrosion to metal. Extremely multiple purpose. Replaces traditional caustic and butylbased cleaners.

N-15 SPRAY & WIPE CLEANER CONCENTRATE - An alkaline, naturally derived cleaner made primarily from renewable natural resources. Replaces corrosive, caustic and butyl-based cleaners. Outperforms traditional cleaners, other naturally derived cleaners and homemade formulas.

N-2 LAUNDRY DETERGENT & SOFTENER - A naturally derived laundry detergent and prespotter made primarily from soy and other replenishable natural resources. Noncaustic to extend fabric life. Outperforms soaps, other naturally derived detergents and homemade products. Nonhazardous, biodegradable, nontoxic and specially formulated to be nonirritating to skin.

N-3 SOLVENT CLEANER & SPOT REMOVER - A naturally derived cleaner made entirely from soy and other replenishable natural resources. Instantly removes chewing gum, tar, grease, makeup, candle wax and adhesives from most surfaces. Use on clothes, furniture, carpet, concrete.

**N-37 CAR AND TRUCK WASH DETERGENT** - Very high-sudsing, naturally derived detergent for washing cars and other vehicles. Can be used with high-pressure sprayer.

**N-41 OVEN CLEANER** - A nontoxic, environmentally friendly oven cleaner. Non-fuming. More pleasant to work with than traditional oven cleaners. Product is thickened to adhere to the area to be cleaned. Replaces traditional butyl-based cleaners.

N-45 NEW & IMPROVED LAUNDRY DETERGENT - A naturally derived laundry detergent made primarily from replenishable natural resources. Cleans, softens, brightens, whitens, deodorizes and removes stains. Very concentrated. Non-caustic to extend fabric life. Outperforms soaps, other naturally derived detergents and homemade products. Non-hazardous, biodegradable, nontoxic and specially formulated to be non-irritating to skin. Normal load uses only two ounces per load, so is less expensive than other laundry detergents. Safe for septic tanks.

**N-6 HAND DISHWASHING DETERGENT** - A very high-sudsing, 100 percent naturally derived detergent made entirely from renewable natural resources. Use on dishes, pots, pans and fine washables. Outstanding cleaning action even in cold greasy water. Very gentle to skin. Benzene-free, non-hazardous, biodegradable and nontoxic.

N-7 BASIN TUB AND TILE CLEANER - A 100 percent naturally derived cleaner made primarily from soy. Rapidly cleans and removes soap scum, lime, scale, body oils and other deposits from shower walls and doors, sinks, ceramic tile, fiberglass, vinyl, porcelain and stainless steel. Outperforms traditional cleaners. Nonhazardous, biodegradable and nontoxic.

**N-8 CLINGING TOILET BOWL CLEANER** - A naturally derived cleaner made from 100 percent soy and other replenishable natural resources. Natural clinging action saves on the amount of product used.

#### TWIN CHEMICAL, INC.

PRONTO GRAFFITI REMOVER - A soy-based gel that is designed and formulated to remove graffiti from almost any surface. Formulated to be a versatile product, PRONTO Graffiti Remover will cling to vertical surfaces and fill detailed, intricate areas in grooved or carved areas so that paint removal can be complete.

TAKE-IT-OFF CONCRETE SEALER AND STAIN REMOVER - A unique product designed to remove coatings and sealers from concrete slabs and surfaces. Take-It-Off will remove most dissipating sealers, floor sealers, wax sealers, acrylic and latex sealers.

## **CLOTHING**

#### SOUTH WEST TRADING COMPANY

**SOYSILK** - An environmentally friendly fiber made from the remnants of the tofu manufacturing process that is soft, flexible and great for a variety of uses.

SOYCKS - Socks made with SoySilk fabric.

## **COATINGS AND SEALANTS**

### BARCO PRODUCTS

**WOOD SEALER & WATERPROOFER** - Natural wood sealer, 24-month seal, no VOCs, nontoxic and biodegradable.

### **CORTEC CORPORATION**

**ECOLINE 3220** - EcoLine 3220 is an exciting addition to our biodegradable line of products made with renewable resources. EcoLine3220 is a 100 percent bio-based, ready-to-use temporary coating.

### **ECO SAFETY PRODUCTS LLC**

### ECO-TUFF HIGH TRAFFIC ACRYLIC-URETHANE CLEAR COAT -

Eco-Tuff High Traffic Acrylic-Urethane Clear Coat is the world's leading environmentally compliant safety coating that outperforms all other clear floor coating products in its class. The advanced formulation of water-based cross-linking modified acrylics, urethanes and bio-based co-polymers derived from renewable resources and recycled content delivers a Green Building-compliant, high-traffic finish coating with superior durability, flexibility and safety.

ECOPROCOTE ACRI-SOY PENETRATING CLEAR SEALER - A nontoxic, soy-based penetrating clear concrete and wood sealer that is virtually odorless and provides protection against moisture, efflorescence, dusting, marring and stains. Installation is fast, easy and safe with unsurpassed coverage capability. Available in satin or gloss sheen.

**ECOPROCOTE ECO-ETCH PRO CONCRETE ETCH & CLEAN SOLUTION** - A soy-based concrete and wood surface prep used to remove oil, grease, sap and adhesives prior to installing coatings or stains.

### FRANMAR CHEMICAL, INC.

**BEAN-E-RID** - A soybean-based application with antimicrobial properties to protect the product and provide a mildew-resistant coating. The mildew resistance of the application makes it especially useful in high-humidity areas such as basements and other below-grade structures to retard spoilage and control odors.

**SOY STRIP** - Ideal for marine coatings such as anti-fouling paints, varnishes, urethanes and enamels. Readily biodegradable and recyclable. Nontoxic and won't harm aquatic life.

#### **GREEN PRODUCTS LLC**

#### **ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) 150**

- Environmental Liquid Membrane System 150 is a soy-based, solar-reflective roof coating that can be applied in a one-coat application for various waterproofing applications over metal roofing assemblies, various single-ply membranes such as thermoplastic polyolefin, aged Hypalon and aged PVC, spray polyurethane foam and more where latent moisture or ponding water may exist. Low volatile organic compounds; environmentally friendly; ultraviolet resistance; stain, mildew and mold resistance and can be applied over aged and unaged asphalt substrates. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating - the only soy-based roof coating to earn this rating.

#### ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) 50 -

Environmental Liquid Membrane System 50 is a soy-based, solar-reflective roof coating that can be applied in a one-coat application for various applications for low-slope roofing assemblies. For modified bitumen, asphalt built-up roofing, capsheet and more. Low volatile organic compounds; environmentally friendly; ultraviolet resistance; stain, mildew and mold resistance and can be applied over aged and unaged asphalt substrates. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating - the only soy-based roof coating to earn this rating.

#### **ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) 800 -**

Environmental Liquid Membrane System 800 is a soy-based, solar-reflective roof coating that can be applied in a one-coat application for waterproofing applications for restoration and repair of numerous metal roofing assemblies and single-ply systems such as thermoplastic polyolefin, aged Hypalon, PVC, polyurethane foam and metal roofs where ponding water may exist. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating - the only soy-based roof coating to earn this rating.

### **ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS)**

AGRISEAL - Environmental Liquid Membrane System Agriseal is a component bulk-grade caulk for waterproofing that can be used in various applications. Low volatile organic compounds; environmentally friendly; ultraviolet resistance; stain, mildew and mold resistance and elongation properties with low permeability. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating.

ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) NATURAL MASONRY JACKET - Environmental Liquid Membrane System Natural Masonry Jacket is a soy-based liquid membrane designed for waterproofing and restoration of numerous masonry applications such as natural stone, brick, concrete, tile, terracotta, limestone, split face block and more. It is 100 percent ultraviolet-stable, resistant to acids and oils and does not lose mill thickness as it ages. ELMS Natural Masonry Jacket is available in an optically clear version (Clear Coat), and custom color matching is also available. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating.

ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) NATURAL METAL JACKET - Environmental Liquid Membrane System

Natural Metal Jacket is a soy-based liquid membrane designed for waterproofing, rustproofing and protecting numerous structural metal applications such as bridges, railings, pylons, seaside structures or anywhere a long-term solution against the elements is needed. Perfect for applications in harsh environments. It is 100 percent ultraviolet stable, resistant to acids and oils and does not lose mill thickness as it ages. Custom color matching available. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating.

NATURAL ENVIRONMENTAL BARRIER - A waterproof encasement coating for heavy metals (like lead) and asbestos. NEB serves not only as an architectural coating for exterior building structures but also as a tank and vessel coating and waterproofer for structural steel.

#### QC CONSTRUCTION PRODUCTS

QC ECOSOY SYSTEM - An innovative bio-based decorative concrete system made from environmentally friendly, rapidly renewable resource materials. Using soy technology, QC ECOSOY offers a low-cost, non-hazardous alternative for stains and sealers without compromising the beautiful look and high-quality finish of your decorative concrete project. Create the unique look of variegated acid stains with QC ECOSOY STAIN, a true penetrating stain free of acid and with an ultra-low VOC. Complete the decorative stain look with a glossy or satin finish using QC ECOSOY SEAL, a water-based, low-VOC acrylic sealer, that will ensure the long-lasting protection and color enhancement of your final project. QC ECOSOY is green-building LEED-compliant and available in 15 standard colors.

#### **SHERWIN-WILLIAMS**

#### DECKSCAPES WATERBORNE SEMI-TRANSPARENT STAIN -

Provides rich, pigmented appearance and allows woodgrain to show through. Excellent waterproof and water-repellent features for new or weathered wood. Clean-up with mineral spirits. Twenty-four colors with good resistance to mildew, good durability and UV protection.

#### **URETHANE SOY SYSTEMS COMPANY**

**BIO-TUFF COATING** - Bio-Tuff soy-based, spray-on coating is formulated to coat surfaces with an abrasion-resistant elastomer lining. It is blended with Soyol polyols and formulated to deliver material strength, flexibility and tear and abrasion-resistance. Bio-Tuff can be sprayed on metal, wood, concrete, cement, mortar and stone, fiberglass/most plastics and paper/cardboard stock. Bio-Tuff gels in five seconds and is tack-free in 10 seconds.

## **CRAYONS**

#### **DIXON TICONDEROGA**

**PRANG FUN PRO CRAYONS** - Prang has developed the newest crayon in 100 years. It's brighter, smoother and made out of soybeans, which makes it the first and only crayon made from a renewable resource.

## **DIESEL ADDITIVES**

### AG ENVIRONMENTAL PRODUCTS

**SOYGOLD DIESEL ADDITIVE** - Diesel fuel containing SoyGold provides superior lubricating properties and will help extend engine life.

### **ARCHER PETROLEUM**

**ARCHER SOYGUARD** - High-performance diesel fuel additive. Formulated using domestically grown soybeans. Aids lubricity, improves engine life, cleans injectors, lowers emissions, boosts performance. Now includes cetane boost.

### INTERNATIONAL LUBRICANTS, INC.

**SYNERGOL FLA** - Diesel additive. Reduce wear in fuel injection systems using low sulfur diesel fuels without increasing emissions, degrading fuel properties or sludging engine oils. Reduce friction in small diesel engines for easier starts and idling.

### RENEWABLE LUBRICANTS, INC.

**BIO-BOOSTER SOY-BASED CETANE IMPROVER** - Bio-Booster is a soy-based cetane improver that is completely soluble in fuels and increases fuel ignitability, which is beneficial in many critical conditions.

**BIO-POWER SUMMER DIESEL CONDITIONER** - Bio-Power is a soy-based diesel fuel conditioner formulated to improve fuel economy and power and overcome the known problems associated with today.

**BIO-POWER WINTER DIESEL CONDITIONER** - Bio-Power is a soy-based diesel fuel conditioner formulated to improve fuel economy and power, and overcome the known problems associated with today.

BIO-VALUE LUBE GAS CONDITIONER (FOR OFF-HIGHWAY USE) - Bio-Valve Lube chemistry is approved for use by the EPA for off-road equipment and marine engine manufacturers. Helps reduce valve seat, ring and upper cylinder wear in engines that operate at high RPMs or under heavy loads.

BIODIESEL SYSTEM - The Biodiesel System includes RLI.

**SOYPOWER DIESEL FUEL ADDITIVE** - Lubricity additive for premium diesel fuel.

#### SCHAEFFER MANUFACTURING COMPANY

**SOYSHIELD** - A soy-based premium diesel additive that upgrades #2 diesel to premium. It boosts fuel economy, cleans injectors, increases lubricity, extends engine life and reduces emissions. SoyShield is the environmentally friendly way to boost diesel engine performance and support clean air.

**SOYSHIELD WINTER** - A soy-based premium diesel additive that upgrades #2 diesel to premium and contains a cold flow improver. The lubricating value of soy improves lubricity, boosts fuel efficiency and extends engine life.

#### **SOLAE COMPANY**

Central Soya FOE - Fuel oil emulsifier.

#### **SOYCLEAN**

**SOYPOWER DIESEL FUEL ADDITIVE** - A natural soy-based lubricity additive for diesel fuel. Enhances performance and life expectancy of all diesel engines. Meets or exceeds engine manufactures' requirements for lubricity. Can improve cetane rating.

#### **WEST CENTRAL SOY**

**SOYPOWER DIESEL FUEL ADDITIVE** - Lubricity additive for premium diesel fuel.

## **ENGINE OILS**

## AGRO MANAGEMENT GROUP, INC.

**AMG 2000** - One hundred percent vegetable oil blend that gives it the qualities of a high-performance motor oil. Readily biodegradable.

### **GREAT PLAINS OIL**

**AMG 2000** - One hundred percent vegetable oil blend that gives it the qualities of a high-performance motor oil. Readily biodegradable.

### INTERNATIONAL LUBRICANTS, INC.

**LUBEGARD 2-CYCLE OIL LXE** - Premium oil designed as a hightemperature lubricant to reduce friction, heat and wear. It minimizes carbon deposits and contains a no-ash formula that reduces spark plug fouling. Designed for low emissions.

## RENEWABLE LUBRICANTS, INC.

**BIO-80W90 GEAR OIL GL-4** - Bio-80W90 Gear Oil is designed to meet the GL-4 requirements of Spiral Bevel Transmission and moderate service hypoid gears. This formula has combined stabilized high oleic basestocks technology with synthetic basestocks and mild extreme-pressure/anti-wear additives.

BIO-E.P. GEAR OIL (ISO 46, 68, 100, 150, 220, 320, 460) - Bio-E.P. Gear Oils are designed to meet and exceed the U.S. Steel 224, AGMA 250.04, DIN 51517, Part 3, David Brown DB S1.53.101, and Cincinnati Milacron E.P. performance requirements. Bio-E.P. Gear Oils are recommended for lubricating spur, helical, bevel and worm gear configurations that are subject to heavy loading or shock loading and are designed for heavy-duty applications.

**BIO-TC-W 2-CYCLE ENGINE OIL** - Bio-TC-W 2-Cycle Engine Oil is a readily biodegradable formula with proven technology that has passed the National Marine Manufacturers Association Certification Test TC-W (BIA) and TC-WII for 2-Cycle Engine Oil.

**BIO-TC-W3 2-CYCLE ENGINE OIL** - Bio-TC-W3 2-Cycle Engine Oil is a readily biodegradable formula that passes the National Marine Manufacturers Association Certification Test for 2-Cycle Engine Oil and the requirements for high-performance air-cooled engines.

**SUPER-HIGH-PERFORMANCE GEAR OILS (RACING)** - SAE: 75W, 80W, 80W90, 80W140. Provides extremely high film strength and increased gear life with an energy-conserving formula. These Super-High-Performance Gear Oils are designed to exceed GL-5 EP.

### SUPER-HIGH-PERFORMANCE MOTOR OILS (RACING) -

SAE: 0W20, 5W30, 10W40, 15W50, 20W60, 20W70. These high-performance racing oils have exceeded the performance of conventional petroleum-based products and have shown performance equal to and better than synthetic formulas.

#### STERLING BIO-TECHNOLOGIES CORPORATION

**SMALL ENGINE OIL** - Sterling Grade 4-Cycle and 2-Cycle lubricants are natural base oil derived from oil seed crops (including soy) blended with high-quality, nontoxic additives. The technology provides increased oxidative stability compared to petroleum oils and even many synthetics in tests conducted by independent laboratories.

#### **TERRESOLVE TECHNOLOGIES**

**ENVIROLOGIC 440** - Soy-based, biodegradable, air-cooled, two-cycle engine oil. Exceeds the performance of petroleum fluids and meets ISO GD, JASO FC requirements.

#### **USA SOY SOLUTIONS**

GEAR OIL ISO 460 -

## **FLOORING**

# DOW CHEMICAL COMPANY POLYURETHANE FLOOR COVERING BUSINESS

#### DOW BIOBALANCE POLYMERS CARPET-BACKING SYSTEM -

A soy-based technology that replaces a portion of the system required to make polyurethane carpet backing. Available in all polyurethane noncushioned and cushioned backings.

#### TWIN CHEMICAL, INC.

**PRONTO SUPERSOY FOR WOOD FLOORS** - Soy-based floor stripper. Environmentally friendly. Designed to easily enter grooves and detail work. Fast-acting and slow-evaporating.

**TWIN CHEM AGR** - A unique product designed to remove most carpet adhesives and glues, as well as most linoleum adhesives. Twin Chem AGR will also remove black asphaltic cut back.

## **FUEL ADDITIVES**

## INTERNATIONAL LUBRICANTS, INC.

LUBEGARD BIO/TECH ENGINE PROTECTANT - Contains patented liquid wax ester additives that help improve the protection of the oil film against wear start after start, as well as reducing friction and wear when the engine is running. Lowering friction within the engine restores lost energy in the form of improved gas mileage and higher performance.

## RENEWABLE LUBRICANTS, INC.

BIO-PLUS INJECTOR CLEANER GAS CONDITIONER - Bio-Plus Injector Cleaner Gas Condition is a multifunctional synthetic, biobased gas additive that is formulated to provide excellent intake valve cleanliness and ensure clean, efficient combustion in fuel-injected and carburetor-equipped engines. This product meets the BMW criteria for lifetime intake valve deposit control with continuous use and is recommended for use in all grades of gasoline.

### SCHAEFFER MANUFACTURING COMPANY

**SOY ULTRA** - Gasoline additive that has a frictional modifier and injector cleanliness package.

## **FURNITURE**

## AFFORDABLE FURNITURE

FURNITURE - Soy-based cushioning in at least one of their product lines.

### **AMERICAN FURNITURE**

FURNITURE - Soy-based cushioning in at least one of their product lines.

#### **AMERICAN LEATHER**

**FURNITURE** - Cushions made from eco-friendly, soy-based, high-resiliency foam.

#### **ASHLEY FURNITURE**

FURNITURE - The Signature Series contains soy.

#### **BAUHAUS FURNITURE**

FURNITURE - Uses soy in all cushions and upholstered products.

#### C R LAINE

FURNITURE - Soy foams across all upholstered products.

#### **CR-HOME FURNITURE**

FURNITURE - Soy-based cushioning in at least one of their product lines.

### **CARGILL BIOH POLYOLS**

**BiOH** - A soy-based polyol product that is comparable in performance essentials to petrochemical-based products. It is primarily used in the flexible polyurethane foam industry (automobiles, furniture). For an updated listing of companies offering BiOH, visit the "Partners" section of www.BiOH.com web site at: http://www.bioh.com/bioh\_partners\_fur.html.

## **CAYE HOME FURNISHINGS**

FURNITURE - Soy-based cushioning in at least one of their product lines.

#### **CISCO BROTHERS**

FURNITURE - Uses soy in all foam cushion options.

#### **CLASSIC**

FURNITURE - Soy-based cushioning in at least one of their product lines.

#### **COMFORT SOLUTIONS**

FURNITURE - Natural Response Mattress Line, Sleep ID A Series.

#### **CRATE AND BARREL**

**FURNITURE** - Soy products in a variety of sofa lines including: Nines Apartment sofas, Piazza sofas, Carlton sofas.

### DUMAS

FURNITURE - Soy-based cushioning in at least one of their product lines.

#### **ERGO GENESIS**

**FURNITURE** - ErgoGenesis BodyBilt chair was the first ergonomic chair to use soy-based BioFoam.

### **FOAMITE**

**FURNITURE** - FOAMITE created Koosh® Natural, in an alternative range of foam products.

#### **FRANKLIN**

FURNITURE - Three-way lift chair.

### **HM RICHARDS**

**FURNITURE** - Briarwood Leather Chair features soy-based polyfoam cushion.

## HICKORY BUSINESS FURNITURE

**FURNITURE** - Preserve® HR soy-based foam products incorporated into many HBF products.

#### **HILLCRAFT**

FURNITURE - Soy-based cushioning in at least one of their product lines.

## **KEY CITY FURNITURE**

FURNITURE - Uses soy-based polishes for wood furniture.

#### **KLAUSSNER FURNITURE**

FURNITURE - Dual Reclining Loveseat.

### LA-Z-BOY

FURNITURE - EcoComfort line uses soy-based cushioning.

### LANE FURNITURE

FURNITURE - Soy in most product cushions.

#### **MAXHOME FURNITURE**

FURNITURE - Uses soy-based, CFC-free foam.

#### **MCCREARY MODERN**

**FURNITURE** - Soy-based foam comprises cushioning and padding materials.

#### MITCHELL GOLD

**FURNITURE** - Uses soy in products such as seat cushions and back and arm padding.

#### **NATURA WORLD**

FURNITURE - Foam products contain 30 percent soy.

#### **NORWALK FURNITURE**

FURNITURE - Uses soy in standard sofas and chairs.

#### **PAUL ROBERTS**

FURNITURE - Soy-based cushioning in at least one of their product lines.

#### PRECEDENT FURNITURE

FURNITURE - Collection uses soy-based polyfoam for cushions.

## RENEWABLE LUBRICANTS, INC.

**SOYCOMFORT** - SoyComfort is our product line of flexible foams. This line of products is for furniture and automotive applications. SoyComfort is an MDI-based system designed for molded products, with at least 20 percent to 40 percent soy polyol loading on the polyol side.

#### **ROSE HILL**

**FURNITURE** - Uses soy-based foam for a variety of products (Spencer Wing Chair, Rose Hill Deco Chair, Rose Hill Plush Mattress Set, Norwood Chair And A Half).

### S & S FURNITURE

**FURNITURE** - Soy-based cushioning in at least one of their product lines.

### SHENANDOAH FURNITURE

FURNITURE - Soy-based cushioning in at least one of their product lines.

#### SIMMONS

FURNITURE - Uses soy in NaturalCare, rubber tree sap mattress line.

#### **SPRING AIR**

**FURNITURE** - Variety of mattresses use soy: Four Seasons Britt Deluxe, Natural Latex mattress, Nature's Rest NR Sunrise Luxury Firm.

## **VANGUARD FURNITURE**

**FURNITURE** - Eco-Lux Set is high-density, soy-based foam wrapped in polyester.

## **GARDEN**

## **GREEN PRODUCTS LLC**

**NATURAL LINING SYSTEM** - Natural Lining System designed for use in secondary containment liner applications as well as pond liners, reservoir liners or anywhere a 100 percent waterproof membrane is needed. Of course all of these products are soy-based, environmentally benign and depending on application, contribute to obtaining LEED points for those interested.

### OSM, INC.

ALL-PURPOSE PLANT CUISINE - Natural fertilizer for home and garden. Produces high-quality, robust plants. Available in 5 lb or 50 lb bags.

**FLOWER CUISINE** - Natural fertilizer for home and garden. Produces high-quality, robust plants. Available in 5 lb or 50 lb bags.

**VEGGIE AND HERB CUISINE** - Natural fertilizer for home and garden. Produces high-quality, robust plants. Available in 5 lb or 50 lb bags.

## **GREASE**

## ENVIRONMENTAL LUBRICANTS MANUFACTURING

**COTTON PICKER SPINDLE GREASE -**

#### RENEWABLE LUBRICANTS, INC.

**BIO-GRAPHITE E.P. GREASE NLGI #1** - Bio-Graphite E.P. Grease is a biobased extreme-pressure grease specially formulated for sliding surfaces and applications where extreme pressure exceeds the fluid film.

**BIO-HIGH TEMP 180 E.P. GREASE NLGI #2** - A state-of-the-art product characterized by its super-high-viscosity-index base oil and lithium-complex thickener.

#### SOYCLEAN

**5TH WHEEL GREASE** - Recommended for use in semi-truck fifth wheels and perfect for trailer hitches and other mechanical joints. Surpasses the lubricity of most conventional oils. This biodegradable grease has exceptional performance while protecting the environment.

**5TH WHEEL LUBEPASTE** - A superior biobased and biodegradable lube paste for sliding surfaces. This product is specially formulated to provide an economical, high-performance lubricant for applications such as fifthwheel tractor-trailer surfaces or marine push plates. It is a proprietary blend of renewable resources, heavy-duty solid lubricants and special additives. 5th Wheel LubePaste also provides anti-rust, anti-salt and anti-corrosion properties to withstand the harsh operating environments.

EP PLUS GREASE - Recommended for most fleet and industrial applications, suitable as Fifth Wheel Grease, ideal for heavy load applications, engineered for off-highway equipment and extreme pressure applications, and recommended for environmentally sensitive areas near waterways.

**HEAVY DUTY TRUCK GREASE** - Designed for bearings, chassis and fifth wheel lubrication. Ideal for heavy-load applications, off-highway equipment, extreme-pressure applications, and recommended for environmentally sensitive areas near waterways. Formulated with OptiBase Oils, lithium-based thickener and extreme-pressure additives for maximum performance.

### **USA SOY SOLUTIONS**

EP PLUS #2 GREASE - SoyGreaseTM EP Plus grease is a premiumquality, biodegradable, BiotechbasedTM grease formulated with OptiBaseTM Oils, lithium-based thickener and extreme pressure additives for maximum performance.

**SOYGREASE EP PREMIUM #2** - ELM SoyGreaseTM EP Premium #2 grease is a premium-quality, biodegradable, water-resistant, BiotechbasedTM grease formulated with OptiBaseTM Oils, lithium-based thickener and extreme-pressure additives for maximum performance. It meets NLGI's GC-LB specifications for fretting wear protection, oxidation & thermal stability, resistance for wear, rust & corrosion and compatibility with commonly used elastomers.

SOYGREASE FOOD MACHINERY #2 - ELM SoyGrease™ Food Machinery #2 is formulated with optimized USA-grown natural seed oils that surpass the lubricity of most conventional oils. It is formulated in accordance with the criteria established by USDA H-1 and U.S. FDA regulation 21 CFR 178.3570, "Lubricants With Incidental Food Contact." It has been approved by the NSF.

## SOYGREASE MOLY EP #2 -

**SOYGREASE WHITE LITHIUM #2** - White Lithium Grease is premium quality biodegradable, Biotechbased™ multipurpose grease formulated from USA-grown vegetable oils and a lithium-based thickener.

### HAIR CARE

### **EARTH SCIENCE NATURALS**

FRAGRANCE-FREE CONDITIONER - Made with hydrolyzed soy proteins.

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#### **GEMTEK**

**AA – ADULT SHAMPOO** - A rich lather, jojoba oil and aloe vera provide an excellent shampoo and conditioner without sulfonics, caustics, fragrances, builders or reagents.

#### **HONEYBEE GARDENS**

**ALCOHOL-FREE HAIR SPRAY** - A natural, vegetarian hair spray that contains no alcohol to dry hair, no lacquer to coat hair and no propellant to preserve the ozone layer.

### LOTUS LIGHT ENTERPRISES, INC.

**DERMA E PAPAYA AND SOY MILK CONDITIONER** - The rich moisturizing formula is a blend of natural oils and herbal extracts that help to condition and restore needed moisture and luster to dull, lifeless hair.

**DERMA E PAPAYA AND SOY MILK SHAMPOO** - Derma E Papaya and Soy Milk Shampoo gentle daily formula to nourish, strengthen and reclaim you hair's natural shine.

#### SEPHORA

**EVERYTHING CONDITIONER** - Soy protein repairs the damaged hair cuticle to prevent breakage. It also adds volume and thickness.

**OKARA 2 PHASES NO-RINSE CONDITIONER** - Suitable for colortreated, relaxed or permed hair, this conditioner restructures and detangles with one simple movement.

**PROTEIN REPARATIVE TREATMENT MASK** - An exclusive soy and milk protein complex restores and reinforces hair, preventing future breakage.

**ZIRH CONDITIONER** - Soy protein repairs the damaged hair cuticle to prevent breakage with this conditioner. Brittle, limp hair is back in shape with more volume and thickness.

#### SOYA SYSTEMS, INC.

FINISHING SPRAY - Normal hold. Will not flake. Contains hydrolyzed soya protein. No heavy lacquered finish. Does not leave hair sticky or gummy. Holds in areas of high humidity. Excellent for design touchups as spray will not build up. Can be sprayed on damp or dry hair.

**FINISHING SPRAY FIRM** - Firm hold. Will not flake. Contains hydrolyzed soya protein. No heavy lacquered finish. Does not leave hair sticky or gummy. Holds in areas of high humidity. Excellent for design touchups as spray will not build up. Can be sprayed on damp or dry hair.

**FORMULA 1 SHAMPOO** - The first in the world to contain hydrolyzed soy protein. Manufactured specifically for the cosmetic industry, soy protein provides nutrients to hair without harmful chemicals or byproducts. Professionally formulated for dry and chemically treated hair.

**FORMULA 2 SHAMPOO** - Formulated for normal to oily scalp and hair. Excellent for chemically treated hair.

**FORMULA 3 SHAMPOO** - Formulated for oily scalp and hair. Makes hair soft, full and manageable. Excellent for chemically treated hair.

**MOISTURIZER** - Formulated from all-natural ingredients. Professionally formulated to add moisture to dry hair with pH balance of 4.5 to 5.5 (the range of healthy hair and scalp). Restores hair's lost emollients, pliability and sheen.

**NEUTRALIZER AND DETANGLER** - Formulated from all-natural ingredients. Removes medication, hair spray, smoke and harsh trace metals. Works instantly. Returns hair to proper pH level. Serves as a sun protector for the hair. Protects against swimming pool chlorine buildup. Releases tangles. Leaves hair soft and manageable. Contains no harmful or coating chemical preservatives.

**PROTEIN RINSE** - Recommended for daily maintenance. Formulated from all-natural ingredients. Replaces amino acids lost through blow drying.

**SOYA GLAZE** - Hairstyling aid conditioner. Treatment that protects and restores damaged hair. Also adds body to fine hair.

**SOYA SENSATION PERM** - Automatic, self-timing, self-adjusting perm that leaves hair in better condition than before the perm.

**STYLING GEL** - Contains no alcohol, will not flake. Gives fine, limp hair added body. Adds texture, volume and strength. Promotes manageability and shine.

**ULTRA DEEP RECONSTRUCTOR** - Recommended for daily maintenance. Keeps normal hair in perfect condition. For thick to very fine hair.

## HAND CLEANERS

#### **AGRILIANCE**

**SOCO GOLD** - A waterless cleaner that makes it possible to clean your hands, even in the tractor cab. The cleaner removes stains left by herbicides as well as seed dyes and grease. It's safe for use in fertilizer plants, repair stations and maintenance areas.

#### GEMTER

**AA – LIQUID HAND CLEANER** - Safely removes most organic soils, including the toughest automotive lubricants, without caustics, toxic sanitizers or solvents. Does not irritate the skin. Includes jojoba oil and aloe vera.

**SC – HEAVY DUTY HAND CLEANER** - Effective for removing tough automotive mechanic soils but mild enough for kids and adults. Contains jojoba and aloe vera.

#### **NATURAL SOY PRODUCTS**

**HEAVY-DUTY HAND CLEANER** - Heavy-duty hand cleaner contains vitamin E. It's good for your skin and made from soybeans and corn.

#### **NEW USE PRODUCTS**

PLOWMAN'S PUMICE - Heavy-duty hand cleaner.

#### SOY TECHNOLOGIES, LLC

**SOY DERM** - Tough on grease and grime. A unique, safe and fresh-smelling, waterless hand cleaner made from the finest natural ingredients, including soybeans, aloe vera and imported tea tree oil.

## SPARTAN CHEMICAL COMPANY INC

## BIORENEWABLES WATERLESS HAND CLEANER PLUS -

BioRenewables Waterless Plus is a heavy-duty waterless hand cleaner with pumice that does not require rinsing. With a powerful soybean oil solvent and a blend of surfactants, BioRenewables Waterless Plus can handle the toughest soils. With a cold-cream consistency, an opaque green color and a fresh herbal fragrance, BioRenewables Waterless Plus is pleasant to use. With the addition of pumice, BioRenewables Waterless Plus can break through soils quickly and easily. The pumice penetrates the small crevices in hands and lifts away the ground in grime. BioRenewables Waterless Plus is formulated with medium-grain pumice that is coarse enough to break apart stubborn soils but gentle enough to be used on the skin.

BIORENEWABLES WATERLESS HAND CLEANER - BioRenewables Waterless Hand Cleaner is formulated with a soybean solvent base to remove heavy-duty soils safely and easily. To enhance deep cleaning performance, BioRenewables Waterless also contains a blend of surfactants to emulsify the soil. This hand cleaner has a cold-cream consistency, an opaque white color and a fresh, clean-smelling, herbal fragrance. BioRenewables Waterless Hand Cleaner can be used with or without water and will not dry out the skin or leave an unpleasant solvent smell on the hands. The new formula contains aloe vera to help condition the skin, even after multiple washings. The cosmetic-grade soybean oil solvent will not strip oils from the skin, preventing dryness and cracking.

### THE CLEAN ENVIRONMENT COMPANY

**N-12 HANDSOAP WITH SOY** - A naturally derived hand soap made primarily from replenishable natural resources. Non-irritating, very gentle cleansing soap for all skin types. Replaces germ-laden bar soaps. Works with cold or warm water.

## HYDRAULIC FLUIDS

#### **CHS LUBRICANTS**

**CENEX BIOMAX THF** - Soy vegetable oil blend tractor hydraulic fluid and hydrostatic transmission fluid.

#### RENEWABLE LUBRICANTS, INC.

BHHO BIODEGRADABLE HYDRAULIC HOIST OIL (ISO 32) - BHHO is an ultimately biodegradable, vegetable-based formula that replaces mineral oil-based hydraulic fluids for hydraulic hoist applications.

BIO AW/AL HYDRAULIC PRESS OILS - Bio-AW/AL Hydraulic Press Oils are ultimately biodegradable vegetable-based formulas that replace mineral oil-based hydraulic fluids in demanding press hydraulic systems.

BIO MIL-PRF-32073 HYDRAULIC FLUID (ISO 15, 22, 32, 46, 68) - Bio-MIL-PRF-32073 Hydraulic Fluids are ultimately biodegradable vegetable-based formulas that were designed specifically to replace mineral oil-based hydraulic fluids for environmentally sensitive areas.

**BIO-AIR COMPRESSOR FLUID (AC-30)** - Bio-AC-30 Fluid is an ultimately biodegradable, esterified, vegetable-based formula that replaces hydrocarbon oil-based compressor fluids.

BIO-HVO HYDRAULIC FLUID (ISO 46) - BIO-HVO-46 Hydraulic Fluid is an ultimately biodegradable vegetable-based formula that replaces mineral oil-based hydraulic fluid. BIO-HVO-46 Hydraulic is formulated to perform in hydraulic systems that require anti-wear, anti-rust and anti-oxidation properties.

BIO-HVO2 HYDRAULIC FLUID (ISO 46) - Bio-HVO-46 Hydraulic Fluid is an ultimately biodegradable vegetable-based formula that replaces mineral oil-based hydraulic fluid and other competitive vegetable-based formulas. Bio-HVO-46 Hydraulic is formulated to perform in hydraulic systems that require anti-wear, anti-rust and anti-oxidation properties.

**BIO-HYDRAULIC FLUIDS** - Formulated to perform in hydraulic systems that require anti-wear, anti-rust and anti-oxidation properties. Designed to meet ISO-grade viscosity requirements.

### BIO-HYDROSTATIC FLUID (LOW-VISCOSITY) UNIVERSAL -

Bio-Hydrostatic Fluid is a universal tractor fluid that incorporates stabilized additive technology with biodegradable, vegetable-based stocks.

**BIO-TRANS-HYDRAULIC** - A readily biodegradable, multigrade lubricant that can be used in agricultural, industrial and construction equipment and has proven field performance.

**BIO-TURBINE R & O FLUIDS (ISO 32, 46, 68, 100)** - Bio-Turbine R & O Fluids are ultimately biodegradable vegetable-based formulas that were designed specifically to replace mineral oil-based turbine oils in environmentally sensitive hydroelectric turbine bearings.

BIO-ULTIMAX 1000 & 2000 HYDRAULIC FLUIDS (ISO 32, 46, 68) - Bio-Hydraulic Fluids are ultimately biodegradable vegetable-based formulas that replace mineral oil-based hydraulic fluids.

## BIO-ULTIMAX 1000 HYDRAULIC FLUID (SAE 10W-40) -

A specially formulated, ultimately biodegradable product designed for hydraulic-driven systems that require a heavier SAE 40 viscosity for summer and passes the winter 10W viscosity for cold-temperature pumpability protection.

**BIO-ULTIMAX 1500 DIELECTRIC HYDRAULIC FLUIDS AW** - ISO 32, 46, 68. A specially formulated, ultimately biodegradable product designed specifically for use in hydraulic equipment operating over a wide range of temperatures and where an oil with high dielectric (>35 KV) insulating property is required.

BIOSOY HYDRAULIC OIL (ISO 32, 46, 68) - Designed to meet or exceed the performance requirements for high-pressure hydraulic systems. Combines anti-wear properties with oxidation stability for prolonged oil effectiveness and protection of hydraulic components. Can help reduce liability for oil cleanup from spills and leaks.

#### **SOYCLEAN**

BIOSOY HYDRAULIC OIL - Designed to meet or exceed the performance requirements for high-pressure hydraulic systems. Combines antiwear properties with oxidation stability for prolonged oil effectiveness and protection of hydraulic components. Can help reduce liability for oil cleanup from spills and leaks. ISO-32-46-68

**ENVIROLIFT ELEVATOR OIL** - A high-quality, soy-based hydraulic oil for use in elevators. Envirolift protects against wear and has a high flash point for added safety. Envirolift is biodegradable and nontoxic.

UNIVERSAL TRACTOR HYDRAULIC OIL - A readily biodegradable tractor hydraulic transmission fluid formulated with Biotech-based, US-grown natural vegetable oils. This product surpasses the performance and lubricity of most conventional oils. Designed for equipment using a shared hydraulic fluid reservoir operating clutches, breaks and lift systems.

#### **TERRESOLVE TECHNOLOGIES**

**ENVIROLOGIC 132** - A readily biodegradable, high-performance hydraulic fluid for general-purpose hydraulic systems with excellent high- and low-temperature performance and excellent antiwear characteristics. ISO 32.

**ENVIROLOGIC 168** - A readily biodegradable high-performance hydraulic fluid for general-purpose hydraulic systems with excellent high- and low-temperature performance and excellent antiwear characteristics. ISO 68.

**ENVIROLOGIC 700** - Biodegradable universal tractor fluid appropriate for use in single-pump applications. Suitable for hydraulic systems, power take off, transmissions and wet brakes.

**ENVIROLOGIC BIOFLUSH** - Helps to flush and remove petroleum oil from hydraulic systems allowing for more complete biodegradability upon changeover.

### **WEST CENTRAL SOY**

BIOSOY HYDRAULIC OIL - Designed to meet or exceed the performance requirements for high-pressure hydraulic systems. Combines antiwear properties with oxidation stability for prolonged oil effectiveness and protection of hydraulic components. Can help reduce liability for oil cleanup from spills and leaks. ISO-32-46-68

## **MISCELLANEOUS**

### **AGRILIANCE**

**RIVET** - MSO silicone adjuvant and non-ionic silicone wetter - A uniquely formulated spray adjuvant developed to enhance the consistency or performance of certain postemergent or post-directed herbicides for corn, cotton, soybeans and sorghum.

### **ANGEL SCENTED CANDLES**

**WAX-DIPPED PLUSH ANIMALS** - Each wax-dipped animal is handbrushed with soybean wax, which has been enhanced by five times the amount of fragrance used in a normal candle.

## **BILTMORE WORLD TRADE**

TOFU BEAR MADE FROM SOYSILK - Made from 100 percent SOYSILK brand fiber, these fabulous creations are soft cuddly, and earth-friendly. SOYSILK brand fiber is a cutting edge fiber made from the waste produced duing the manufacture of Tofu. Known for its soft feel, like cashmere, SOYSILK brand was first introduced in 2001 by South West Trading Company, known for its luxury yarns made from soy, bamboo and other cutting-edge fiber.

## **COUNTRY GIRL CANDLES**

**BEAR AIR FRESHENERS** - Not a candle but a bear dipped into soywax that does not burn.

#### **GEMTEK**

**SC-TACKOMER** - Air filter spray tack. It is washable for easy cleaning and dries quickly when applied to most new filter materials. The SC-Tackomer has been demonstrated to improve particle catch by up to 100 percent over a given time frame without adding head pressure to the fan cycle in an air conditioning system.

#### LEE SEED COMPANY, INC.

SUPER SOYNUTS - Fifteen different varieties of roasted soybeans.

### **SOYCANDLEWORKS**

FRESH TOUCH LINEN SPRAY - Soy-based linen spray.

## **PAINT PRODUCTS**

#### **ECO SAFETY PRODUCTS LLC**

ECOPROCOTE DURASOY BIO-BASED PAINTS - EcoProCote DuraSoy Bio-Based Paints represent a new generation of professional-grade, sustainable, bio-based paint technology that is changing all the rules in the paint coatings industry. Their unique chemistry fills the void when comparing performance, sustainability and cost for professional painters and do-it-yourselfers alike.

**ECO-TUFF HIGH TRAFFIC FLEX CLEAR WOOD FINISH** - Eco-Tuff High Traffic Flex Clear Wood Finish is an advanced high-performance formulation that contains non-hazardous cross-linking W.B. acrylic-urethanes with bio-based co-polymers to deliver optimum flexibility, durability and sustainability.

#### ECOPROCOTE SOYCRETE ARCHITECTURAL CONCRETE STAIN -

A nontoxic, soy-based, semi-transparent penetrating concrete stain that is virtually odorless and creates beautiful natural color variations unique to each surface, similar to acid stains. Installs in a fraction of the time with unlimited design flexibility.

**ECOPROCOTE TIMBERSOY NATURAL WOOD STAIN** - A solventfree natural penetrating wood stain made from soybean oil that preserves wood surfaces and creates a beautiful, rich, natural look. Achieves enhanced wood protection and colorization. Used for decks, log homes, fences, furniture, cabinetry and more.

### SHERWIN-WILLIAMS

PROCLASSIC WATERBASED ACRYLIC ALKYD - Achieve a beautiful, mirror-like finish and stay environmentally compliant. The application and finish of an alkyd with the non-yellowing properties of an acrylic. Less than 50g/L VOCs. Superior adhesion and uniform finish make ProClassic an excellent choice for doors and trim, as well as cabinets and furniture. Excellent flow, leveling and hide.

**PROMAR 200 WATERBASED ACRYLIC ALKYD** - The application and finish of an alkyd with the non-yellowing properties of an acrylic. Less than 100g/L VOCs. Delivers excellent performance, value and durability.

## TIMBER OX, INC

TIMBER OX GREEN WOOD PROTECTANT STAIN - Timber Ox Green Wood Protectant Stain is a robust, agriculturally renewable, oil-based wood stain that restores and protects wood's natural beauty. It is a USDA Bio-Preferred Product with a bio-based percentage of 94 percent. Timber Ox Green has a three-year warranty on horizontal surfaces and a five-year warranty on vertical surfaces.

## **PAINT STRIPPERS**

### **BARCO PRODUCTS**

**PAINT STRIPPER** - Removes latex, oil-based and lead-based paint, even black and silver. Effective on many surfaces, including wood, metal, concrete, glass, siding, furniture, brick and more. Great for cleaning spray equipment, brushes and more.

## FRANMAR CHEMICAL, INC.

SOY GEL - Professional paint stripper. Ideal for lead-based paints, urethane coatings. No odor, nontoxic. Non-evaporative. Saves labor. Longer lift time. No neutralizing.

#### **GREEN PRODUCTS LLC**

**AMAZING BIOBASED SOLVENT AND STRIPPER** - A biobased solvent designed to remove mastic, adhesive, paint and more from masonry, wood, metal and a host of other surfaces.

### INTERCHEM ENVIRONMENTAL, INC.

**SOYCLEAN PAINT STRIPPER** - SoyClean Paint Stripper is a natural, soy-based, nontoxic product for effective removal of paint, shellac, varnish and acrylic lacquer from furniture, auto, marine and most wood and metal surfaces.

#### MR. GOOD CHEM

MR. GOOD CHEM SOY-BASED GRAFFITI REMOVER – 14 oz. Spray - Mr. Good Chem Soy-based Graffiti Remover in a liquid form spray. This unique formulation contains natural and biodegradable ingredients that quickly and easily remove paint, inks, crayons, magic markers and asphalt tar from a variety of surfaces including brick, stone, wood, metal and cement. Great for use on buses, trains and racquetball courts.

#### **ORISON MARKETING, LLC**

**SOYPOWER PAINT STRIPPER** - A soy-based stripper that is an environmentally formulated product that loosens and removes varnish, laquers and latex or alkyd paints from furniture and other hard surfaces. Biodegradeable, nontoxic and nonflammable.

#### SOYCLEAN

**ADHESIVE AND MASTIC REMOVER** - A biodegradable and nontoxic formula for effective removal of adhesives, price stickers, lipstick, polish, mastic, wax, grease, decals, shoe polish, crayon, marker, asphalt and gum from most hard surfaces.

**SOYCLEAN PAINT STRIPPER** - A natural soy-based, nontoxic product for effective removal of latex-, lead- or oil-based paint from almost any surface.

## SOY TECHNOLOGIES, LLC

### SOYGREEN ENVIROCLEAR AND ENVIROGEL, PAINT STRIPPER

- SoyGreen EnviroClear and EnviroGel are the next-generation, environmentally safe, user-friendly products for removing paint and chemical-resistant coatings. DfE-recognized, biobased, VOC-compliant and nonflammable. EnviroClear and EnviroGel have been specifically formulated to remove multiple layers of oil, latex paints, epoxies, urethanes and chlorinated rubber. Designed for use on a variety of substrates, including wood, brick, stone, plaster, metal, fiberglass, graphite and steel. Use in the marine, automotive and aerospace industries for stripping paint and coatings from exterior surfaces. EnviroClear is designed for use on horizontal surfaces; EnviroGel is designed to cling to vertical surfaces.

SOYGREEN GRAFFITI REMOVER - SoyGreen Graffiti Remover for Painted and Unpainted Surfaces and SoyGreen Graffiti Wipes are DfE-recognized, biobased, VOC-compliant and nonflammable. These products quickly and easily remove paint, ink, crayon, permanent marker and adhesive residue from painted surfaces. The lack of odor and ease of use make them ideal for schools, hospitals, public housing and public transportation. These products may harm most plastic surfaces.

SOYGREEN POLYSTRIPPER AND POLYCLEAR PAINT - SoyGreen PolyStripper and Polyclear are cost-effective, DfE-recognized, biobased, VOC-compliant and nonflammable paint and polyurethane strippers. Specifically formulated, their soy-based formulas have been enhanced with man-made solvents and natural thickeners. Use PolyStrip for vertical surfaces, PolyClear for horizontal surfaces.

#### TAKE OFF, INC.

**TAKE OFF GREEN -** A biobased paint stripper made with soybeans and corn. Semi-paste varnish and paint remover.

## **PERSONAL CARE**

#### A. B. DICK COMPANY

100% SOYBEAN OIL - All natural soy oil can be used in many cosmetic and personal care applications such as cold process soap making, massage oil, sugar/salt scrubs, lip gloss, natural baby oil/body oil, whipped body butter and more.

#### **BARCO PRODUCTS**

**HEAVY-DUTY HAND CLEANER** - Cleans hands and moisturizes as it cleans. Contains vitamin E, is environmentally safe and contains no pumice.

#### **BIBO COSMETICS**

**SOY MEETS GIRL LOTION** - Enjoy velvety smooth skin with this creamy cleanser that gently removes makeup and impurities. Soy protein boosts skin's moisture and collagen levels, while whey protein comforts skin.

#### **BIOSPAN TECHNOLOGIES INC**

HR3700 - Soy-based hand cleaner.

### **EARTH SCIENCE NATURALS**

ADE CREAMY CLEANSER - Made from soybean oil.

**ACTIVE AGE DEFENSE** - For dry skin, fights against skin wrinkles, dark circles and sun damage using soy protein.

**ACTIVE AGE DEFENSE NIGHTTIME RECOVERY CREAM** - Includes soya sterol. Available in lightly scented, frangrance-free and SPF 15.

APRICOT NIGHT CREAM - Made with soybean oil.

I-CREAM - Made with hydrolyzed soy proteins.

MEN'S FACE AND BODY SKIN CARE BALM - Made with soya sterol.

MEN'S HERBAL AFTER SHAVE SKIN SOOTHER - Made with soya sterol.

PLACENTAGEN EYE AND THROAT CREAM - Made with soya sterol.

PURFECTION HAND CREAM - Includes soya sterol.

### FRANMAR CHEMICAL, INC.

**HAND SANITIZER** - Blend of soy protein and vitamins, along with aloe, other herbal extracts and corn alcohol. Soothing sanitizer that kills more than 99 percent of germs.

**SERIES 8** - Acts like an invisible glove against ink, grease, glue, wood stain and epoxy resins. Readily biodegradable.

**SOY SCRUB** - Made from soybeans. Deluxe pump hand cleaner removes ink, stains, grease, oil. Includes fine-ground Missouri pumice for extra cleaning action. No petroleum or citrus solvents. Gentle on your skin. Deep cleans without abusing skin.

**SOY SMOOTH** - Unique lotion and sunscreen made with soy protein. Natural soy vitamin E and aloe. Minimizes the signs of aging and weathered skin. Year-round use, indoor and outdoor. Non-greasy.

### **GOJO INDUSTRIES**

ECOSOY - Foaming hand cleaner.

#### **GEMTEK**

AA – GLYCERIN BATH BAR - A luxurious bath bar that leaves skin feeling silky smooth. Thoroughly cleans without caustics, sulfonics or tallow. Contains jojoba oil (vitamin E) and aloe vera. SC-1000 plant-based surfactant.

**AA – HAND & BODY WASH** - Neutral pH concentrate with no fragrances, caustics, tallow, sulfonics or toxins, provides excellent soil release. Hypoallergenic and includes jojoba oil and aloe vera.

#### LOTUS LIGHT ENTERPRISES, INC.

**DERMA E PAPAYA AND SOY MILK FACIAL CLEANER** - A papaya and soy milk foaming facial cleanser. Perfect for all skin types.

JASON BODY CARE – PRO-SOY MAX CREME & LUBRICANT - Pro-Soy Max equalizing and balancing creme. Menopause relief.

JASON BODY CARE – WOMAN WISE PRO SOY MAX CREME - Woman's health product. Provides a natural way to help comfort and correct imbalances in your body, fights extra stress and mood swings and reduces the discomfort of hot flashes.

**NATURE'S GATE – BAR SOAP -** Nature's Gate soy milk fragrance-free French-milled soap. One hundred percent pure with no added colors.

**NATURE'S GATE – FRAGRANCE-FREE DEODORANT** - Nature's Gate organic soy milk fragrance-free deodorant.

#### **MIA BELLA'S SOY CANDLES**

**BELLA HAND WASH** - A rich creamy formula that removes dirt and other impurities while adding the protective benefits of soy and white tea extract.

**SOYSATIONAL BELLA BAR** - Soy proteins help repair the skin's natural moisture barrier and aids in holding in the skin's natural moisture.

#### **NEW USE PRODUCTS**

**SOFT DAY LOTION WITH SPF** - Made with soybean, corn and cottonseed oil. Soft Day Lotion with Sunscreen provides broadspectrum UV protection. Fragrance-free, non-greasy formula contains vitamin E and soy protein. Leaves skin soft naturally.

#### ORIGINS

**BALANCED DIET LIGHTWEIGHT MOISTURE LOTION** - Wheat and soy protein deliver lightweight liquid nourishment where needed to soften skin.

**BALANCING TONIC** - Laminaria de-shines T-zones without stripping or stinging, and soy protein protects moisture levels to prevent parching.

**BRONZING STICK - SUNNY DISPOSITION -** Antioxidants pamper and protect along with lecithin and soybean to soften and smooth.

CALM TO YOUR SENSES - Lavender and vanilla body souffle.

**GINGER CLOUD** - Ginger-scented body cream that both nourishes and protects skin.

GRIN FROM YEAR TO YEAR™ - FACE FIRMER - Firmer made with extracts including soybean and rice bran oils that soften fine lines and make skin look and feel tighter. fitter and smoother.

**HAVE A NICE DAY MOISTURE CREAM** - A face cream that contains ginkgo extract and soybeans.

**ORIGINAL SKIN® PRESSED MAKEUP** - Nature's dry-definers, soy and lecithin, keep makeup color and coverage silky smooth, undetectable.

**PARADISE FOUND BALINESE BODY GLOW** - This body butter with soybean extract nourishes, softens and smooths the body.

**UNITED STATE BALANCING TONIC** - This tingly cool tonic, rich with soy protein, helps protect moisture levels to prevent parching.

**YOUTHTOPIA SKIN FIRMING CREAM WITH RHODIOLA** - This face cream empowers skin to rally against the visible signs of aging with soy peptides and other unique formulas.

## PACIFIC COAST CANDLES

SOY BODY BUTTER - We specialize in wholesale soy candles, custom private labeling and personalized scents for individuals, businesses, weddings, favors, birthdays and corporate events. Let us know how we may assist with your soy candle needs. Exceptional 100 percent soy candles, quality and selection are provided, and we'd be happy to accommodate your special candle order requests.

SOY LIP BALMS - We specialize in wholesale soy candles, custom private labeling and personalized scents for individuals, businesses, weddings, favors, birthdays and corporate events. Let us know how we may assist with your soy candle needs. Exceptional 100 percent soy candles, quality and selection are provided, and we'd be happy to accommodate your special candle order requests.

**SOY LOTION** - We specialize in wholesale soy candles, custom private labeling and personalized scents for individuals, businesses, weddings, favors, birthdays and corporate events. Let us know how we may assist with your soy candle needs. Exceptional 100 percent soy candles, quality and selection are provided, and we'd be happy to accommodate your special candle order requests.

SOY SOAP - We specialize in wholesale soy candles, custom private labeling and personalized scents for individuals, businesses, weddings, favors, birthdays and corporate events. Let us know how we may assist with your soy candle needs. Exceptional 100 percent soy candles, quality and selection are provided, and we'd be happy to accommodate your special candle order requests.

#### **RACCOON RIVER CANDLE COMPANY**

**SOY LOTION AND LIP BALM** - Hand-poured soy lotion and soy lip balm made in Waukee, lowa.

#### **SEPHORA**

**3-IN-1 UNIVERSAL BRONZER** - This soy- and herbal-infused bronzing powder contains three radiant shades to be combined and swept over the skin to give you that just-in-from-the-sun sheen, anytime of year.

**DRAMATIC RADIANCE CREAM** - This cream is formulated with TRF (Tissue Respiratory Factors), essential amino acids, soy protein and antioxidants.

**SOY FORMULA BODY CREAM** - This is a rich healing cream infused with high percentages of shea butter, avocado oil, mango butter, glycerin and real soy powder.

**SOY FORMULA EYE CREAM** - Soy Eye Cream is a nourishing eye treatment that incorporates the healing benefits of soy to aid in hydrating and firming the fragile eye area, preventing and reducing fine lines and wrinkles.

**SOY FORMULA FACE CLEANSER** - This is a silky, smooth cleanser that effortlessly melts away makeup while toning the skin, reviving the eyelid area and conditioning the eyelashes in the process.

**SOY FORMULA FACE CREAM** - Easily absorbed soymilk-based cream that can be worn night or day.

**SOY FORMULA FACE AND BODY SOAP** - Scented with rose water and green fig extract, this gentle vegetable soap for the body and face is made with soymilk powder, soy oil and glycerin.

**SOY SHAMPOO** - Moisturizing shampoo for normal to dry hair that is formulated to improve the overall texture of the hair. Protein-building soy extract and strengthening ginseng root add rich nutrients while shea butter and evening primrose oil replenish moisture and shine.

## SOY TECHNOLOGIES, LLC

## SOYDERM WATERLESS HAND CLEANER & CONDITIONER

- SoyDerm Waterless Hand Cleaner & Conditioner is a unique, fresh-smelling waterless hand cleaner made from the finest natural ingredients. Patented, biobased, VOC-compliant formulation is a thick, rich and creamy soy-based lotion that contains grease- and grimecutting solvents and emulsifiers. SoyDerm will not dry skin. Cuts through the toughest grease, tar, oil, lubricants, carbon, tree sap and permanent marker. SoyDerm is available with or without pumice.

## **SOYCANDLEWORKS**

**HOMEMADE SOAP** - Glycerin combined with soy's natural vitamins A & E promote healthy skin leaving it soft with more natural moisture. No salts. Available in a variety of scents.

LIPSOY - Lip balm

**SOY LOTION** - Lotions and moisturizing creams available in a variety of scents.

#### **SOYCLEAN**

NATURAL SOY BIO-CLEAN HEAVY DUTY HAND CLEANER & MOISTURIZER - Made from corn and soybeans. Contains Vitamin E. Environmentally safe, clean, orange scent.

#### **SOYLIGHTS**

SOY LIP BALM - Soothing natural soy lip balm.

SOY LOTIONS - Non-greasy, softly scented lotions made from soy.

SOY SOAP - Natural handmade soy soap.

#### SOYSOFT INC.

**SOYSOFT DAILY MOISTURIZING BODY LOTION** - A lighter formula, helps keep your skin's healthy look and feel. Helps maintain your skin's natural moisture level while countering the effects of aging.

SOYSOFT DEEP TREATMENT PENETRATING CREAM - Containing 20 percent soy lipids, helps moisturize and helps heal cracked and chronic dry skin. Great for hard-working hands and sunburns. SoySoft uses soy lipids from organic soybeans that are mechanically, not chemically, processed to preserve the natural vitamin E, essential fatty acids and lecithin that benefit the skin when applied topically.

**SOYSOFT HAND AND BODY LOTION** - This aromatherapy formula lotion restores and maintains skin.

**SOYSOFT HAND AND BODY WASH** - This aromatherapy formula body wash moisturizes as it cleans, leaving skin feeling fresh and smooth to the touch. It contains organic soy lipids to help keep skin moisturized. Available in a variety of pleasing scents.

### SPARTAN CHEMICAL COMPANY, INC.

BIORENEWABLES LITE 'N FOAMY SUNFLOWER FRESH - Lite 'n Foamy Sunflower Fresh is a BioRenewables foaming hand, hair and body wash, formulated with biobased ingredients made from renewable resources. This designer-type foaming product was designed to be used with Spartan.

### STERLING BIO-TECHNOLOGIES CORPORATION

Natural Skin Care Products - Biobased line of skin care products.

## **STEUART LABORATORIES**

**MIRACLE HEAL** - A topical ointment containing allantoin and comfrey, which soothes and promotes healing of wounds, abrasions and minor skin irritations, as well as hoof conditioning. Speeds healing and is stable under bandaging.

**PROGESTERONE CREAM** - The progesterone in this product is derived from soybeans. Natural progesterone is helpful for many of the symptoms associated with menopause and premenopause, such as bone loss, hot flashes and excess fatigue.

STEUART'S PAIN FORMULA - A unique formulation for relieving joint and muscle pain. It contains comfrey and arnica in a liposome base that penetrates the skin rapidly. Provides significant and rapid relief of joint and muscle pain associated with arthritis and injuries. Soybean lecithin is used to formulate the liposome base. The liposomes carry the active ingredients through the skin.

## THE FLAME CANDLEWORKS COMPANY

BODY LOTIONS - Soy-based body lotions.

## TONY&TINA

HERBAL AROMETHERAPY BATH/SHOWER GEL - A smart combination of herbal extracts, including soy, helps protect against pollution and other free radicals your skin encounters on a daily basis.

## AG ENVIRONMENTAL PRODUCTS

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

#### **BIODIESEL INDUSTRIES, INC.**

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

#### **CARGILL INDUSTRIAL OILS & LUBRICANTS**

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

#### CHEMOL COMPANY, INC.

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

#### **COLUMBUS FOODS**

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

#### **CRYSTAL FLASH**

BIODIESEL - Available in blends up to B20 and also B100.

#### CYTOCULTURE INTERNATIONAL, INC.

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

#### **GRIFFIN INDUSTRIES**

**BIO G-3000/BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum, designed for use in compression ignition engines.

#### HAMPEL OIL DISTRIBUTORS

BLENDED FUEL - A true 2 percent soy diesel.

PS 121 - Blended fuel - a true 2 percent soy diesel.

### **HIGH PERFORMANCE FUELS**

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

### INTERCHEM ENVIRONMENTAL, INC.

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

### LAMBENT TECHNOLOGIES CORP.

**BIODIESEL** - Alternative fuel that can be used in neat form or blended with petroleum diesel fuel.

## PETER CREMER NORTH AMERICA

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

### RENEWABLE ENERGY GROUP

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

## RENEWABLE LUBRICANTS, INC.

**BIODIESEL CLEAN/CLEAR B-100** - Biodiesel Clean/Clear B-100 is a superior, soy-based biodiesel fuel manufactured through a proprietary esterification process and filtered to provide a cleaner/clearer B-100.

## SCHAEFFER MANUFACTURING COMPANY

**SOYSHIELD PREMIUM DIESEL** - SoyShield Premium Diesel is available preblended from selected local fuel jobbers. It improves lubricity, boosts fuel efficiency and extends engine life. Available as B2 SoyShield Premium Diesel.

## SOUTHERN STATES POWER COMPANY, INC.

**BIODIESEL** - Alternative fuel that can be used in neat form or blended with petroleum diesel fuel.

### **STEPAN COMPANY**

**BIODIESEL** - Alternative fuel that can be used in neat form or blended with petroleum diesel fuel.

#### **WEST CENTRAL SOY**

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

#### **WORLD ENERGY ALTERNATIVES**

**BIODIESEL** - An alternative fuel that can be used in neat form or blended with petroleum for use in diesel engines.

## WAXES

#### BITTER CREEK CANDLE SUPPLY, INC.

**ECONOSOY 125 CONTAINERS** - A wax made with a combination of soybean and cottonseed oils; available in flake form.

SOY SIMPLE LIP AND BODY BASE - All-natural base is great for lip balms, lotion bars, body butters, solid perfumes, glitter sticks, elbow grease, etc.

**SOY-GLO CONTAINER WAX** - A soybean-based wax made specifically for candle manufacturers. Burns cleaner than paraffin waxes



**INDUSTRIAL PRODUCTS** — Products in this section are intended for use by businesses, factories, construction sites, industries or institutions like schools or hospitals. Products intended for use on farms are also included in this section. Sometimes more than one source may be listed for an identical product. One source may be a retail business such as an online store, while another may be a manufacturer selling products wholesale in bulk quantities.

Product descriptions were provided by suppliers. USB does not guarantee their accuracy or provide any guarantee or warranty for the products or suppliers.

## **ADHESIVES**

#### ARCHER DANIELS MIDLAND COMPANY

**NUTRASOY 7B** - Foamed plywood glue using soy protein to replace animal blood as foaming agent. Works for extenders and fillers for plywood and laminated veneer lumber adhesives. Also for fiberboard and cellulose panel binders.

### **COLUMBIA FOREST PRODUCTS**

**PURE BOND HARDWOOD/PLYWOOD** - The original cost-competitive decorative hardwood plywood without the formaldehyde. PureBond is Columbia Forest Products' exclusive formaldehyde-free innovation for hardwood plywood manufacturing.

### **EKA CHEMICALS, INC.**

**PRF/SOY 2000** - Wood adhesive formulated to bond green lumber during finger-jointing applications. Uses a two-part system consisting of a soy-based adhesive and a phenol-resorcinol-formaldehyde resin.

## AGRICULTURAL ADJUVANTS

### **AGRILIANCE**

**DESTINY** - Soy-activated methylated soy adjuvant that helps enhance herbicidal penetration up to 10 times that of a crop-oil concentrate.

**PREFERENCE** - Soy-activated, nonionic surfactant that improves adhesion of spray droplets to targeted plants.

### AGRO MANAGEMENT GROUP, INC.

SOY DRIP - Drip oil for drip irrigation.

## ARCHER PETROLEUM

**ARCHER SOY SPRAY** - Archer Soy Spray is a high-performance product of 98 percent methyl ester purity derived from 100 percent virgin soybean oil.

### **HELENA CHEMICAL COMPANY**

**AERO DYNE-AMIC** - A proprietary formulation of organosilicone-based surfactants, oils, emulsifiers and buffering agents specifically designed for use with insecticides and fungicides. Applied aerially or in low-volume ground applications.

**BARRAGE HF** - An enhanced 2,4-D LV ester broadleaf herbicide that offers faster performance, low volatility and easier application. It contains esterified soybean oil as a formulation enhancement.

**DYNE-A-PAK** - Multicomponent adjuvant providing methylated seed oil and nitrogen fertilizer solution.

**DYNE-AMIC** - Dyne-Amic is a proprietary blend of highly refined methylated seed oils in combination with organosilicone-based surfactants. This provides spreading and coverage comparable to nonionic surfactants with the physical properties of a crop oil concentrate.

JOINT VENTURE - A proprietary blend of nonionic surfactants and esterified fatty acids. Designed for use with insecticides, fungicides and miticides.

**METHYLATED SPRAY OIL CONCENTRATE** - A specialized blend of methylated oils and nonionic surfactants for use with a broad range of herbicides where an oil concentrate is recommended.

**SOY-DEX** - Vegetable oils formulated from a proprietary blend of soybean oils and nonionic surfactants designed to maximize the performance of pesticides by increasing deposition and coverage of pesticide sprays.

**SOY-DEX 93/7** - Designed to maximize performance of pesticides. Contains 93 percent oil and 7 percent emulsifiers.

**SOY-DEX PLUS** - A unique blend of soybean oils and surfactants designed to maximize the performance of pesticides by increasing deposition and coverage of pesticide sprays. Soy-Dex Plus contains buffering and conditioning agents to modify the pH of spray mixes.

**TRANSCEND** - A micro-emulsifying, buffered oil/silicone adjuvant for low-volume ground application. It improves pesticide application and efficiency by modifying the deposition, wetting, spreading, penetration and stability characteristics of the spray mix.

**VEGETABLE OIL CONCENTRATE** - A proprietary blend of refined vegetable oils and nonionic surfactants designed to maximize the performance of pesticides by increasing deposition and coverage of pesticide sprays.

WILDCARD - WildCard is a broadleaf herbicide that is an alternative to 2,4-D in cereal crops. It is a patented low-volatile ester formulation that is active at low use rates and features activity in cool temperatures, as well as tank-mix partners. Features improved deposition and absorption and excellent compatibility with fertilizers and pesticides. It contains esterified soybean oil.

### MBI TECHNOLOGIES, INC.

**SOY CROP OIL CONCENTRATE** - Soybean oil-based crop adjuvant used as sticker/spreader for general herbicide/insecticide application.

### **NATURAL SOY PRODUCTS**

**SOY CROP OIL CONCENTRATE** - Soybean oil-based crop adjuvant used as sticker/spreader for general herbicide/insecticide application.

## **CONCRETE SUPPLIES**

### ARCHER PETROLEUM

ARCHER QUICK RELEASE - Archer Quick Release is a specially formulated soybean oil-based asphalt release agent with superior slipping characteristics. It is the first non-petrochemical, readily biodegradable asphalt release agent that works as well as diesel fuel. Made from soybean oil produced by U.S. farmers, this environmentally friendly release agent is nontoxic.

## ATAGENCER, LLC

SOY FORM RELEASE - Release agent for concrete forms. Waterbased, nontoxic, sprayable, soap and water cleanup. VOC-compliant. **Soy-based Concrete Seals** - Release agents for concrete forms and concrete seals. Water-based, nontoxic, sprayable, soap and water cleanup. VOC-compliant.

SoySeal - Concrete sealer, deck sealer and waterproofer.

#### **BIOBASED SPRAY SYSTEMS, INC.**

**BIORESTOR** - Biorestor is a patented biobased product that has been designed to protect new asphalt pavements from the effects of oxidizing and aging that result in raveling and cracking. Older asphalt pavements can be treated and further deterioration delayed as long as the pavement does not fail structurally.

#### **ENVIRONMENTAL LUBRICANTS MANUFACTURING**

**ELM CONCRETE/ASPHALT FORM RELEASE** - A biodegradable, nontoxic, stain-free concrete form release agent formulated with natural seed oil that permits easy removal of wood or steel forms.

#### FRANMAR CHEMICAL, INC.

**BEAN-E-DOO ASPHALT CLEANER** - Makes difficult, high-oil-type asphalt quick and easy to work with. Removes modified asphalts, polymers, top coating, sealers and tac-coatings easily, keeping equipment and tools clean and free of buildup.

**BEAN-E-DOO ASPHALT RELEASE** - Makes difficult, high-oil-type asphalt quick and easy to work with. Can be applied to the surface beforehand, keeping the asphalt from bonding tightly to the metallic surface.

#### **GEMTEK**

SC – SAFE-T-SOLVE CONCRETE CLEANER - A powerful blend of SC-1000 and SC-Supersolve used in cleaning parking structures, sidewalks, exterior buildings, automotive shops and manufacturing plant maintenance. SC - Safe-T-Solve is highly effective for removing lubricants, paints, chewing gum, tar, organic stains and fuels from concrete, stone, tile, mortar and most hard surfaces.

### MBI TECHNOLOGIES, INC.

**SOY-BASED CURE & SEAL** - ASTM C-309-compliant sealer for freshly placed concrete. Water-based, nontoxic, sprayable, soap and water cleanup. VOC-compliant.

**SOY FORM RELEASE** - Release agent for concrete forms. Waterbased, nontoxic, sprayable, soap and water cleanup. VOC-compliant.

SOYSEAL - Concrete sealer, deck sealer and waterproofer.

#### **NATURAL SOY PRODUCTS**

NATURAL FORM OIL - Non-water-based release agent for concrete forms

**SOY-BASED CURE & SEAL** - ASTM C-309-compliant sealer for freshly placed concrete. Water-based, nontoxic, sprayable, soap and water cleanup. VOC-compliant.

**SOY FORM RELEASE** - Release agent for concrete forms. Waterbased, nontoxic, sprayable, soap and water cleanup. VOC-compliant.

SOYSEAL - Concrete and wood sealer, deck sealer and waterproofer.

## NATURESTAIN COMPANY, INC.

**NATURESTAIN** - Sealer with colorants; can be used on concrete and wood.

### **SMD PRODUCTS COMPANY**

SMD 70 - Concentrated release agent.

#### SOYCLEAN

CURE & SEAL - Cure & Seal is a soybean-based product designed to retain the hydration water in freshly worked concrete and to repel water and help prevent the scaling of the concrete surface brought on by freezing/thawing cycles and the ingress of de-icing salts. Cure and Seal is 100 percent natural, biodegradable, non-staining, nonflammable and nontoxic.

SOY FORM RELEASE - Soy Form Release is a soy-based release agent to prevent the adhesion of concrete to forms and molds and to facilitate the cleanup for further use. May be applied by spraying, brushing or rolling. Does not deteriorate rubber forms. Easy cleanup with soap and water, will not stain concrete. Nontoxic, non-irritating, nonflammable, biodegradable.

**SOYSEAL CONCRETE SEALER AND WATERPROOFER** - A natural soy-based sealer for concrete, brick, stone and masonry. Twenty-four month seal ASTM C-672. Spreads water. No VOCs, nontoxic, nonflammable and readily biodegradable.

#### **USA SOY SOLUTIONS**

#### CONCRETE/ASPHALT FORM RELEASE WS WATER MISCIBLE

- ELM Concrete/Asphalt Form Release WS is water-soluble, biodegradable, nontoxic, stain-free concrete and asphalt form release agent formulated with BiotechbasedTM seed oil that permits easy removal of wood or steel forms.

#### **WEST CENTRAL SOY**

**SOYPOWER ASPHALT RELEASE CONCENTRATE** - Provides superior slipping for easy release of asphalt.

## DIELECTRIC FLUIDS

#### **CARGILL INDUSTRIAL OILS & LUBRICANTS**

**BIOTRANS DIELECTRIC OIL** - BioTrans Dielectric Oil is a biobased transformer fluid. Engineered using naturally derived base oils including soybean oil, it is high-performing and environmentally friendly.

**BIOTRANS DIELECTRIC OIL** - BioTrans is a bio-based transformer fluid. Engineered using naturally derived base oils including soybean oil, BioTrans is high-performing and environmentally friendly.

### **COOPER POWER SYSTEMS**

**ENVIROTEMP FR3** - Envirotemp FR3 fluid, available in Envirotran Transformers, is a natural ester-based fluid formulated from renewable resources. The base oils from the seeds are blended with food-grade performance-enhancing additives to produce a fluid that has exceptional fire-resistant properties and favorable environmental attributes.

## **DUST SUPPRESSANTS**

## AGRO MANAGEMENT GROUP, INC.

DSO 2000 - Dust-suppressant oil.

### **ENVIRONMENTAL DUST CONTROL, INC.**

**DUSTLOCK** - Dustlock usage will keep the applied areas virtually dustfree and environmentally safe.

## **ENVIRONMENTAL LUBRICANTS MANUFACTURING**

**DUST SUPPRESSANT** - A readily biodegradable, nontoxic dust suppressant and stabilizer. Formulated with natural seed oils and proprietary emulsifiers and surfactants to safely control dust while minimizing the impact on the environment.

### **GREAT PLAINS OIL**

DUST SUPPRESSANT - Dust-suppressant oil.

#### SOYSOLV

**SOYKILL DUST SUPPRESSANT** - Provides dust control for a variety of situations, including gravel roads and lots.

### **TERRESOLVE TECHNOLOGIES**

**ENVIROLOGIC 500** - Dust-control concentrate. Can also be used as a concentrate or dilute as a mold and form release oil.

## THE SOLAE COMPANY

ROADKILL DUST SUPPRESSANT - Dust suppressant.

### **USA SOY SOLUTIONS**

**ELM DUST SUPPRESSANT** - Dust Control Concentrate (DCC) is a biodegradable, nontoxic dust suppressant and stabilizer. ELM DCC is formulated with natural seed oils and proprietary emulsifiers and surfactants to safely control dust while not impacting the environment.

## HYDRAULIC FLUIDS

#### **BUNGE NORTH AMERICA**

AGRITECH SOY-BASED ELEVATOR FLUID ATSO232 - Derived predominantly from domestically sourced soybeans, reducing the dependence on imported petroleum oil. Utilizes the latest in ashless anti-wear additive technology for wear reduction and prevention of rust, corrosion and oxidation.

AGRITECH SOY-BASED ELEVATOR FLUID ATSO268 - Derived predominantly from domestically sourced soybeans, reducing the dependence on imported petroleum oil. Utilizes the latest in ashless anti-wear additive technology for wear reduction and prevention of rust, corrosion and oxidation.

**LL01 HYDRAULIC ELEVATOR FLUID** - Hydraulic Elevator Fluid is made from vegetable oil produced by U.S. farmers. LL01s namesake is Lady Liberty in the New York Harbor, where the hydraulic fluid has been successfully used for the past several years.

#### **ENVIRONMENTAL LUBRICANTS MANUFACTURING**

**ENVIROLIFT(TM) ELEVATOR HYDRAULIC OIL** - Formulated with domestically grown vegetable oil. It protects against wear, has a high flash point for added safety and is readily biodegradable.

UNIVERSAL TRACTOR HYDRAULIC FLUID - SoyFluid Universal Tractor Hydraulic Transmission Fluid is formulated with biobased, domestically grown, natural vegetable oils. This product surpasses the performance and lubricity of most conventional oils.

#### **GEMTEK**

**SL HYDRAULIC FLUID** - Composed of unique blends of vegetable oils plus performance additives for hydraulic systems calling for ISO-grade fluids.

#### SOYCLEAN

BIOSOY HYDRAULIC - Designed to meet or exceed performance requirements for high-pressure hydraulic systems. Combines anti-wear properties with oxidation stability for prolonged oil effectiveness and protection of hydraulic components. Can help reduce liability for oil cleanup from spills and leaks.

**ENVIROLIFT ELEVATOR OIL** - A high-quality, soy-based hydraulic oil for use in elevators. Envirolift protects against wear and has a high flash point for added safety. Envirolift is biodegradable and nontoxic.

**FOOD-GRADE HYDRAULIC OIL** - Surpasses the lubricity of most conventional oils. It is formulated in accordance with the criteria established by the USDA for H-1 lubricants and U.S. FDA Regulation 21 CFR 178.3570, "Lubricants with Incidental Food Contact."

**UNIVERSAL TRACTOR HYDRAULIC OIL** - A readily biodegradable tractor hydraulic transmission fluid formulated with Biotechbased™ USA-grown natural vegetable oils. This product surpasses the performance and lubricity of most conventional oils. Designed for equipment using a shared hydraulic fluid reservoir operating clutches, breaks and lift systems.

#### **TERRESOLVE TECHNOLOGIES**

**ENVIROLOGIC 146** - A readily biodegradable high-performance hydraulic fluid for general-purpose hydraulic systems with excellent high- and low-temperature performance and excellent anti-wear characteristics. ISO 46.

## **USA SOY SOLUTIONS**

HYDRAULIC JACK OIL- ISO 22 -

INDUSTRIAL HYDRAULIC OIL ISO 32 LOW TEMPERATURE - ELM Biotechbased SoyFluid Hydraulic All Season Oil is a biodegradable hydraulic oil formulated with the best-optimized, USA-grown, natural seed oils that surpass the lubricity of most conventional oils. It protects against wear, has a high flash point for safety and is virtually biodegradable.

SOYFLUID HYDRAULIC FOOD GRADE ISO 32/46 - ELM SoyFluidTM Hydraulic Food Grade is a biodegradable hydraulic oil formulated with optimized, USA-grown, natural seed oil that surpasses the lubricity of most conventional oils. It is formulated in accordance with the criteria established by the USDA for H-1 lubricants and U.S. FDA Regulation 21 CFR 178.3570, "Lubricants With Incidental Food Contact."

SOYFLUID HYDRAULIC INDUSTRIAL ISO 46 & 68 - ELM Biotechbased SoyFluid™ Hydraulic Industrial ISO 46 and 68 are biodegradable hydraulic oils formulated with the best-optimized, USA-grown, natural seed oils that surpass the lubricity of most conventional oils. They protect against wear, have a high flash point for safety and are virtually biodegradable.

## INDUSTRIAL CLEANERS

### **AMERICAN COATINGS CORPORATION**

**NOBEE-300** - NoBee-300 is an alternative to solvent-based cleaning formulations. Essentially odor-free and has a flash point greater than 300 degrees Fahrenheit.

#### ATAGENCER, LLC

**SOY-BASED SOLVENTS AND CLEANERS** - Industrial solvents and cleaners for the removal of tar, grease, oil, ink, graffiti, paint and other products.

ATHEA LABORATORIES, INC. #1447 GRAFFITI WIPES - Wipes.

**#700 PURE EZ RELEASE** - EZ RELEASE is an asphalt release agent that provides a thin, heat-resistant molecular film to keep asphalt from sticking to dump beds, rollers, spreaders, rakes, shovels and other surfaces.

#702 PURE EZ DEGREASER - EZ DEGREASER is an all-natural cleaner and degreaser designed to replace hazardous petroleum-based cleaners and high-alkaline cleaners. It penetrates heavy deposits fast to dissolve them on contact.

## **BI-O-KLEEN INDUSTRIES, INC.**

CITRUS SOY SOLVENT - Citrus Soy Solvent's biobased formula contains soybean oil and other renewable resources. This environmentally responsible solvent, cleaner & degreaser removes gum, wax, tar, asphalt, graffiti & more.

P.O.G. PAINT, OIL, GUM SOLVENT - P.O.G.'s biobased formula contains soybean oil and other renewable resources. This environmentally responsible product removes paint, oil, grease, gum, tar, wax, adhesives and more.

**SOY CREAM CLEANER** - Soy Cream Cleaner contains soybean oil and other renewable resources. This environmentally responsible product cleans and shines without scratching and without the use of harsh, toxic chemicals.

**SOY TOILET SCRUB** - Soy Toilet Scrub's biobased formula contains soybean oil and other renewable resources. This environmentally responsible product effectively cleans and deodorizes toilets without harmful acids or caustics.

#### CPC AEROSCIENCE, INC.

**SOYL AWAY** - Aerosol spray that meets California 2005 volatile organic compound guidelines for degreasers. Virtually odorless and readily biodegradeable plant-derived solvent that flushes away dirt, grease, tar and asphalt. Rinses away with water.

## **CORTEC CORPORATION**

**ECOLINE SURFACE CLEANER AND DEGREASER** - Industrialstrength, readily biodegradable and water-dilutable cleaner and degreaser. Use in parts washers, dip tanks and ultrasonic and pressurized cleaning systems.

### CYTOCULTURE INTERNATIONAL, INC.

**CYTOSOL PROCESS** - A shoreline cleanup process developed to aid in the removal of crude or fuel oil from shorelines using CytoSol biosolvent formulation based on vegetable oil methyl esters in combination with bioremediation enhancers.

#### **EOS REMEDIATION, LLC**

**EOS REMEDIATION** - Soy base substrates for in situ bioremediation of contaminated soil and groundwater; validated technology with worldwide success. Experience you can rely on, products you can trust.

#### **ECO SAFETY PRODUCTS LLC**

ECOPROCOTE SOY-IT ALL PURPOSE DEGREASER - Soy-It All Purpose

Bio-Based Concentrate Degreaser replaces highly volatile products such as terpenes, petrochemical-based products, including mineral spirits, d-Limonene and naptha. It is a high-performance industrial cleaner/degreaser that is biobased, nonflammable, nontoxic and very low in VOCs. A safe and effective solution for automotive, aircraft, agricultural and marine cleaning and general degreasing operations.

#### **EXPRESS CHEM**

MAST AWAY MA-99 -

#### **FLUID SCIENCES, LLC**

**SOY-30 BIOSOLVENT** - Soy-30 BioSolvent is an advanced agrisynthetic alternative to conventional hydrocarbon solvents. The product is formulated with a highly functional grease-penetrating additive package designed to aid in removing tough grease deposits.

#### **GEMTEK**

**EZ SOLV™** - A non-water-miscible, non-evaporative solvent ideal for removing adhesives, epoxy, silicone, dried lubricants and fuels, paint graffiti, most waxes, urethane sealants, latex and acrylic paints, indelible markers and most stains in concrete and stone.

MAXISOLV™ - A water-miscible, highly evaporative solvent that is flammable at 139 degrees Fahrenheit, nontoxic and readily biodegradable.

SC – 1000 AQUEOUS CLEANER CONCENTRATE - Our most popular all-purpose, nonionic, aqueous-based cleaner/degreaser formulated from cutting-edge technology. Versatile and powerful nonionic primary linear alcohol surfactants.

SC – 2000 ALL-PURPOSE CLEANER - Ideal for all types of cleaning, applications and surfaces.

SC – AIRCRAFT & METAL CLEANER - Airforce MIL-PRF-87937 type IV combined cleaner and solvent. A specially blended, task-specific product prepared especially for aluminum and other soft, nonferrousmetal cleaning processes.

**SC – GRAFFITI, TAR & GUM REMOVER** - Cuts through graffiti, tar and gum to produce clean surfaces.

**SC – OVEN AND GRILL CLEANER** - A heavy-duty cleaner that cuts through baked-on foods and grease without producing toxic fumes or chemicals, its penetrating formula works on warm surfaces and will tolerate tremendous soil loads.

SC – STAINLESS STEEL CLEANER - Heavy-duty stainless steel all-purpose cleaner that leaves a high-gloss sheen without damaging surfaces. SC - Stainless Steel Cleaner does not contain petroleum distillates or other toxic solvents, and it dries to a clear gloss without yellowing or heavy fragrances.

SC-PRESOLV - A new evaporative, water-miscible ink remover also used to remove paints, lubricants and adhesives and made from ethyl acetate and ethanol of soy, ethyl lactate and water. With a KB of 1000+, it is a formidable alternative to typical xylene, toluene, Tric 1.1.1, Perc and meth chloride among other current solvents that it replaces.

#### **GLOBAL BARRIER COATINGS**

MINING RELEASE AGENT - Build-up is an issue at many mining operations worldwide. Global Barrier Coatings, Inc.'s Mining Release Agent (MRA) product is able to assist our mining clients by eliminating or greatly reducing this problem, thereby increasing productivity and reducing safety concerns related to removing build-up from truck beds and equipment.

#### **HAMPEL OIL DISTRIBUTORS**

**PATRIOT POWER PLUS 300** - Soy- and corn-based industrial cleaner. Water-rinsable. Ideal for parts cleaning, degreasing, graffiti removal and concrete floor cleaning. It can also be used as a penetrant and rust preventative. Readily biodegradable.

#### **KLEENTEC**

**DEGREASOL WATER-BASED PARTS CLEANING SOLUTION** - Degreasol is a water-based product formulated from corn and soybean byproducts. For use in any degreasing application.

#### **NATURAL SOY PRODUCTS**

NATURAL SOY BIO-CLEAN - A soy-based industrial cleaning agent.

#### **NEW CENTURY COATINGS**

**AGRISOLV** - Removes oil, greases and adhesives from concrete surfaces and automobile parts.

#### **ORISON MARKETING, LLC**

**E-Z SAFE SOLUTIONS ALL-PURPOSE CLEANER** - A popular concentrate that offers the user versatility in purchasing power while still providing a concentrated all-purpose cleaner.

SC-AIRCRAFT & METAL CLEANER(TM) - SC-Aircraft & Metal Cleaner(TM) is a Mil C 87937D, TYPE IV QPL listed biobased surface release agent that offers a fast, safe and effective method for wash rack and spot cleaning of military or commercial aircraft.

#### PHASE III, INC.

CALIFORNIA PARTS WASHER - Liquid concentrate cleaner and degreaser. Readily biodegradable, pH 7-8 in concentrated form. Rinses film-free. Non-streaking, nontoxic, nonhazardous, noncorrosive, nonflammable, noncaustic, nonfuming. Contains no phosphates, nitrates, sulfates, sulfonates, caustics, terpenes, chlorinated solvents or petrochemical byproducts. Less than 50 g/L volatile organic compounds in dilution as tested by California South Coast Air Quality Management District.

**ELIMINATOR** - Eliminator is an industrial-strength concentrate, formulated to remove all common soils, grease, oil, dirt, wax, gum, dye, inks, carbon, smoke and exhaust stains. Eliminator will clean metal, plastic, rubber, porcelain, concrete and wood surfaces safely.

SPEED RELEASE - A multiuse solution to address the regulatory and environmental issues facing solvent users. Can be used for cleaning in a variety of applications including removing heavy greases and oils, cleaning silk screen equipment and tools and cleaning paints and adhesives, and it is a protective film for metal rust prevention.

#### **REALLY WORKS**

WILD ORANGE TRIPLE SOLVENT/HEAVY DUTY CITRUS HAND CLEANER - This thick gel hand cleaner contains Natural Fresh Citrus Oils, Soybean Oil, and an Aliphatic Hydrocarbon. Wild Orange's® natural oils and quality emulsifiers condition your skin to help prevent drying and cracking.

### **RESTORE PRODUCTS**

**RESTORE COMMERCIAL CLEANING PRODUCTS** - Commercial, institutional and industrial cleaning products. Restore produces a line that includes biobased products such as laundry detergents, dish soaps and cleaners. The products utilize soybean oil-based surfactants, citrus-based solvents and natural enzymes.

#### SOYSOLV

**SOYSOLV II** - Formulated for use in applications where rinsibility is critical, SoySolv II is tested and proven to be a safe, effective and powerful cleaner.

#### SOY TECHNOLOGIES, LLC

SOYFAST ALL-PURPOSE CLEANER CONCENTRATE - Soy-based, nontoxic, readily biodegradable all-purpose cleaner and degreaser. No butyls, abrasives or strong alkalines. Concentrated for activation with water in different dilutions or ready to use. Performs as an industrial degreaser for industrial, automotive, marine and commercial cleaning tasks. Can be used in mixing stations to remove grease, carbon, oils, lipstick, dirt and grime.

SOYGREEN 1000 - Biobased, environmentally sound solvent. Soygreen1000 is ready to use and nonflammable, and it replaces many common terpene or petrochemical-based products for cleaning and degreasing. Applications include carpet pretreatment, automotive and aircraft parts degreasing, engine degreasing, stainless steel cleaning, asphalt release agent, printing press cleanup, paint cleanup, concrete from release, adhesive removal and agricultural degreasing and cleaning.

**SOYGREEN 5000** - Biobased, environmentally sound solvent sold as a ready-to-use product but also as an intermediate solvent for paint thinning and coating applications. This product is near water-white and an excellent additive for paints to achieve regulatory standards.

**SOYGREEN SDG** - Biobased, environmentally sound solvent ideal for fast degreasing and cleaning operations including automotive and aircraft parts degreasing, stainless steel cleaning, printing press cleanup and more. Nonflammable.

#### **SOYCLEAN**

EP PLUS GREASE - Recommended for most fleet and industrial applications, suitable as Fifth Wheel Grease, ideal for heavy-load applications engineered for off-highway equipment and extreme pressure applications and recommended for environmentally sensitive areas near waterways.

SOYCLEAN BBQ & GRILL CLEANER - Effective for cleaning for barbeque cookers, smokers, grills, stoves, utensils, pots and pans. Softens and loosens the soiled surfaces for removal of char, grease and burnt residue. Low volatility with no hazardous vapors or fumes. Soap and water cleanup. USDA-approved for use in meat processing facilities, restaurants, delis and cafeterias.

**SOYCLEAN GRAFFITI REMOVER** - Removes graffiti, inks, markers and paint, including hard-to-remove silver and black, from almost any surface. Rinses away with water.

**SOYCLEAN HARD SURFACE STAIN REMOVER** - A natural soybased, nontoxic product for effective cleaning of oil, ink, gum, tar, scuff marks, nail polish, and other stains from hard surfaces. Nonflammable, cleans up with soap and water.

SOYPOWER ASPHALT RELEASE CONCENTRATE - A natural soy-based product that provides outstanding slipping and release properties. Readily biodegradable and can help users meet regulatory compliance goals without sacrificing performance. Can be used in concentrated form for cleaning asphalt equipment and tools.

### SOYSOLV

**GRAFFITI REMOVER** - Formulated using the latest patent-pending soy/corn solvent technology. Graffiti Remover is proven to be a safe, effective and powerful product for use in a variety of applications. A safer method of removing graffiti with water rinsability.

**SOYSOLV** - An environmentally safe, industrial-strength solvent made from domestically grown soybeans.

**SOYSOLV II** - SoySolv II is a highly effective, concentrated, all-purpose degreaser and cleaner specially formulated for use in applications where rinsability is crucial.

**SOYSOLV II PLUS** - Formulated for use in applications where rinsibility is critical, SoySolv II PLUS is tested and proven to be a safe, effective and powerful product for use in many industries.

#### TARKSOL, INC.

TARKSOL BIOSOY-60 - A general-purpose, heavy-duty cleaning and degreasing solvent. This unique solvent blend is very effective in resin cleanup, degreasing and as a solvent for general-purpose usage.

#### THE CLEAN ENVIRONMENT COMPANY

C-3 CYCLE-SOLV - All-purpose solvent for replacement of CFCs. Oily natural citrus and soy solvents combined with aromatic petroleum solvents. Penetrates rapidly. Controlled evaporation. Use a solvent spotter for carpets, industrial equipment wipe, vapor degreaser, parts wash, rubber burn remover or wherever very hazardous solvents need to be replaced. Readily biodegradable. Nontoxic and free of irritating fumes and vapors. May be filtered and reused.

**C-54 GRAFFITI REMOVER** - All-natural, soy-solvent ingredients for graffiti removal. Safer for the environment, yet effective for removing most paints.

## TWIN CHEMICAL, INC.

ENVIROSAFE - Soy-based mastic remover.

#### VERTEC BIOSOLVENTS, INC.

INK ZAPPER - Soy-based press and blanket wash.

**VERTEC GOLD** - A patented industrial solvent based on a blend of methyl soyate and corn ethyl lactate.

#### WORKCELL SYSTEMS, INC.

GLYSOL PARTS CLEANING FLUIDS - Glysol PC replaces mineral spirits in solvent-type parts washers. Cleans up heavy grease, oils, dirt, carbon and some coatings. Glysol SA semi-aqueous formula cleans both solvent-soluble and water-soluble soils and rinses off easily with plain water.

## INDUSTRIAL LUBRICANTS

#### ARCHER PETROLEUM

SOY-T-DRIP - Readily biodegradable turbine drip for irrigation pumps.

#### **CHS LUBRICANTS**

**CENEX BIOMAX BPL** - Biobased and readily biodgradable penetrating lubricant.

### **CORTEC CORPORATION**

**ECOLINE ALL-PURPOSE LUBRICANT** - Readily biodegradable lubricant designed for industrial, shop and home use. Safe for use on all metals and most plastics. For use in indoor and outdoor applications.

### **DESILUBE TECHNOLOGY. INC.**

**DESIGREEN PENETRANT** - Effective as a penetrant, lubricant, corrosion-inhibitor and anti-seizure compound.

### **ENVIRONMENTAL LUBRICANTS MANUFACTURING**

**COTTON PICKER SPINDLE GREASE** - A premium-quality, readily biodegradable, Biotechbased™ grease formulated with domestically grown natural seed oil, specialized thickeners and extreme pressure additives.

FIFTH WHEEL TRUCK GREASE - Formulated with domestically grown, natural seed oil that surpasses the lubricity of most conventional oils. This readily biodegradable grease has exceptional performance while protecting the environment.

FOOD-GRADE HYDRAULIC OIL - Readily biodegradable oil formulated with domestically grown natural seed oil. Formulated in accordance with the criteria established by the USDA for H-1 lubricants and FDA Regulation "Lubricants With Incidental Food Contact."

FOOD-GRADE MACHINERY GREASE - Formulated with domestically grown, natural seed oils that surpass the lubricity of most conventional oils. Formulated in accordance with the criteria established by USDA H-1 and U.S. FDA regulation 21 CFR 178.3570, "Lubricants With Incidental Food Contact." It has been approved by the NSF.

FOOD MACHINERY GREASE - Formulated with optimized, domestically grown, natural seed oils that surpass the lubricity of most conventional oils. Formulated in accordance with the criteria established by USDA H-1 and US FDA regulation "Lubricants With Incidental Food Contact."

**HEAVY DUTY TRUCK GREASE** - Premium, readily biodegradable biotech-based grease.

**HEAVY DUTY TRUCK GREASE** - Readily biodegradable, biobased grease formulated with thickener and extreme pressure additives.

INDUSTRIAL HYDRAULIC FLUID - Readily biodegradable hydraulic oil formulated with domestically grown natural seed oils that surpass the lubricity of most conventional oils. Protects against wear and has a high flash point for safety.

INDUSTRIAL AND SNOW-GRADE HYDRAULIC OIL - Readily biodegradable hydraulic oil formulated with U.S.-grown natural seed oils that surpass the lubricity of most conventional oils. Protects against wear and has a high flash point for safety.

MULTI-PURPOSE GEAR LUBRICANT - Gear lubricant formulated with the domestically grown, natural seed oil that surpasses the lubricity of most conventional oils. It protects against wear, has a high flash point for safety and is readily biodegradable.

MULTIPURPOSE GEAR LUBRICANT - ELM 80W90 Multi-Purpose Gear Lubricant is a premium-quality, biodegradable gear lubricant formulated with optimized Biotechbased™ USA-grown natural seed oil that surpasses the lubricity of most conventional oils. It protects against wear, has a high flash point for safety and is readily biodegradable.

**SOYGREASE(TM) MULTI-PURPOSE EP** - Formulated with domestically grown, natural seed oil, lithium-based thickener and extreme-pressure additives.

**TEMP FLEX 0-100** - Readily biodegradable grease formulated from domestically grown vegetable oils and a specially selected lithiumbased thickener. It is suitable for winter season.

**TEMP FLEX 35-160** - Readily biodegradable grease formulated from domestically grown vegetable oils and a specially selected lithiumbased thickener. It is suitable for summer season.

**TEXTILE GREASE** - Readily biodegradable, Biotechbased™ greases formulated with domestically grown natural seed oil, specialized thickeners and extreme-pressure additives for maximum performance.

## **FLUID SCIENCES, LLC**

**SOY-20 MULTILUBE** - An advanced, agrisynthetic alternative to conventional mineral oil-based multipurpose lubricants. The product is formulated with a highly functional additive package designed to inhibit corrosion, penetrate rust, displace moisture and remove buildup deposits of oil and grease.

#### **GEMTEK**

**SL** – Bar, Chain, and GP Oil - Contains a unique blend of botanical thickeners and wear reducers in a seed-oil base, and it is ideal for all chainsaws and forest-cutting machines, in both summer and winter use.

SL – GEAR LUBES - Combines the advantages of a blended vegetable oil base with an extreme pressure performance package compounded from botanical sources. Designed for use in industrial power transmission units and gearboxes. Offers cool, efficient running and minimizing friction and wear.

**SL-WAY LUBES** - Combines the advantage of a blended vegetable oil base with extreme pressure additive in a botantical format. Exhibits high "load carrying" film formation to protect the ways during the most severe application.

**SL-WIRE ROPE LUBES** - Combines the advantage of a blended vegetable oil base with wear reducers compounded from botantical sources. Both non-drying and film-forming lubes are available.

#### **GREAT PLAINS OIL**

CHAIN LUBE - Roller chain oil.

SUN DRIP - Irrigation drip oil.

**SUNRISE BAKERY DIVIDING OIL** - Dividing oil for baking machines. Received kosher certification.

#### INTERCHEM ENVIRONMENTAL, INC.

**SOYCLEAN SOYRELEASE 3** - A biodegradable, asphalt-releasing agent in a ready-to-use formulation. Current users report using up to 1/3 less than other products.

### INTERNATIONAL LUBRICANTS, INC.

**LUBEGARD BIO FLANGE LUBRICANT** - A patented, aquatically nontoxic, readily biodegradable rail and flange lubricant. Ideal for all types of rails and flanges in a variety of services and environments.

**LUBEGARD BIO SWITCH LUBRICANT** - A patented, aquatically nontoxic, readily biodegradable lubricant for railroad switches.

**LUBEGARD FREE-EZE Rusted Cylinder Treatment** - A blend of readily biodegradable synthetic oil and LXE esters for applications in gas or diesel engines.

#### RENEWABLE LUBRICANTS, INC.

BIO-75W90 GEAR OIL - Gearhead oil.

BIO-CABLE LUBRICANT - Wire rope/cable lubricant/corrosion inhibitor.

**BIO-ROCK DRILL OIL** - Bio-Rock Drill Oils are readily biodegradable, vegetable oils formulated with extreme pressure/antiwear, rust and oxidation inhibitors and a tackifier. Performance is enhanced by use of the stabilized high-oleic basestocks natural composition, which provide an oily boundary film.

BIO-TURBINE OIL - Turbine lubricant.

BIO-VACUUM OIL - Vacuum oil.

#### SMD PRODUCTS COMPANY

**SMD ASPHALT RELEASE AGENT** - Soy-derived asphalt release approved by Missouri Department of Transportation.

## SOYCLEAN

**5TH WHEEL GREASE** - Recommended for use in semi-truck fifth wheels and perfect for trailer hitches and other mechanical joints. Surpasses the lubricity of most conventional oils. This biodegradable grease has exceptional performance while protecting the environment.

**FOOD-GRADE GREASE** - Meets the demanding applications of the food processing and beverage industries. Excellent for lubrication of bearing, grease lubricated gears and machine slides.

**HEAVY DUTY TRUCK GREASE** - Designed for bearings, chassis, and fifth-wheel lubrication. Ideal for heavy-load applications, off-highway equipment, extreme-pressure applications, and it is recommended for environmentally sensitive areas near waterways. Formulated with OptiBase Oils, lithium-based thickener and extreme-pressure additives for maximum performance.

## **USA SOY SOLUTIONS**

CHAIN AND CABLE LUBRICANT - FOOD GRADE - ELM Chain Lubricant - Food Grade is a high-performance, food-grade chain lubricant formulated with the best optimized USA-grown natural seed oils and select additives. It surprasses the lubricity and performance of conventional chain lubricants. It is NSF (National Sanitary Foundation) approved H1 for incidental food contact. NSF Registration No. 142552

**OPEN GEAR LUBRICANT ISO 140** - SoyEasy - OGL is a premiumquality, biodegradable, open-gear lubricant formulated with the bestoptimized, BiotechbasedTM, USA-grown, natural seed oil that surpasses the lubricity of most conventional oils. It protects against wear, has a high flash point for safety and is readily biodegradable.

### **WEST CENTRAL SOY**

SOYTRUK - Fifth wheel grease.

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## INDUSTRIAL SOLVENTS

#### **DIVERSIFIED CHEMICAL TECHNOLOGIES**

NATURSOL 1000 - A co-solvent blend for parts cleaning.

#### PETER CREMER NORTH AMERICA

**SOY METHYL ESTER** - Can be used as solvent for degreasing and also as an additive for waxes to increase fragrance loading.

## **METALWORKING FLUIDS**

#### ATAGENCER, LLC

**SOY-BASED METALWORKING FLUID** - Soy-based metalworking fluid, soluble oil. Extends tool life in general machining operations.

#### **COOL CLEAN TECHNOLOGIES**

**CO2 MACHINE FLUID SYSTEM** - A coolant/lubricant metalworking fluid and delivery system based on CO2 and soybean oil that extends tool life, reducing waste disposal costs and providing high-speed machining of hard-turning metals and advanced materials such as ceramics, super alloys and composites.

#### **CORTEC CORPORATION**

**ECOLINE CUTTING FLUID** - Multifunctional, readily biodegradable fluid for metal-cutting operations that provides lubrication and cools work pieces and tools. Prevents the inadvertent welding of metals. Also designed to provide vapor corrosion inhibitor protection during and after the work process.

#### DA STUART AND CO.

**HEATSHIELD** - Metalworking fluid specially formulaated to reduce friction in milling applications.

ROLLSHIELD - Metalworking fluid for rolling or milling applications.

#### DESILUBE TECHNOLOGY, INC.

**DESIGREEN 215B** - Readily biodegradable, environmentally friendly metalworking fluid that contains no chlorine, sulfur or heavy metals. Successfully replaced 35 percent-chlorine-containing metalworking fluid in fine blanking metalworking operations.

**DESIGREEN WATER DILUTABLE 100** - Vegetable oil-based, water-dilutable fluid that combines the unique characteristics of strong lubricity and bioresistance. Performs in the same fashion as a soluble oil but contains no mineral oil, minimizing worker concern about exposure.

## **GEMTEK**

**SL – TAPPING FLUID** - Water-soluble, high-speed lubricant that may be used on all metals that are compatible with water during the tapping process. Non-drying.

**SL-CUTTING & FORMING FLUID** - Available for ferrous and nonferrous metals. Provides high-level lubricity performance, that can offset the use of conventional chlorinated additives. These products will enhance performance in all types of metalworking applications that utilize a water-soluble design. Available as a vanishing oil, painting and metal-forming fluid.

**SL-CUTTING FLUIDS** - Water-soluble fluids that provide a high level of lubricity, which can offset the use of conventional chlorinated additives. They may be removed with a mild alkaline spray or warm-water rinse. Nontoxic and readily biodegradable.

**SL-FORMING FLUID** - Available for ferrous and nonferrous metals. Provide high-level lubricity performance, which can offset the use of conventional chlorinated additives. These products will enhance performance in all types of metalworking applications that utilize a water-soluble design. Available in VO for vanishing oil, PS for painting and MO for metal-forming.

**SL-GRINDING FLUID** - Designed for most difficult grinding operations. This product will enhance performance in all types of ferrous and nonferrous grinding applications, which utilize a water-soluble design.

#### INTERNATIONAL LUBRICANTS, INC.

**LUBEGARD BIO-TDE** - Completely vegetable-based. Designed for all metal-cutting processes.

LUBEGARD BIO-TAP DRILLING & TAPPING FLUID & PIPE THREAD CUTTING - This readily biodegradable and water-washable tapping oil is used to facilitate tapping of holes and threading of rods. It washes easily from the machined part with water.

**LUBEGARD FORMING PASTE** - Provides extreme pressure lubricity allowing tube bending, stretch forming, press braking, swaging and similar applications to be performed with ease.

#### **IOSSO PRODUCTS**

IOSSO BIO-BASED METAL POLISH - Removes oxidation, tarnish, surface rust, and water spots. Easy to use, just rub on and buff off. May be used with a buffing wheel. Leaves a brilliant shiny protective coating that lasts for months. Recommended for use on all metals, porcelain, plexiglass, hard plastics and painted surfaces. Also removes black marks left from metal pots on ceramic or porcelain sinks. Use it on jewelry, sinks & faucets, silverware, musical instruments, buckles & badges. Great for removing the blue from motorcycle pipes.

#### **LPS LABS**

LPS PREMIUM ANITISPATTER - Safe, water-based formula with excellent splatter protection. Nonflammable. Does not contain suspect carcinogens such as methylene chloride. Does not contain silicone. Paint compatible.

**TAPMATIC #1 GOLD** - For use in hard-to-machine metals, low-speed, high-pressure applications. Minimizes torque increases.

**TAPMATIC DUAL ACTION #2** - Provides superior lubricity in machining aluminum and its alloys, reduces friction, eliminates chip welding, improves surface finish and extends tool life.

**TAPMATIC NATURAL** - Readily biodegradable. Does not irritate the skin, eyes or respiratory tract. Does not contain 1,1,1 trichloroethane, sulfur, chlorine, chlorinated solvents, water, mineral oil or inactive fillers. High-performance lubricating ability eliminates galling and seizing.

**TAPMATIC TRICUT** - Dark, viscous liquid designed for extreme cutting/tapping applications.

### MBI TECHNOLOGIES, INC.

**VITAEDGE** - Soy-based metalworking fluid. Worker and environmentally friendly. For use with harder metals such as stainless steel. Good sump life, corrosion protection.

### **NATURAL SOY PRODUCTS**

VITAEDGE - Machining cutting oil for tool-and-die and manufacturing tools

### **PANTERRA TECHNOLOGIES**

**MMEP - SWISS ALL** - Oil or barrier lubricant.

MWGS PLUS - Oil or barrier lubricant that is water-soluble.

### RENEWABLE LUBRICANTS, INC.

**BIO-CUTTING OILS** - Metalworking lubricants.

#### SOYCLEAN

**BIODEGRADABLE TAPPING FLUID** - A high-performance tapping and drilling fluid recommended for all industrial tapping, drilling and reaming operations. Outperforms conventional petroleum-based tapping fluids and resists washing off when used with machine coolants.

### **USA SOY SOLUTIONS**

**RUST AND OXIDATION INHIBITOR -**

## ODOR REDUCTION

#### **AGRILIANCE**

**BARRIER** - Poured into manure pits to create a seal between the manure and the air. Hydrogen sulfide emissions are reduced by up to 75 percent. Ammonia emissions are reduced by up to 40 percent.

#### **GEMTEK**

SC – ODOR-EX® CLEANING DEODORIZER - SC-Odor-Ex® Cleaning Deodorizer is a concentrated cleaning solution proven to remove odorcausing organic soils during the cleaning process. It is not a masking agent that covers up odors, as it actually destroys odors at the source. SC-Odor-EX Cleaning Deorizer is intended for use with extraction cleaning systems where the residue is completely removed with rinse water.

**SC – ODOR-EX® ODOR NEUTRALIZER -** SC-Odor-Ex® Odor Neutralizer is ready-to-use, powerful and nontoxic to people, plants and animals. It destructively eliminates odors on contact without coverup fragrances.

## **PAINT STRIPPERS**

#### **ARCHER PETROLEUM**

**ARCHER GRAFFITI REMOVER** - Archer Graffiti Remover will clean graffiti from glass, brick, concrete and metal surfaces without damaging the surface. It removes spray paints and hard-to-remove silver and black with ease.

#### ATAGENCER, LLC

SOY-BASED PAINT STRIPPERS - Paint strippers for use on a variety of surfaces.

#### **ECO SAFETY PRODUCTS LLC**

**ECOPROCOTE SOY-IT LEAD PAINT & HD STRIPPER** - A biobased, EPA DfE-approved safety solvent made from soy esters designed to remove lead paint and other tough coatings.

**ECOPROCOTE SOY-IT PAINT STRIPPER** - A biobased, EPA DfEapproved safety solvent made from soy esters. High-viscosity formula for vertical and horizontal applications used for the safe removal of oils, paint and adhesives.

### SOYCLEAN

**SOYCLEAN PAINT STRIPPER** - Effectively removes latex- or oil-based paints from almost any surface.

### TARKSOL, INC.

**TARKSOL SOYSTRIP** - Tarksol SoyStrip is a readily biodegradable, water-rinsable paint stripper and printing press wash that does not affect the ozone layer or contribute to volatile organic compounds.

### TWIN CHEMICAL, INC.

**PRONTO SUPERSOY** - Soy-based paint stripper. Utilizes Twin Chemical's "SuperCling" technology for better penetration on vertical surfaces. Designed to be environmentally friendly.

## **WEST CENTRAL SOY**

**SOYPOWER GRAFFITI REMOVER** - A natural soy-based, nontoxic product for effective removal of graffiti and paint from almost any surface.

## **PRINTING INKS**

### A. B. DICK COMPANY

SOY INK - Large variety of colors. Industrial and consumer uses.

### **ALDEN & OTT PRINTING INKS COMPANY**

**SOY INK** - SoySeal-certified manufacturer for sheet-fed, heat-set, coldset and business-form soy ink.

## AMERICA'S BEST INK, INC.

**SOY INK** - SoySeal-certified manufacturer for color newsprint, sheet-fed and business-form soy ink.

### BLUE HILLS PRINTING INK& LITHO SUPPLY, CORP.

**SOY INK** - SoySeal-certified manufacturer for black newsprint, color newsprint, sheet-fed, heat-set and business-form soy ink.

#### **BRADEN SUTPHIN INK COMPANY**

**SOY INK** - SoySeal-certified manufacturer for sheet-fed, heat-set and business-form soy ink.

#### **CABRUN INK PRODUCTS**

**SOY INK** - SoySeal-certified manufacturer for sheet-fed and businessform soy ink.

#### **CENTRAL INK CORPORATION**

**SOY INK** - SoySeal-certified manufacturer for black newsprint, color newsprint, sheet-fed, heat-set and business-form soy ink.

#### **ENVIRONMENTAL INKS & COATINGS**

**SOY INK** - SoySeal-certified manufacturer for sheet-fed, heat-set and business forms soy ink

### **FLINT GROUP**

**AGRI-WEB** - A vegetable oil-based ink system that is environmentally friendly and offers 20 to 30 percent reduction of VOCs. This high-performance ink system has easy on-press runability, contributes to high-quality finished products and meets SoySeal guidelines.

**ARROWFRESH** - Arrowfresh inks are formulated to be a premiumquality ink system for sheet-fed printers desiring maximum gloss and print sharpness.

ARROWLITH 2000/ARROWLITH 2000 PLUS - Arrowlith 2000 and Arrowlith 2000 Plus Advertising colors are soy-based and provide excellent mileage, reduced waste, improved rub resistance and an average 2 percent VOCs. Arrowlith 2000 Plus contains a higher percentage of soy oil.

ARROWLITH LOW-RUB SOY BLACK - A moderately priced soy black formulation, Arrowlith Low-Rub Soy Black offers many of the performance advantages of our 100 percent soy-based black. It is a favorite at many newspapers wishing to use a soy black but working under tight budget constraints.

**ARROWLITH PERFORMANCE PLUS** - A high-strength soy ink system providing reduction in set-off, dot gain and rub, while increasing mileage. Produces optimal trapping quality for better secondary colors. Environmentally friendly.

**ARROWLITH RUB-FREE SOY BLACK** - This premium ink delivers maximum rub resistance and excellent print-quality attributes, along with exceptionally wide lithographic latitude on press.

ARROWLITH SOY PLUS - A value-priced, low-rub, soy-based newspaper color system for printers demanding high quality, good value and excellent performance. Approved for use with the SoySeal.

ARROWLITH SUPER SOY - A premium, 100 percent soy-based newspaper color system that uses a unique soy varnish to achieve sharper dots, excellent rub, maximum mileage and optimum trapping. Environmentally friendly.

**ARROWSTAR EB** - Arrowstar EB inks are formulated with resin chemistries that are extremely low in taint and odor, an excellent option for sensitive food packaging applications. The series includes a selection of Soy-Seal Compliant EB inks.

**ARROWSTAR UV 7400** - Arrowstar UV 7400 inks are high-tack and high-viscosity, offering sharp print quality for sheetfed applications on high-grade substrates.

**ARROWSTAR UV 7700** - Arrowstar UV 7700 inks excel on high-speed web and sheetfed printing on a wide range of substrates, including recycled stock.

**SOY INK** - SoySeal-certified manufacturer for black newsprint, color newsprint, sheet-fed, heat-set, cold-set and business forms.

**VERSATIL II** - A premium ink system for universal applications. Flint Ink's top-shelf sheet-fed ink system formulated to meet nearly all enduse processing requirements from UV coating to laser printing to foil stamping. SoySeal-qualified.

#### FLORIDA INK MANUFACTURING COMPANY, INC.

**SOY INK** - SoySeal-certified manufacturer for color newsprint, sheet-fed and business-form soy ink.

#### **GANS INK & SUPPLY**

**DRI-SOY DULL** - Waterless varnish suitable for either toray or press tek plates. Has a dull finish.

**DRI-SOY GLOSS** - Waterless varnish suitable for either Toray or Presstek plates. Has a gloss finish.

**ENVIROSET** - EnviroSet process inks combine the environmental benefits of a soy-based vehicle with faster setting properties. EnviroSet's composite formulation exhibits excellent gloss, set- and rub-resistance, with outstanding transfer and dot reproduction. Good blanket stability.

S-700 SOYLITE OVERPRINT VARNISH - Specifically formulated for sheet-fed, in-line wet trap application. It can also be used for wet-on-dry overprinting.

**SOY PLUS LASER SAFE** - Soy Plus Laser Safe for commercial printing contains less than 1 percent VOCs, enabling pressrooms to be well ahead of compliance requirements as they are established from state to state. Soy Plus inks provide excellent gloss, rub resistance and dot reproduction.

SOY PLUS STALLION BLACK - Soy Plus Stallion Black has been specifically formulated to provide greater density while exhibiting less than 1 percent VOCs. Provides excellent gloss, rub resistance and dot reproduction, and it exhibits faster set speeds than conventional soy black inks.

**SOYTECH** - Soytech web forms inks contain less than 1 percent VOCs. Stable and clean-running. Soytech inks perform well with a wide range of fountain solutions and pressroom temperatures.

**SOYTECH DENSE BLACK** - Prints sharper and denser with faster drying, improved rub resistance and reduced linting. Contains less than 1 percent VOCs.

## **GREAT WESTERN INK**

SOY INK - SoySeal-certified manufacturer for sheet-fed soy ink.

### **HURST PRINTING INKS**

**SOY INK** - SoySeal-certified manufacturer for sheet-fed, cold-set and business-form soy ink.

### KENNEDY INK COMPANY, INC.

**SOY INK** - SoySeal-certified manufacturer for sheet-fed and heat-set soy ink

### **KOHL & MADDEN PRINTING INK**

**SOY INK** - SoySeal-certified manufacturer for black newsprint, color newsprint, sheet-fed, heat-set, cold-set and business-form soy ink.

### LITHO INKS OF AMERICA

**SOY INK** - SoySeal-certified manufacturer for sheet-fed and businessform soy ink.

### MALLARD INK, INC.

**SOY INK** - Soy Seal-certified manufacturer for sheet-fed and businessform soy ink.

## MINNESOTA SOYBEAN RESEARCH & PROMOTION COUNCIL

**SOY INK** - SoySeal-certified manufacturer for black newsprint, color newsprint and sheet-fed soy ink.

### PRINTERS INK & SUPPLY COMPANY, INC.

**SOS-SOY OFFSET SERIES** - SoySeal-certified manufacturer for sheetfed and business-form soy ink. Soy Offset Series is the environmentally friendly ink designed for the environmentally friendly printer.

## PRO-LINE CORPORATION

ESI-EARTH SAFE INK - SoySeal-certified manufacturer of soy inks.

SOY INK - SoySeal-certified manufacturer for sheet-fed soy ink.

#### QUALITY INKS, INC.

**SOY INK** - SoySeal-certified manufacturer for sheet-fed, heat-set and business-form soy ink.

#### **SIEGWERK**

**SOY INK** - SoySeal-certified manufacturer for flexographic soy ink.

#### SPECTRA COLOR CORPORATION

HEAT-SET SOY INK - SoySeal-certified manufacturer for heat-set soy ink.

**SHEET-FED SOY** – Stay Open System - SoySeal-certified manufacturer for sheet-fed soy ink.

#### **SUN CHEMICAL INK**

**SOY INK** - SoySeal-certified manufacturer for black newsprint, color newsprint, sheet-fed, heat-set, cold-set, business-form and flexographic soy ink.

#### **TOYO INK AMERICA, LLC**

**AQUALESS ULTRA PROCESS SERIES** - Aqualess Ultra Process Series is available in medium and low tack for a variety of paper stocks. It can be used on both conventional and digital printing presses. We also offer a complementary line of Pantone® bases and blend colors in waterless formulation.

**HYPLUS 100 NEX PROCESS SERIES** - Solvent-free sheetfed offset ink delivers excellent results, has very good rub resistance, dries to a very high gloss and will not chalk or ghost. It can be UV-coated, aqueous-coated, laminated, as well as other postpress options.

**HYPLUS EC NEX PROCESS SERIES** - HYPLUS EC NEX provides strong contrast and high density while maintaining low dot gain under a variety of screening applications. It dries to a very high gloss and is compatible with UV and aqueous coatings.

HYUNITY MT LC PROCESS SERIES - Extremely versatile sheet-fed ink that can easily fit various offset printing conditions. This series has been developed based on a completely fresh concept with resin. It does not require exact water control and is easy to handle for printers to produce high-quality printing. Also good for digital printing, environmentally friendly and supports customers' businesses by realizing high productivity and generating additional value.

HYUNITY NEX PROCESS SERIES - HyUnity achieves excellent contrast and high density while maintaining low dot gain. It has very good rub resistance, dries to a very high gloss and has a wide water window.

SF KALEIDO PROCESS SERIES - Toyo's Kaleido Ink series has been engineered to resolve narrow-gamut issues related to four-color process printing by expanding the gamut to the equivalent of that to six or seven. This allows designers and print professionals to produce a wider spectrum of colors that offer vibrant, true-to-life reproduction with the use of fast and affordable four-color process.

**UV ECO SOY PROCESS SERIES** - UV Eco Soy Process Series Inks are formulated for excellent printability and high mileage on a variety of paper substrates. They are perfect for high-speed printing settings because they cure rapidly, allowing for fast turnaround.

#### U.S. INK

**ECOSOY BLACK** - A low-rub soy alternative for newspapers and commercial printers, delivering better than 60 percent improvement in rub reduction over standard black.

**ULTRASOY BLACK** - Great ink transfer. Delivers sharp halftones and smooth solids.

**ULTRASOY COLORS** - Great ink transfer and laydown for vibrant color. Starts up faster. Give you cleaner, brighter, vibrant colors that make your ads pop. A consistent performer.

### VICTORY INK COMPANY, INC.

**SOY INK** - SoySeal-certified manufacturer for black newsprint, color newsprint, sheet-fed, cold-set and business-form soy ink.

#### **WESTERN PRINTING INK**

**SOY INK** - SoySeal-Certified manufacturer for sheet-fed and heat-set soy ink.

#### WIKOFF COLOR CORPORATION

**SOY INK** - SoySeal-Certified manufacturer for black newsprint, color newsprint, sheet-fed, heat-set, cold-set and business-form soy ink.

## PRINTING SUPPLIES

#### FRANMAR CHEMICAL, INC.

**BEAN-E-DOO** - Replaces mineral spirits. A clean air solvent. No dangerous vapors. Readily biodegradable and nontoxic. Removes tape residue on frame edge. Made naturally from soybeans.

**COLOR CHANGE** - Great for quick on-press color changes. A safe, readily biodegradable solvent.

**GREENEWAY** - Replaces mineral spirits. Ideal for on-press color changes. Safe, nontoxic, readily biodegradable and recyclable. Fresh aroma.

**STRIP-E-DOO** - Reclaimer and degreaser. Removes all types of emulsions. Strongest emulsion remover available. Fast-acting, thick and ready-to-use. Readily biodegradable, recyclable and renewable.

WASH AWAY - Cleans the full array of inks. Great for recycling tanks. Non-evaporative. Ideal for wash tanks. Apply to screen and ink will not set up. Readily biodegradeable, recyclable and renewable. Natural odor.

**D-HAZE** - Safe, easy-to-use fluid ink haze remover. Removes ink haze, scuz and ghost images. Degreases at the same time. Will not burn skin. No fumes. One hundred percent readily biodegradable.

**D-HAZE GEL** - Safe, gel formula ink haze remover. Ideal for tough jobs and large screens. No fumes, non-caustic and will not burn skin. Made from domestically grown soybeans. A safe, readily biodegradable solvent.

### **GANS INK & SUPPLY**

KLEAR KUT REDUCER - Soy-based ink remover. No VOCs. Specially formulated for all Gans soy-based inks, including Soy Plus, Soytech and EnviroSet. Wax-free.

### WEST POINT PRODUCTS

**AGRITONE** - West Point Products has long committed itself to being an environmentally responsible organization through extensive empty core collection, recycling, and remanufacturing programs. Now, West Point Products takes that commitment to the next level by offering AgriTone.

## **SURFACING AGENTS**

### **BIOSPAN TECHNOLOGIES, INC.**

**ACTIVATE** – Activate reuses reclaimed asphalt pavement, or RAP, converting RAP to new asphalt paving material.

AR 3600 - Soy-based asphalt remover.

AR-C – AR-C asphalt and tar remover is all-natural and safe for people and the environment. AR-C is a safe and effective replacement for fuel oil, kerosene and gasoline formerly used to remove asphalt and tar. Use it to clean paving equipment, spray equipment and distributors and asphalt mixing plants. Nontoxic. Biodegradable. Safe on painted surfaces. Safe on plastic surfaces, including vehicle brake lenses. Safe on all metals, including brass distributors and other application and metering equipment.

BR 3600 - Soy-based asphalt bed release agent.

**C-PATCH** – C-Patch is an affordable way to repair your concrete. It is safe for the environment and safe for its users.

FSR-4450 – FSR-4450 is a nontoxic, biodegradable, environmentally friendly expanded polystyrene foam remover available to the road construction industry. It is formulated to effectively dissolve Styrofoam (EPS) in all temperatures. It works fast and should be applied by spraying the foam with the solution. It is made from materials that are nontoxic and will not harm the environment. Safe for the user and the environment. Nontoxic. Biodegradable. Petroleum-free.

SEAM SEAL JOINT BONDING AGENT – Seam Seal Joint Bonding Agent is an environmentally friendly alternative to bond asphalt seams. It works on all types of asphalt mix designs. It employs endothermic chemistry (absorbs the heat from the air). For best results, apply immediately after paving or during the first year after paving. Seals asphalt seams in one hour or less. Prevents moisture penetration into pavement seams. Does not affect line paint. Easy spray application. Self leveling, binds evenly with pavement. No wintertime tear out from snow plow blades.

#### **CHS LUBRICANTS**

**CENEX BIOMAX CFO** – An environmentally friendly, soy-based concrete form oil.

#### **CORTEC CORPORATION**

MCI ECOCURE – MCI EcoCure is a surface-applied, soy-based curing agent/sealer containing Migrating Corrosion Inhibitors (MCI). This product is designed to retain the hydration water in freshly worked concrete, repel water and help prevent the scaling of the concrete surface brought on by freezing/thawing cycles and the ingress of de-icing salt and provide corrosion protection to embedded reinforcement.

#### **DUSTKILL-EAST**

**DUSTKILL** – Dustkill is a soybean-based dust suppressant. This agricultural product is completely biodegradable.

#### DUSTKILL, INC.

**DUSTKILL** – Dustkill is a soybean-based dust suppressant. This agricultural product is completely biodegradable.

#### **ECO SAFETY PRODUCTS, LLC**

ECO PROCOTE SOY CONCRETE AND WOOD SEALER – A nontoxic, soy-based, penetrating clear concrete and wood sealer that is virtually odorless and provides protection against moisture, efflorescence, dusting, marring and stains. Installation is fast, easy and safe with unsurpassed coverage capability. Available in satin or gloss sheen.

**ECO PROCOTE ARCHITECTURAL SOY CONCRETE STAIN** – A nontoxic, soy-based, semitransparent penetrating concrete stain that is virtually odorless and creates beautiful natural color variations unique to each surface similar to acid stains. Installs in a fraction of the time with unlimited design flexibility.

**ECO PROCOTE SOY WOOD STAIN** – A solvent-free natural penetrating wood stain made from soybean oils that preserves wood surfaces and creates a beautiful, rich natural look. Achieves enhanced wood protection and colorization. Used for decks, log homes, fences, furniture, cabinetry and more.

ECO PROCOTE SOY-BASED COLORANTS – ECO ProCote
Colorants are the only colorants that are 100 percent solids with low
soap content. Low soap means better water resistance and less color
fade. The colorant of choice for wood, concrete and house paints.
Complete soy-based technology. ECO ProCote Colorants have been
used in concrete mixes to colorize concrete and polymer concrete.

**ECO PROCOTE SURFACE PREP** – A soy-based concrete and wood surface prep used to remove oil, grease, sap and adhesives prior to installing coatings or stains.

**ECO PROCOTE WOOD BARN AND FENCE PAINT** – ECO ProCote soy-based barn and fence paints deeply penetrate into wood surfaces to protect and preserve.

### **ENVIRONMENTAL LUBRICANTS MANUFACTURING**

**BIODEGRADABLE CONCRETE FORM RELEASE AGENT** – A readily biodegradable, nontoxic, stain-free concrete form release agent formulated with natural seed oil that permits easy removal of wood or steel forms.

#### FRANMAR CHEMICAL, INC.

**BEAN-E-DOO ASPHALT CLEANER** – Makes difficult, high-oil-type asphalt quick and easy to work with. Removes modified asphalts, polymers, top coating, sealers and tac-coatings easily, keeping equipment and tools clean and free of buildup.

**BEAN-E-DOO ASPHALT RELEASE** – Makes difficult, high-oil-type asphalt quick and easy to work with. Can be applied to the surface beforehand, keeping the asphalt from bonding tightly to the metallic surface.

**BEAN-E-DOO CONCRETE RELEASE** – Makes working with concrete forms quick and easy. Can be applied to the surface beforehand, keeping the concrete from bonding tightly to forms.

#### **GEMTEK PRODUCTS, LLC**

SC-SAFE-T-SOLVE CONCRETE CLEANER – A blend of SC-1000 and SC-Supersolve used in cleaning parking structures, sidewalks, building exteriors, automotive shops and manufacturing plant maintenance. SC-Safe-T-Solve Concrete Cleaner removes lubricants, paints, chewing gum, tar, organic stains and fuels from concrete, stone, tile, mortar and most hard surfaces.

#### **GREEN PRODUCTS. LLC**

ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) — Environmental Liquid Membrane System 150 is a soy-based, solar-reflective roof coating that can be applied in one coat for various waterproofing applications over metal roofing assemblies, various single-ply membranes such as thermoplastic polyolefin, aged Hypalon and aged PVC, spray polyurethane foam and more where latent moisture or ponding water may exist. Low VOCs; environmentally friendly; ultraviolet-resistant; stain-, mildew- and mold-resistant; and with elongation properties with low permeability. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating—the only soy-based roof coating to earn this rating.

ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) 50 — Environmental Liquid Membrane System 50 is a soy-based, solar-reflective roof coating that can be applied in one coat for various waterproofing applications for low-slope roofing assemblies. For modified bitumen, asphalt built-up roofing, capsheet and more. Low VOCs; environmentally friendly; ultraviolet-resistant; stain-, mildew-and mold-resistant; and can be applied over aged and unaged asphalt substrates. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating—the only soy-based roof coating to earn this rating.

# ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) 800

– Environmental Liquid Membrane System 800 is a soy-based solar-reflective roof coating that can be applied in one coat for waterproofing applications for restoration and repair of numerous metal roofing assemblies and single-ply roof systems such as thermoplastic polyolefin, aged Hypalon, PVC, polyurethane foam, and metal roofs where ponding water may exist. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating—the only soy-based roof coating to earn this rating.

## **ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS)**

AGRISEAL – Environmental Liquid Membrane System Agriseal is a single-component bulk-grade caulk for waterproofing that can be used in various applications. Low VOCs; environmentally friendly; ultraviolet-resistant; stain-, mildew- and mold-resistant; and with elongation properties with low permeability. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating.

ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) NATURAL MASONRY JACKET – Environmental Liquid Membrane System
Natural Masonry Jacket is a soy-based liquid membrane designed for waterproofing and restoration of numerous masonry applications such as natural stone, brick, concrete, tile, terracotta, limestone, split-face block and more. It is 100 percent ultraviolet-stable, resistant to acids and oils and does not lose mill thickness as it ages. ELMS Natural Masonry Jacket is also available in an optically clear version (Clear Coat), and custom color matching is available. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating.

### ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) NATURAL

METAL JACKET – Environmental Liquid Membrane System Natural Metal Jacket is a soy-based liquid membrane designed for waterproofing, rustproofing and protecting numerous structural metal applications such as bridges, railings, pylons, seaside structures or any structure where a long-term solution against the elements is needed. Perfect for applications in harsh climates and environments. It is 100 percent ultraviolet-stable, resistant to acids and oils and does not lose mill thickness as it ages. Custom color matching is available. ELMS has earned ENERGY STAR approval and carries a UL Class "A" fire rating.

#### IMET CORP.

**SOY FORM RELEASE** – Release agent for concrete forms. Water-based, nontoxic, sprayable, soap and water cleanup. Low VOCs.

**SOY-BASED CONCRETE SEALS** – Release agents for concrete forms and concrete seals. Water-based, nontoxic, sprayable, soap and water cleanup. VOC-compliant.

SOYSEAL - Concrete sealer, deck sealer and waterproofer.

#### RCAL

**ASPHALT RELEASE AGENTS** – Our soy-based release agents are used in copper and molybdenum mines to stop sticky ores from affecting throughput productivity by clogging machinery and truck beds. They are also used in the concrete and asphalt industries.

#### **RENEWABLE ENERGY GROUP**

**SOYPOWER ASPHALT RELEASE CONCENTRATE** – A natural soybased product that provides slipping and release properties. Readily biodegradable and can help users meet regulatory compliance goals without sacrificing performance. Can be used in concentrated form for cleaning asphalt equipment and tools.

### RENEWABLE LUBRICANTS, INC.

BIO-CLEANER/DEGREASER (PLUS CORROSION PROTECTION) (SOY-BASED) – A specially formulated, ultimately biodegradable soy cleaner/degreaser that can be used to replace petroleum solvents for cleaning parts and equipment. This safe, nonflammable product has been formulated with antioxidants and corrosion inhibitors for improved stability.

BIO-CLEANING COMPOUND/CORROSION INHIBITOR (MIL-PRF-372D) – The BCI product meets Mil-PRF-372D Gun Cleaning Compound for bore of small arms and automatic aircraft weapons. Excellent for applications where cleaning and corrosion prevention are necessary. Better cleaning ability than Mil-C-15074E Corrosion Preventative Product.

BIO-CONCRETE MOLD RELEASE FLUID (LOW-VISCOSITY GENERAL-PURPOSE) – A general-purpose, lower-cost product that is effective as a mold release or parting compound for cast concrete products. This biobased formula results in improved finishes on concrete cast from slurries and may be used in applications where corrosion inhibition is not a concern.

BIO-CONCRETE MOLD RELEASE FLUID (MODIFIED) – Additive composition, surface tension and viscosities of the Bio-Concrete Mold Release Fluid can be modified for special customer needs. RLI can be custom-designed by adjusting viscosities between 4 cSt to 50 cSt at 40 degrees Celsius, increasing corrosion inhibitors and improving cold temperature performance.

BIO-CONCRETE MOLD RELEASE FLUID (PLUS CORROSION INHIBITOR) – A BCI product that is highly effective as a mold release or parting compound for cast concrete products. This biobased formula results in smooth finishes on concrete cast from slurries. In addition to its performance as a parting compound, the product is effective as a rust preventative, protecting the metal forms from rusting during use and storage.

BIO-GENERAL-PURPOSE CLEANER/DEGREASER (WATER EMULSIFIABLE) (SOY-BASED) – An excellent biobased, ultimately biodegradable product that can be used to replace petroleum solvents for cleaning parts and equipment. May be used as a straight solution or may be diluted with water before use.

**BIO-PARTS CLEANER/DEGREASER (SOY-BASED)** – A specially formulated, ultimately biodegradable soy cleaner/degreaser that can be used to replace petroleum solvents for cleaning parts and equipment. This safe, nonflammable product has been formulated with antioxidants for improved stability.

BIO-SOY ORANGE ALL-PURPOSE DEGREASER/CLEANER – An excellent biobased, ultimately biodegradable degreaser/cleaner that is a safe improvement over petroleum solvents. Bio-Soy Orange is a highly concentrated industrial degreaser that removes and cleans surfaces of stubborn stains, greases and oily dirt fast.

#### **SOYCLEAN**

**SOY FORM RELEASE** – Soy Form Release is a soy-based release agent to prevent the adhesion of concrete to forms and molds and to facilitate the cleanup for further use. May be applied by spraying, brushing or rolling. Does not deteriorate rubber forms. Easy cleanup with soap and water, will not stain concrete. Nontoxic, nonirritating, nonflammable, biodegradable.

**SOYPOWER ASPHALT RELEASE CONCENTRATE** – A natural, soybased product that provides slipping and release properties. Readily biodegradable and can help users meet regulatory compliance goals without sacrificing performance. Can be used in concentrated form for cleaning asphalt equipment and tools.

SOYRELEASE3 – Ready-to-use asphalt release agent. SoyRelease3 is a specially formulated soybean-based asphalt release agent offering outstanding slipping and release properties while helping you meet your regulatory compliance goals. Product use eliminates worker and work environment exposure concerns associated with diesel fuel and other petroleum-based products. Used as recommended, each product application provides a thin protective surface coating, reducing your number of applications when compared with diesel fuel.

SOYSEAL - Concrete and wood sealer, deck sealer and waterproofer.

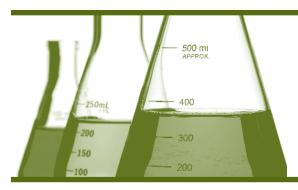
SOYSEAL CONCRETE SEALER AND WATERPROOFER – SoySeal Concrete Sealer is designed to seal and waterproof concrete and other masonry products. Excellent sealing performance, 24-month seal, ASTM C-672. Nontoxic and environmentally friendly, spreads, does not bead water (minimizes UV magnification and damage).

#### SOYSOLV

**CONCRETE FORM RELEASE AGENTS** – Soy-based release agent for concrete forms.

SOYSEAL - Concrete sealer, deck sealer and waterproofer.

**SOYSOLV CONCRETE CURING AGENTS** – Concrete curing agents are ASTM C-309-compliant.



# INGREDIENTS AND INTERMEDIATES -

Products in this section are not finished products, but are either ingredients or intermediate chemicals used by manufacturers. They are generally sold in bulk quantities. More than one source may be listed for identical products.

Product descriptions were provided by suppliers. USB does not guarantee their accuracy or provide any guarantee or warranty the safety or performance for these products.

## **BLOWN SOYBEAN OILS**

#### **CARGILL INDUSTRIAL OILS & LUBRICANTS**

**680 BLOWN SOYBEAN OIL** – Blown soybean oil is refined and blown under controlled conditions. It is used in caulking and glazing compounds, lacquers and printing inks.

**DEGEN OIL & CHEMICAL CO.** 

BLOWN SOYBEAN OIL - Blown soybean oil.

## **INDUSTRIAL PLASTICS**

### **BIOBASED TECHNOLOGIES, LLC**

**AGROL 2.0** – Agrol 2.0 is a 2 functional, viscous soybean-based polyol. It is suitable for coatings, adhesives, sealants, elastomer (CASE) and slabstock applications.

**AGROL 2.8** – Agrol 2.8 is a 2.8 functional, viscous soybean-based polyol. It is suitable for coatings, adhesives, sealants, elastomers (CASE), flexible molded, rigid molded, slabstock and spray foam insulation applications.

**AGROL 3.0** – Agrol 3.0 is a 3 functional, viscous soybean-based polyol. It is suitable for coatings, adhesives, sealants, elastomers (CASE), flexible molded, rigid molded, slabstock and spray foam insulation applications.

**AGROL 3.6** - Agrol 3.6 is a 3.6 functional, viscous soybean-based polyol. It is suitable for rigid molded applications.

**AGROL 4.3** - Agrol 4.3 is a 4.3 functional, viscous soybean-based polyol. It is suitable for rigid molded applications.

**AGROL 5.6** - Agrol 5.6 is a 5.6 functional, viscous soybean-based polyol. It is suitable for rigid molded applications.

**AGROL 7.0** - Agrol 7.0 is a 7.0 functional, viscous soybean-based polyol. It is suitable for rigid molded applications.

**AGROL Diamond** - Agrol Diamond is a functional, viscous soybean-based polyol. It is suitable for rigid molded applications.

### **CARGILL BIOH POLYOLS**

**BIOH** – A soy-based polyol product that is comparable in performance essentials to petrochemical-based products. It is primarily used in the flexible polyurethane foam industry (automobiles, furniture).

### **FERRO CORPORATION**

PLAS-CHEK - Soybean-based plasticizers.

#### SGS POLÍMEROS

OLVEX 51 – Olvex 51 is a biobased primary plasticizer produced from renewable raw material (soy) that replaces the traditional phthalate-based plasticizers 100 percent (DEHP, DOP, DOA), especially in relation to the markets of food, toys and medicines. The Olvex product line was tested by recognized companies in the segment of food films, toys and medical devices. It has high compatibility and performance when used with PVC resin and is suitable for hoses, flexible profiles, insulated wire and electrical cables, as well as extrusion and calendering film that is laminated, semi-rigid and flexible.

#### **TEXTILE RUBBER & CHEMICAL CO.**

**TERRA-SOY** – Formulated soy polyurethane system for attached carpet pad using SoyOyl.

#### URETHANE SOY SYSTEMS CO.

**SOY MATRIX** – This resin system for composite materials is a groundbreaking development in composite processing, including pultrusion and filament winding.

SOYOL POLYOLS – Soyol, soy-based polyols are easy to use to replace polyols in your existing formulations, or in formulation development. They provide performance that is equal to, or enhanced, over other competitive materials; product quality is consistent and it is comparable in reactivity to competitive products. Because Soyol is produced from soybeans, it does not experience the rising costs associated with petroleum prices.

**SOYOL R2-052 POLYOL** – Soyol R2-052 is a two-function polyol made from unmodified soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R2-052 polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R2-052-A POLYOL** – Soyol R2-052-A is a two-function polyol made from unmodified soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R2-052-A polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R2-052-B POLYOL** – Soyol R2-052-B is a two-function polyol made from unmodified soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R2-052-B polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R2-052-C POLYOL** – Soyol R2-052-C is a two-function polyol made from unmodified soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R2-052-C polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R2-052-E POLYOL** – Soyol R2-052-E is a two-function polyol made from unmodified soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R2-052-E polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R2-052-F POLYOL** – Soyol R2-052-F is a two-function polyol made from unmodified soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R2-052-F polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R2-052-G POLYOL** – Soyol R2-052-G is a two-function polyol made from unmodified soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R2-052-G polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R3-170 POLYOL** – Soyol R3-170 is a three-function polyol made from soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R3-170 polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R3-170-A POLYOL** – Soyol R3-170-A is a three-function polyol made from soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R3-170-A polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R3-170-B POLYOL** – Soyol R3-170-B is a three-function polyol made from soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R3-170-B polyol should be evaluated within any given application in advance via performance testing to verify suitability.

SOYOL R3-170-C POLYOL – Soyol R3-170-C is a three-function polyol made from soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R3-170-C polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R3-170-E POLYOL** – Soyol R3-170-E is a three-function polyol made from soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R3-170-E polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R3-170-F POLYOL** – Soyol R3-170-F is a three-function polyol made from soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R3-170-F polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL R3-170-G POLYOL** – Soyol R3-170-G is a three-function polyol made from soybean oil. It can be used in the production of flexible and rigid foams, coatings, adhesives, sealants and elastomers. Soyol R3-170-G polyol should be evaluated within any given application in advance via performance testing to verify suitability.

**SOYOL RS** – Soyol RS is a raw material based on soybean oil for use in polyurethanes. It can be used in a variety of applications. Soyol RS should be evaluated within any given application in advance via performance testing to verify suitability.

## **INDUSTRIAL PROTEINS**

#### **DUPONT SOY POLYMERS**

**PRO-COTE SERIES** – Pro-Cote brand soy polymers are chemically modified soy protein polymers designed for use primarily as rheology modifiers, co-binders and coating structuring agents in paper and paperboard coatings.

## INDUSTRIAL SOLVENTS

## **CARGILL INDUSTRIAL OILS & LUBRICANTS**

FATTY ACID METHYL ESTERS – Can be used as an industrial cleaning solvent as a replacement in metal cleaning and precision cleaning applications. It also works well as a co-solvent blended with other products such as d-Limonene.

#### **COGNIS CORPORATION**

METHYL SOYATE - A methyl ester derived from soybean oil.

### **COLUMBUS FOODS**

**ENVIRO-SAVER** – Soy methyl ester of fatty acid that performs as well as harsh chemical solvents.

METHYL SOYATE - Methyl soyate.

SOY METHYL ESTER - Soy methyl ester.

#### CORTEC CORPORATION

ECOLINE SOYA METHYL ESTERS - Soy methyl esters.

#### **DIVERSIFIED CHEMICAL TECHNOLOGIES**

NATURSOL 1000 - A co-solvent blend for parts cleaning.

#### **GEMTEK PRODUCTS, LLC**

SC-SOLVEX – Composed of soy methyl ester, alconolamid surfactant from soy and water. This emulsion provides excellent solvent KB and yet no VOC. Its applications are primarily in the printing industry as a blanket wash, ink remover and adhesive remover; in hand cleaners; as a co-solvent in automotive parts washers and as a cylinder cleaner for the specialty gas industry. The Solvex product is also being used as a floor stripper in federal buildings for the first time.

#### **GRIFFIN INDUSTRIES**

VERSAGEN - Methyl esters of fatty acid for industrial applications.

#### LAMBENT TECHNOLOGIES CORP.

**SOY METHYL ESTERS** – Can be used as an industrial cleaning solvent. It also works well as a co-solvent blended with other products.

### SOY TECHNOLOGIES, LLC

PATENT PENDING SOYGREEN SG5000X BRUSH AND EQUIPMENT CLEANER – SoyGreen SG5000X, when blended in quantities of 15 to 30 percent with acetone, provides excellent cleaning power for brushes, spray gun equipment or paint booth operations. SG5000X used straight will help condition paintbrushes and leave a rust-resistant barrier to protect spray gun equipment. DfE-recognized, biobased, VOC-compliant and nonflammable.

#### PATENT PENDING SOYGREEN SG5000X/HS BRUSH RESTORER

– SoyGreen SG5000X/HS can be used to restore old brushes, clean old dried paint from spray equipment or clean off fresh or dried overspray from a variety of surfaces. Brushes can be soaked for an extended period without damaging natural or synthetic bristles. Residue rinses away with water. DfE-recognized, biobased, VOC-compliant and nonflammable.

### PATENT PENDING SOYGREEN SG5000X/HS COATING REDUCER

 Blending a percentage of SoyGreen SG5000X/HS in the formulation with isoalkyanes helps reduce viscosity and retard the drying time of paints and coatings, improving the flow and coverage of formulation. DfE-recognized, biobased, VOC-compliant and nonflammable.

## PATENT PENDING SOYGREEN SG5000X/HS LACQUER

**RETARDER** – Use SoyGreen SG5000X/HS's strong solvency and controlled evaporation rate to slow the drying time of quick flashing exempt solvents such as acetone to prevent blushing and allow for proper brush-on times. Slowing lacquer drying times can prevent unwanted brush marks and flash drying. Use 2-5 percent by volume, depending on desired drying qualities. DfE-recognized, biobased, VOC-compliant and nonflammable.

PATENT PENDING SOYGREEN SG5000X/HS OIL-BASE PAINT/
PRIMER COMPONENT – SoyGreen SG5000X and SG5000X/HS can
be used to provide the solvency needed to disperse and hold resins
and colorants in oil- or water-based paint and primer while reducing
the VOCs in the blend. The soy component of SG5000X coalesces
in the coating film improving film gloss and flexibility. SG5000X works
well with existing exempt solvents to match or exceed the performance
of more traditional solvent coating formulations. Suggested usage is
5-30 percent of total formulation by volume. DfE-recognized, biobased,
VOC-compliant and nonflammable.

### PATENT PENDING SOYGREEN SG5000X/HS PAINT AND LACQUER

THINNER COMPONENT – As a paint and lacquer thinner component, the high KB value of SG5000X/HS allows small percentages of SG5000X to be used to regulate drying times and raise the flash points in paint and lacquer thinners. Custom formulations using SG5000X/HS will dramatically reduce the VOC content of paint and lacquer thinners. Other LVP and exempt solvents can be blended with SG5000X to provide proprietary low VOC formulations for California and the OTC States. Use of SG5000X/HS can replace or reduce the use of MEK, MAK, naphtha or mineral spirits. SG5000X blends easily with acetone. A typical formulation may contain 90 percent acetone and 10 percent SG5000X. DfE-recognized, biobased, VOC-compliant and nonflammable.

#### PATENT PENDING SOYGREEN SG5000X/HS STAIN AND SEALER

**COMPONENT** – SoyGreen SG5000X/HS Stain and Sealer Component provides an excellent solvent base for carrying colorants and silicas often used in stains and sealers. Excellent penetrating properties on wood, concrete and other porous materials. Does not harm or dry wood substrates. Typical quantities used in a stain are 5-25 percent of the total formula, depending on the drying and penetrating characteristics required. DfE-recognized, biobased, VOC-compliant and nonflammable.

#### **STEPAN COMPANY**

**STEPOSOL SB-D** – Soy methyl ester. A naturally derived, petrochemical substitute that may be used in solvents, degreasing, lubricants and numerous other applications.

**STEPOSOL SB-W** – Soy methyl ester. A naturally derived, petrochemical substitute that may be used in solvents, degreasing, lubricants and numerous other applications.

STEPOSOL SC - A methyl soyate/ethyl lactate co-solvent blend.

#### VERTEC BIOSOLVENTS, INC.

SOY METHYL ESTER - Soy methyl ester.

## REFINED AND DEODORIZED SOYBEAN OILS

#### CHARKIT CHEMICAL CORP.

USP-CERTIFIED PHARMACEUTICAL-GRADE SOYBEAN OIL — Soybean oil refined for use in pharmaceuticals.

#### **CHEMTURA CORPORATION**

**DRAPEX 39 (LIQUID, FDA)** – Drapex 39 is an epoxidized soybean oil, slightly yellowish, medium-viscosity liquid with typical odor. FDA-approved. Drapex 39 is a nontoxic co-stabilizer used in rigid and plasticized PVC.

**DRAPEX 392 (LIQUID, FDA)** – Drapex 392 is an epoxidized soybean oil that is slightly yellowish, medium-viscosity liquid and FDA-approved. Drapex 392 is an organoleptically improved modification of Drapex 39. It is used in calcium/zinc-stabilized rigid PVC.

**DRAPEX 6.8 (LIQUID)** – Drapex 6.8 epoxy plasticizer is an epoxidized soybean oil specifically designed to provide optimum heat- and light-stabilizing performance together with maximum compatibility in vinyl compounds.

## **COLUMBUS FOODS**

HYDROGENATED SOYBEAN OIL - Hydrogenated soybean oil.

PARTIALLY HYDROGENATED SOYBEAN OIL – Partially hydrogenated soybean oil.

**REFINED, BLEACHED AND DEODORIZED SOYBEAN OIL** – Refined, bleached and deodorized soybean oil.

#### **EXCEL POLYMERS**

**WO VULCANIZED OIL** – A permanent softener, process aid, filler and surface modifier for rubber product manufacturing.

## INTERNATIONAL LUBRICANTS, INC.

**TELOMERS OF SOYBEAN OIL** – Refined, bleached and deodorized soybean oil and esters of soybean oil.

## MUTCHLER CHEMICAL COMPANY, INC.

**HYDROGENATED SOYBEAN OIL** – Hydrogenated soybean oil for personal care product formulation.

**USP-CERTIFIED PHARMACEUTICAL-GRADE SOYBEAN OIL** – USP-certified pharmaceutical-grade soybean oil.

## THUMB OILSEED PRODUCER'S COOPERATIVE

REFINED SOYBEAN OIL - Refined soybean oil.

### WELCH HOLME & CLARK CO., INC.

**PARTIALLY HYDROGENATED SOYBEAN OIL** – Partially hydrogenated soybean oil.

**REFINED SOYBEAN OIL** – Refined, bleached and deodorized sovbean oil.

REFINED USP-GRADE SOYBEAN OIL - Refined USP-grade soybean oil.

## SURFACTANTS AND EMULSIFIERS

#### **COLUMBUS FOODS**

**LECITHIN** – Soybean-derived emulsifier used as a viscosity reducer, as well as for a variety of other uses.

#### **GEORGIA-PACIFIC RESINS, INC.**

#### ACTRASOL WATER-SOLUBLE SOYBEAN OIL AND DERIVATIVES

— G-P manufactures an extensive line of biodegradable water-soluble anionic surfactants under the Actrasol trade name that are useful in metalworking, textile, inks, paints and coatings and various cleaner applications for I and I.

#### PCI GROUP, INC.

CSV 3000 - Concrete stain vehicle made from soybean oil.

WSV 3000 - Wood stain vehicle made from soybean oil.

#### SOY TECHNOLOGIES, LLC

#### SOYFAST MANUFACTURING BASE FOR ALL-PURPOSE

CLEANER – Use SoyFast Manufacturing Base in concentrations as high as 100 percent for super-concentrated laundry and dish detergents and chemical dispensing systems, to as low as 6 percent for concentrated all-purpose cleaners. When diluted with water a clear microemulsion is formed that may be colored and perfumed as desired. DfE-recognized, biobased, VOC-compliant and nonflammable.

#### THE SOLAE COMPANY

**ACTIFLO** – A fluid lecithin rich in phospholipids. Suitable for water-in-oil emulsions.

**BLENDMAX** K – A refined, fluid lecithin that has been enzymemodified to enhance water-dispersibility.

**CENTROCAP** – Centrocap lecithins are clear and brilliant, low-viscosity lecithins designed to be free of hexane.

**CENTROL CA** – A medium-polarity, oil-in-water emulsifier.

**CENTROL SERIES** – Products in our Centrol series are stable, easy-to-handle fluid blends of natural phospholipids and soybean oil.

**CENTROLENE SERIES** – Centrolene is our series of hydrophilic lecithins produced through a chemical modification known as hydroxylation.

**CENTROLEX SERIES** – Centrolex is a series of highly concentrated, versatile lecithin powders in an essentially oil-free form. It has the highest acetone-insoluble level found in The Solae Company line. Centrolex represents Solae's highest level of soybean phospholipids and has no carriers or diluents.

**CENTROMIX SERIES** – The Centromix series of fluid lecithins are highly water-dispersible, oil-in-water emulsifiers that provide optimal pigment dispersion in water-based paints and coatings.

**CENTROPHASE HR** – The original heat-resistant lecithin.

**CENTROPHASE SERIES** – Series of versatile low-viscosity fluid lecithin products.

**CENTROPHIL SERIES** – A blend of oil-free phospholipids and refined specialty oils.

### WELCH HOLME & CLARK CO., INC.

**LECITHIN** – Crude, unbleached, food-grade.

## **TECHNICAL GRADE SOYBEAN OILS**

#### **CARGILL INDUSTRIAL OILS & LUBRICANTS**

**TECHNICAL GRADE SOYBEAN OILS** – Refined, bleached and deodorized soybean oil used in paints, varnishes, alkyd resins, epoxidized oils, pharmaceuticals, printing inks and pesticide carriers. Food-grade applications available as well. Being fully refined and deodorized, it meets the requirements for edible uses.

#### CHARKIT CHEMICAL CORP.

**REFINED FOOD-GRADE SOYBEAN OIL** – Drum lots for food, personal care, pharmaceutical and industrial applications.

#### **COGNIS CORPORATION**

EPOXIDIZED SOYBEAN OIL - Epoxidized soybean oil.

#### **DEGEN OIL & CHEMICAL CO.**

BODIED SOYBEAN OIL - Bodied soybean oil.

**CHEMICALLY MODIFIED SOYBEAN OIL** – Chemically modified soybean oil.

ESTERIFIED SOYBEAN OIL - Esterified soybean oil.

MALEINIZED SOYBEAN OIL - Maleinized soybean oil.

POLYMERIZED SOYBEAN OIL - Polymerized soybean oil.

SOYBEAN ALKYD RESINS - Alkyd resins containing soybean oil.

#### FEED ENERGY CO.

**INDUSTRIAL VEGETABLE OILS** – Industrial vegetable oils available for use in a wide range of industrial applications.

#### **GALATA CHEMICALS**

Drapex 39 - Epoxidized soybean oil.

#### ICC CHEMICAL CORPORATION

EPOXIDIZED SOYBEAN OIL - Epoxidized soybean oil.

### LAMBENT TECHNOLOGIES CORP.

SOYBEAN OIL - Soybean oil.

## **UNREFINED SOYBEAN OILS**

### **CARGILL INDUSTRIAL OILS & LUBRICANTS**

CRUDE SOYBEAN OIL - Unrefined soybean oil.

SOYA PRE-FATTY ACIDS - Soy fatty acids.

### **COGNIS CORPORATION**

EMERSOL 315 – Contains about 76 percent polyunsaturated acids. Very low saturated acid content (approximately 5 percent). A light-colored product, Emersol 315 is designed for applications that need a high-quality, polyunsaturated fatty acid.

EMERSOL 792 - Fatty acid blend of soybean oil and canola oil.

**EMERY 610 SOYA FATTY ACID** – Emery 610 has approximately 53 percent polyunsaturated acid content and a saturated acid content of 21 percent.

### THUMB OILSEED PRODUCER'S COOPERATIVE

UNREFINED SOYBEAN OIL - Unrefined soybean oil.

### WAXES

#### BITTER CREEK CANDLE SUPPLY, INC.

ALL-SOY 100 PERCENT SOY FLAKES – All-Soy 100 Percent Soy Flakes can be used in candles as a base candle wax or as an additive to other waxes. It can be used in toiletry and cosmetics such as lip balm, cold process soap, lotion bars and solid perfume balms.

ECOSOYA WAX: ECO CB120 – Container blend flakes with a melting point of 120 degrees Fahrenheit. Made from pure, 100 percent natural botanical oils with a soybean base. Generally burns longer than paraffin candle waxes. Burns cleaner with reduced carbon buildup and no pollutants. Environmentally friendly.

**ECOSOYA WAX:** ECO PB – Pillar blend flakes with a melting point of 140 degrees Fahrenheit. Made from pure, 100 percent natural botanical oils with a soybean base. Generally burns longer than paraffin candle waxes. Burns cleaner, with reduced carbon buildup and no pollutants. Environmentally friendly.

ECOWAX: ECO CB135 – Container blend flakes with a melting point of 135 degrees Fahrenheit. Made from pure, 100 percent natural botanical oils with a soybean base. Generally burns longer than paraffin candle waxes. Burns cleaner, with reduced carbon buildup and no pollutants. Environmentally friendly.

**SOY LIP AND BODY BALM BASE** – An all-natural product formulated for making easy melt and pour lip balms as well as solid lotion bars, solid perfume sticks, massage bars cosmetic glitter sticks and more.

## **BUBBLES 'N LIGHTS**

ECONOSOY 125 FOR CONTAINERS ONLY – A wax made with a combination of soybean and cottonseed oils; available in flake form.

**SOY-GLO CONTAINER WAX** – A soybean-based wax made specifically for candle manufacturers. Burns cleaner than paraffin waxes.

#### **CARGILL BIOH POLYOLS**

**NATUREWAX S-118** – A 100 percent soy wax used for blending with paraffin or by itself for multiple applications.

**NATUREWAX S-97** – A 100 percent soy wax used for blending with paraffin or by itself for multiple applications.

**NATUREWAX ELITE 200 SOY WAX** – A vegetable blend wax used for container candle applications.

**NATUREWAX ELITE 300 PILLAR WAX**– A 100 percent soy wax used for container candle applications.

**NATUREWAX P-1** – A 100 percent soy wax used for pillar/taper candle applications.

**NATUREWAX S-100** – A 100 percent soy wax used for blending with paraffin or by itself for multiple applications.

**NATUREWAX S-113** – A 100 percent soy wax used for blending with paraffin or by itself for multiple applications.

**NATUREWAX S-130** – A 100 percent soy wax used for blending with paraffin or by itself for multiple applications.

**NATUREWAX S-145** – A 100 percent soy wax used for blending with paraffin or by itself for multiple applications.

**NATUREWAX S-155** – A 100 percent soy wax used for blending with paraffin or by itself for multiple applications.

**NATUREWAX V-1** – A vegetable blend used for votive/tart candle applications.

### **GELLUMINATIONS**

SOY WAX - Soy wax available in bulk for candlemaking.

## NATURE'S GIFTS INTERNATIONAL, LLC

**CB-Xcel** – Soy wax that is molecularly blueprinted to control polymorphism. It has extreme resistance to bloom and wet spots, while producing an excellent scent. It maintains an even burn pool with consistent color retention.

**ECO-WICK WAX** – Soy wax for wick coating. Specifically designed to keep wicks rigid and erect in melted wax while maintaining flexibility and excellent coating properties.

**ECOSOYA CB-ADVANCED** – Soy wax for container candles. CB-Advanced soy has a creamy white appearance along with the best burn characteristics of our EcoSoya container waxes.

**ECOSOYA CB-135** – Soy wax for container candles. EcoSoya CB-135 burns into a creamy appearance. Candles made with CB-135 have a soft creamy appearance and a smooth flat top surface.

ECOSOYA PB - Soy-based wax for all pillar candles and for wax dipping.

## PETER CREMER NORTH AMERICA

SOY WAX BLENDS - Candle wax blends containing soybean oil.

## SOYAWAX

**BULK SOY WAX** – Bulk soy wax available for container, votive and pillar candles.

SOYAWAX CONTAINER CANDLE BLEND – Melting point is 130 degrees Fahrenheit. Formulated to seal tight against container surface to prevent air pockets in wax. Blends well with wax color and dye for even color. Efficient wax burn provides aroma throw for scented candles.

**SOYAWAX PILLAR AND VOTIVE BLEND** – Melting point is 155 degrees Fahrenheit. Formulated to resist surface for easy mold release. Blends well with color and dye for even color. Provides aroma throw for scented candles.

**COMPANY LISTINGS** — The companies listed are contacted annually to verify that their products contain soy in some form and are available for sale. In some cases, new products will be launched, and other products may no longer be available. Many companies have indicated an interest in wholesale distribution, and resellers are encouraged to contact them directly. USB does not provide any guarantee or warranty of the products or suppliers.



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Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers	Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers
A. B. Dick Company - 7400 Caldwell Ave.,	P. 847-779-1900 F. 800-447-1231	www.abdick.com	American Leather		www.americanleather.com
Niles, IL, 60714  Acme-Hardesty Company 1787 Sentry Pkwy. W.,	P. 215-591-3610 F. 215-591-3620	www.acme-hardesty.com	Angel Scented Candles 1425 Carolina Place Downingtown, PA, 19335	P. 888-822-3449 Ext: # 8687	www.angelscentedcandles.com sales@angelscented candles.com
Ste. 18-460 Blue Bell, PA, 19422  Ag Environmental	P: 800-599-9209	www.soygold.com	Archer Daniels Midland Company P.O. Box 1470 Decatur, IL, 62525	P. 217-424-5494 F. 217-424-5467	www.admworld.com
Products PO Box 2047 12700 West Dodge Road Omaha, NE, 68103-2047	F. 913-599-2121	snogel@agp.com	Archer Petroleum 10101 J St. Omaha, NE, 68127-1133	P. 402-597-8889 F. 402-597-9866	www.archeroil.com archer@archeroil.com
<b>Agriliance</b> <i>P.O. Box 64089 St. Paul, MN, 55164-0089</i>	P. 651-451-5075 F. 651-451-5559	www.agriliance.com bwherzfeld@agriliance.com	Ardore Candles 1700 410th Ave Estherville, Iowa, 51334	P. 800-559-4845 F. 712-362-8579	ardore@myclearwave.net ardore@myclearwave.net
Agro Management Group, Inc. 1127 W. Colorado Ave. Colorado Springs, CO, 80904	P. 719-520-9931 F. 719-520-9975	www.agromgt.com Agro5@aol.com	Arista Industries, Inc. 557 Danbury Rd. Wilton, CT, 06897	P. 203-761-1009 F. 203-761-4980	www.aristaindustries.com info@aristaindustries.com
Alden & Ott Printing Inks Company 616 E. Brook Dr. Arlington Heights, IL,	P: 847-956-6830 F: 847-956-6509	www.aldenottink.com info@aldenottink.com	Ashland Distribution Co. P.O. Box 2219 Columbus, OH, 43216  Ashley Furniture	P. 888-ASHCHEM F. 614-790-4119	www.ashland.com csr@ashchem.com  www.ashleyfurniture.com/
60005	B 000 500 0450		-	P. 216-233-5486	·
<b>AllChem Industries</b> 6010 NW 1st Pl. Gainesville, FL, 32607	P. 800-523-0450 F. 352-338-0400	www.allchem.com	Atagencer, LLC PO Box 470812 Cleveland, OH, 44147	F. 216-803-2520	www.atagencer.com mgencer@prodigy.net
Alnor Oil Company, Inc. 70 East Sunrise Hwy. Valley Stream, NY, 11581-1221	P. 516-561-6146 F. 516-561-6123	www.alnoroil.com vegoil.source@alnoroil.com	Athea Laboratories, Inc. PO Box 240014 Milwaukee, WI, 53224	P. 800-743-6417 F. 414-354-9219	www.athea.com info@athea.com
America's Best Ink, Inc. 125 E. Crest Rd. Hueytown, AL, 35023	P. 205-491-5080 F. 205-491-5084	bestink@bellsouth.net	Atofina Chemicals, Inc. 2000 Market Street Philadelphia, PA, 19103-3222	P. 800-446-2800	www.atofinachemicals.com
American Coatings Corporation	P. 800-533-0151 F. 954-970-3690		Autumn Moon	P. 810-210-1540	www.autumn-moon.com christina@autumn-moon.com
3037 N.W. 60th St. Ft. Lauderdale, FL, 33309			Barco Products 11 N. Batavia Dr Batavia, IL, 60510	P. 866-359-9401 F. 630-444-1584	www.barcoproducts.com CustomerService@ barcoproducts.com

Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers	Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers
BASF Corporation 100 Campus Drive Florham Park, NJ, 07932	P. 973-245-6000	www.basf.com/group/corporate/ us/en/ www.basf.com/group/corporate/ us/en/about-basf/worldwide/ north-america/USA/general/	Braden Sutphin Ink Company 3650 E. 93rd St. Cleveland, OH, 44105	P. 216-271-2300 F. 216-271-0515	www.bsink.com
Bauhaus Furniture		contact www.bauhaususa.com/	Bunge North America 11720 Borman Drive St. Louis, MO, 63146	P. 314-292-2000	www.bungenorthamerica.com bna.ebusiness@bunge.com
BeansWax Candle Company	P. 866-232-6792	www.beanswax.com sales@beanswax.com	C R Laine		www.crlaine.com/
P.O. Box 1151 Maple Grove, MN, 55311			C.P. Hall Company 311 South Wacker Dr., Ste. 4700	P. 877-427-4255 F. 312-554-7499	www.cphall.com customerservice@cphall.com
Bi-O-Kleen Industries, Inc. P.O. Box 820689	P. 800-477-0188 F. 360-576-0065	www.bi-o-kleen.com sales@bi-o-kleen.com	Chicago, IL, 60606	D 045 522 0000	anh munimb (O and an an
Vancouver, WA, 98682  Bibo Cosmetics	P. 800-456-9322	www.bibocosmetics.com	Cabrun Ink Products 2020 Valetta St. Philadelphia, PA, 19124	P. 215-533-2990 F. 215-533-0869	cabrunink@aol.com
5823 Newton Drive Carlsbad, CA, 92008	F. 760-918-1325	www.bibocosmetics.com	CandiLicious Soy Candles	P. 757-814-4170	www.candiliciouscandles.com info@candiliciouscandles.com
Biltmore World Trade 918 S Park Ln, Ste 102 Tempe, Arizona, 85281	P. 480-489-1818	www.tofubear.com www.madefromsoy.com swfiber@cox.net	1119 Alexander Lane Chesapeake, VA, 23322		
BioBased Spray Systems, Inc. 2150 West Michigan	P. 888-743-7319	www.biorestor.com mike@asi-roads.com	Candle Creations Inc 10880 Ocean Highway 20b Hammock Shops Pawley Island, SC, 29585	P. 866-237-2108 F. 843-237-2108	www.soycandlecreationsinc.com soycandlecreations@gmail.com
St. #232 Sidney, Ohio, 45365			Candlelight Cottage 3398 1st Street NE Chaseley, ND, 58423	P. 701-962-3388 F. 701-962-3388	www.acandlelightcottage.com khart@daktel.com
BioBased Systems, LLC. 1315 N. 13th Street Rogers, AR, 72756	P. 479-636-8585 F. 479-636-5810	www.biobased.net info@biobased.net	Candlemart P.O. Box 3647 Fayetteville, AR 72701	P: 877-352-6353 F: 479-718-3614	www.candlemart.com
BioBased Technologies, LLC. 1315 N. 13th St.	P. 479-246-5965 F. 479-246-9524	www.biobasedtechnologies.com agrol@biobased.net	Candles By Claire	P: 302-547-9561	www.candlesbyclaire.com claire@candlesbyclaire.com
Rogers, Arkansas, 72756  Biodiesel Industries, Inc. 435 1/2 El Sueno Road	P. 805-683-8103 F. 805-456-2192	www.pipeline.to/biodiesel rteall@aol.com	Cargill BiOH Polyols 15407 McGinty Road W, MS 69 Wayzata, MN, 55391	P. 877-765-9246 F. 952-742-6909	www.bioh.com bioh@cargill.com
Santa Barbara, CA, 93110  BioSpan Technologies, Inc. P.O. Box 4222 Balletin MO, 62022	P. 800-730-8980 F. 800-730-8980	www.biospantech.com sales@biospantech.com	Cargill Industrial Oils & Lubricants P.O. Box 5700, MS 66 Minneapolis, MN, 55440	P. 800-842-3631	www.techoils.cargill.com techoils@cargill.com
Ballwin, MO, 63022  Bitter Creek Candle Supply, Inc. 42212 County Hwy. E	P. 877-635-8929 F. 715-278-3904	www.soycandlesupplies.com info@candlesupply.com	Caye Home Furnishings Central Ink	P. 800-345-2541	www.cicink.com
Ashland, WI, 54806  Blue Hills Printing Ink & Litho Supply, Corp. 805 Business Park Rd. Wisconsin Dells, WI, 53965	P. 800-236-5484 F. 608-254-6515	www.bhink.com bhipco@jvlnet.com	Corporation 1100 N. Harvester Rd. West Chicago, IL, 60185	F. 630-231-6554	

Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers	Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers
Charkit Chemical Corp. 32 Haviland St., Norwalk, CT, 06854	P. 203-299-3220 F. 203-299-1355	www.charkit.com sales@charkit.com	CytoCulture International, Inc. 249 Tewksbury Ave., Point Richmond, CA, 94801	P. 510-233-0102 F. 510-233-3777	www.cytoculture.com cyto@cytoculture.com
Chemol Company, Inc. 2300 Rondolph Ave. Greensboro, NC, 27416	P. 336-333-3071 F. 336-273-4645	frdwellns@aol.com	DA Stuart and Co. 4580 Weaver Pkwy., Warrenville, IL, 60555	P. 630-393-0833 F. 630-393-0834	www.dastuart.com
CHS Lubricants 5500 Cenex Dr. Inver Grove Heights, MN 55076	P. 651-355-8437 F. 651-355-5004	www.cenex.com lubricants@chsinc.com	Delori Candle Company 1915 Heather Way Mount Sterling, KY, 40353	P: 859-585-7529 F: 859-498-6100	www.deloricandle.com deloricandle@gmail.com
Cisco Brothers		www.ciscobrothers.com/	<b>Demilec USA</b> 2925 Galleria Drive Arlington, TX, 76011	P. 877-336-4532	www.demilecusa.com/ www.demilecusa.com/contac
Columbia Forest Products 7900 Triad Center Drive Suite 200 Greensboro, NC, 27409	P: 800-637-1609	www.columbiaforestproducts. com info@columbiaforestproducts. com	Desilube Technology, Inc. 904 Breezewood Lane Lansdale, PA, 19446	P. 610-792-9460 F. 610-948-0744	www.yayen@snip.net
Columbus Foods 730 N. Albany Ave. Chicago, IL 60612	P: 800-322-6457 F: 773-265-8985	www.columbusfoods.com jloveshe@columbusfoods.com	Diversified Chemical Technologies 15477 Woodrow Wilson Detroit, MI, 48238	P. 800-328-5382 F. 800-805-9350	www.diversifiedchemicalinc. com
Comfort Solutions		www.comfortsolutions.com/			
Cool Clean Technologies, Inc. 915 Blue Gentian Road	P. 651-842-8600	www.coolclean.com Sales@coolclean.com	<b>Dixon Ticonderoga</b> 195 International Pkwy. Heathrow, FL, 32746	P. 800-824-9430 F. 800-232-9396	www.dixonticonderoga.com webmaster@prang.com
Eagan, MN, 55121  Cooper Power Systems P.O. Box 2952	P: 262-524-3300 F: 262-524-3319	www.cooperpower.com cooper@cooperpower.com	Dow Chemical Company Polyurethane Floor Covering Business 2864 North Dug Gap Rd.	P. 800-847-4212	www.dow.com
Milwaukee, WI 53201-2952			Dalton, GA, 30720		
Cortec Corporation 4119 White Bear Pkwy. St. Paul, MN, 55110	P: 800-4-CORTEC F: 651-429-1122	www.cortecvci.com info@cortecvci.com	<b>DuPont Soy Polymers</b> 1034 Danforth Drive, 5C St. Louis, MO, 63102	P. 314-982-3929 F. 314-982-1190	www.soypolymers.dupont.com jschulen@protein.com
Country Girl Candles 6073 460th St. Primghar, IA, 51245	P. 712-446-2215 F. 712-446-2215	Countrygirlcandles@tripod.com weathers@midlands.net	Earth Friendly Products 111 S. Rohlwing Road Addison, IL, 60101	P. 800-592-1900	www.efpproline.com
CPC Aeroscience, Inc. 2700 SW 14th Street Pompano Beach, FL, 33069	P. 800-327-1835 F. 954-977-7513	www.cpcaeroscience.com info@cpcaeroscience.com	Earth Science Naturals PO Box 50612 Santa Barbara, CA, 93150	P. 800-347-5211 F. 805-684-4590	www.earthsciencenaturals.con info@earthsciencenaturals.co
Crate and Barrel		www.crateandbarrel.com/ environment	Eco Safety Products LLC	P. 602-305-9397 F. 877-366-7547	www.ecosafetyproducts.com sales@ecosafetyproducts.co
Crystal Flash 1754 Alpine N.W. Grand Rapids, Ml, 49504	P. 800-280-6227 F. 616-363-7130	www.crystalflash.com	1524 E. Victory St. Ste. 3, Phoenix, AZ, 85040		
Grand Rapids, MI, 49504			Eka Chemicals, Inc. 1775 W. Oak Commons Ct. Marietta, GA, 30062	P. 541-773-1450 F. 541-773-1416	www.eka.com jscheid@ccountry.net

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Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers	Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers
Elevance Renewable Sciences 2501 Davey Road Woodridge, IL, 60517	P. 866-625-7103 F. 630-633-7295	info@elevance.com	Franmar Chemical, Inc. P.O. Box 97 Normal, IL, 61761	P. 800-538-5069 F. 309-862-1005	www.franmar.com franmar@franmar.com
Environ Biocomposites LLC 221 Mohr Drive Mankato, MN, 56001	P. 800-324-8187 F. 507-388-3159	www.environbiocomposites. com sales@environbiocomposites. com	Galata Chemicals 464 Heritage Road Suite A1 Southbury, CT, 06488	P. 203-236-9000 F. 877-721-9672	www.galatachemicals.com info@galatachemicals.com
Environmental Dust Control, Inc. 1729 260th Ave. Currie, MN, 56123	P. 507-763-3481 F. 507-763-3864	www.dustlock.com dustlock@frontiernet.net	Gans Ink & Supply 1441 Boyd St. Los Angeles, CA, 90033	P. 323-264-2200 F. 323-264-2916	www.gansink.com info@gansink.com
Environmental Inks & Coatings 1 Quality Products Road Morganton, NC, 28655	P. 800-368-4657 F. 828-438-9513	www.envinks.com sales@envinks.com	<b>Gelluminations</b> 215 Market Street Lake Park, IA, 51347	P. 712-832-3185	www.creativeilluminations.com gelglow@ncn.net
Environmental Lubricants Manufacturing 1307 Badger Avenue, Plainfield, IA, 50666	P. 319-824-5203 F. 319-276-4803	www.elmusa.com info@elmusa.com	<b>Gemtek</b> 3808 N. 28th St. Phoenix, AZ, 85017	P. 800-331-7022 F. 602-265-7241	www.gemtek.com info@gemtek.com
EOS Remediation, LLC 1101 Nowell Road Raleigh, NC, 27607	P. 919-873-2204 F. 919-873-1074	www.eosremediation.com ealperin@EOSremediation.com	Generation Soy 3272 470th Ave Emmetsburg, IA, 50536	P. 712-298-0490	www.generationsoy.com still1@ncn.net
Ergo Genesis		www.ergogenesis.com	Global Barrier Coatings 1001 Calle Negocio San Clemente, CA, 92673	P. 949-542-7440 F. 949-542-7444	www.globalbarriercodings.com sales@globalbarriercodings. com
Express Chem 2101 Clifton Ave St. Louis, MO, 63139	P: 314-644-1300 F: 314-644-1425	www.expresschem.com rsloss@expresschem.com	GOJO Industries PO Box 991 Akron, OH, 44309	P. 800-321-9647	www.gojo.com
Feed Energy Company 3121 Dean Ave Des Moines, IA, 50317	P. 515-263-0408 F. 515-263-4163	www.feedenergy.com	Great Plains Oil P.O. Box 866 Eads, Colorado, 81036-0866	P. 719-438-5621 F. 719-438-5622	www.greatplainsoil.net gpo@kiowacountygrowers.com
Flint Group 4600 Arrowhead Dr. Ann Arbor, MI, 48105	P. 734-622-6000 F. 734-622-6131	www.flintgrp.com info@flintgrp.com	Great Western Ink 2100 N.W. 22nd Ave. Portland, OR, 97210-2304	P. 503-226-3595 F. 503-226-3592	
Florida Chemical Co., Inc. 351 Winter Haven Blvd. NE Winter Haven, Florida, 33881	P. 863-294-8483 F. 863-294-7783	www.floridachemical.com info@floridachemical.com	Green Products LLC 221 E. Rocbaar Drive Romeoville, IL, 60446	P. 877-474-7481 F. 815-407-0906	www.greenproducts.net info@greenproducts.net
Florida Ink Manufacturing Company, Inc. 1715 Temple St.	P. 813-247-2911 F. 813-247-6620	www.flaink.com snessmith@flaink.com	Griffin Industries 4221 Alexandria Pike Cold Spring, KY, 41076	P. 859-781-2010 F. 859-572-2575	www.griffinind.com sales@griffinind.com
Tampa, FL, 33619  Fluid Sciences, LLC 1424 S. Hugh Wallace Rd.	P. 337-291-2778 F. 337-291-2781	www.fluidsciences.com dotrahan@fluidsciences.com	Hampel Oil Distributors 3727 S. West St. Wichita, KS, 67217	P. 800-530-5848 F. 316-529-0261	www.hampeloil.com john@hampeloil.com
Lafayette, LA, 70508  Foamite		www.foamite.com/	Hanna's Candle Company/HCC Brands	P. 800-327-9826 F. 479-443-5473	www.hccbrands.com sales@hannascandles.com
Franklin		www.franklincorp.com/	2700 S. Armstrong Ave. Fayetteville, AR, 72703		

Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers	Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers
Helena Chemical Company 225 Schilling Blvd. Collierville, TN, 38017	P. 901-761-0050 F. 901-761-5754	www.helenachemical.com proprietaryproducts@ helenachemical.com	Kohl & Madden Printing Ink 651 Garden Street Carlstadt, NJ, 07072	P. 201-886-1203 F. 201-886-8405	www.kohlmadden.com
Hickory Business Furniture		www.hbf.com	La-Z-Boy		www.la-z-boy.com
High Performance Fuels 2016 Main St., Ste. 104 Houston, TX, 77002	P. 713-523-7755 F. 713-523-7758	www.gulfhydrocarbon.com info@gulfhydrocarbon.com	Lambent Technologies Corp. 3938 Porett Drive Gurnee, IL, 60031	P. 800-432-7187 F. 847-249-6790	www.lambentcorp.com
			Lane Furniture		wwww.lanefurniture.com
Honeybee Gardens 200 Penn Ave. West Reading, PA, 19611	P. 610-396-9225 F. 610-396-9226	www.honeybeegardens.com sales@honeybeegardens.com	Lee Industries		www.leeindustries.com/
Hurst Printing Inks 1460 Miller Pkwy. Streetsboro, OH, 44241	P. 330-562-9182 F. 330-995-5323	www.hurst-inks.com email@hurst-inks.com	Lee Seed Company, Inc. 2242 Hwy. 182 Inwood, IA, 51240	P. 800-736-6530 F. 712-753-4542	www.soynuts.com info@soynuts.com
CC Chemical Corporation 160 Park Ave. New York, NY, 10022	P. 212-521-1700 F. 212-521-1970	www.iccchem.com trading@iccchem.com	Litho Inks of America 9077 Gold Park Dr. West Chester, OH, 45069	P. 513-874-6330 F. 513-874-6405	
ndiana Soybean Growers Association 5757 West 74th Street ndianapolis, IN, 46278	P. 317-347-3620 F. 317-347-3626	www.indianasoybeans.com info@indianasoybeans.com	Lotus Light Enterprises, Inc. 1100 Lotus Dr. Silver Lake, WI, 53170	P. 800-548-3824 F. 262-889-8591	lotuslight@lotuspress.com
Interchem P. 913-	P. 913-422-0051 F. 913-422-0795	aecld@kc.rr.com	LPS Labs 4647 Hugh Howell Rd. Tucker, GA, 30085-5052	P. 800-241-8334 F. 800-543-1563	www.lpslabs.com bphillips@LPSLabs.com
Shawnee Mission, KS, 66220			LuLi Candles 2554 Lincoln Blvd.	P. 866-244-6498 F. 310-391-9149	www.lulicandles.com lulicandles@cs.com
nternational Lubricants, Inc.	P. 206-762-5343 F. 206-762-7989	www.lubegard.com wayne@lubegard.com	Suite 463, Venice, CA, 90291		
7930 Occidental Ave. S Seattle, WA, 98108			Mallard Ink, Inc. 2345 Dean Ave. Des Moines, IA, 50317	P. 515-262-4664 F. 515-262-4014	micompany@qwest.net
osso Products 1485 Lively Blvd. Elk Grove, IL, 60007	P. 888-747-4332 F. 847-437-8478	www.iosso.com info@iosso.com	Martha Stewart Living/Good Bed		
Kennedy Ink Company, Inc. 5230 Wooster Rd.	P. 513-871-2515 F. 513-871-2716		MaxHome Furniture		www.maxfurniture.com
Cincinnati, OH, 45226			MBI Technologies, Inc.	P. 260-632-4003 F. 260-632-1888	www.mbitechnologies.com donatmbi@aol.com
Key City Furniture		www.keycityfurn.com	P.O. Box 384, Woodburn, IN, 46797		
Klaussner Furniture		www.klaussnerfurniturestore.com	McMaster-Carr	P. 404-346-7000	www.mcmaster.com
<b>KleenTec</b> 1212 Sykes Street Albert Lea, MN, 56007	P. 800-435-5336 (800-43-KLEEN) F. 507-373-9262	www.kleentec.com info@kleentec.com	Supply Company 6100 Fulton Industrial Blvd. Atlanta, GA, 30336	F. 404-349-9091	

Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers	Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers
Meg Hood Soy Couture Candles 21 Ridge Road Mt. Kisco, New York,	P. 646-326-5869	www.meghood.com meghelp@meghood.com	New Use Products 13525 N. 750 East Rd. Danvers, IL, 61732	P. 309-963-4948 F. 309-963-4445	www.newuseproducts.com info@newuseproducts.com
10549			Norwalk Furniture		www.norwalkfurniture.com
Mia Bella's Soy Candles PO Box 2336 Gaithersburg,	P. 301-926-4483 F. 301-840-9429	www.soycandlesetc.scent- team.com jarcom@bigplanet.com	<b>Nutek</b> 7005 Cochran Road Glenwillow, OH, 44139	P. 888-321-1134	www.NutekGreen.com
MD, 20886-2336  Minnesota Soybean Research & Promotion Council	P. 507-388-1635 F. 507-388-6751	www.mnsoybean.org	<b>Origins</b> 7601 Trade Port Drive Louisville, KY, 40258	P. 1-800-ORIGINS	www.origins.com
60 Pierce Ave, Ste. 110 North Mankato, MN, 56003			Orison Marketing, LLC P.O. Box 5198 Abilene, TX, 79608	P. 325-692-1135 F. 325-690-0569	www.orisonmarketing.com info@orisonllc.com
Mitchell Gold		www.mgandbw.com	OSM Inc 14 Broadway	P. 888-473-6489 F. 508-823-3117	www.osm-inc.com sales@organicsalesandmarket- ing.com
Moore, Wallace North America RR Donnelley 1200 Lakeside Dr. Bannockburn, IL, 60015-1243	P. 847-607-7300	www.rrd.com	Raynham, MA, 02767  Pacific Coast Candles 7960 B Soquel Drive #232 Aptos, CA, 95003	P. 831-345-8860	www.SoyCandles.org info@soycandles.org
Mr. Good Chem 3909 N. Washington Westmont, IL, 60559	P. 800-505-5176 F. 630-852-2855	www.mrgoodchem.com mrgoodchem@aol.com	PanTerra Technologies 321 North Street Goshen, CT, 06756	P. 860-491-1134 F. 860-491-1167	www.panterrainc.com
Mutchler Chemical Company Inc. 20 Elm St. Harrington Park,	P. 201-768-1100 F. 201-768-9960	www.mutchlerchem.com info@mutchlerchem.com	PCI Group, Inc. 2153 E. Cedar St., Ste. 6, Tempe, AZ, 85281	P. 800-394-0328 F. 480-303-0696	www.pcigroupinc.com info@pcigroupinc.com
NJ, 07640  Natura World		www.naturaworld.com	<b>Peiron Corp.</b> 7847 47th St., P.O. Box 6 Lyons, IL, 60534	P. 800-442-9100 F. 708-442-0213	
Natural Soy Products 2 Liberty St. Watkins, IA, 52354	P. 888-655-0039 F. 319-227-7428	www.naturalsoyprod.com naturalsoyprod@aol.com	Peter Cremer North America 3117 Southside Ave. Cincinnati, OH, 45204	P. 513-471-7200 F. 513-244-7775	www.petercremerna.com hfindley@petercremerna.com
Nature's Gifts International, LLC 10524 Lexington Drive Ste. 400 Knoxville, TN, 37932	P. 877-4-NGI- WAX F. 866-573-4220	www.ngiwax.com info@ngiwax.com	Phase III, Inc. 315 E. Warner Rd. Ste. 3 Chandler, AZ, 85225	P. 480-503-2847 F. 480-503-1077	www.phaseiii.com nefim@phaseiii.com
NatureStain Company, Inc. 2153 E. Cedar St. Ste. 6 Tempe, AZ, 85281	P. 480-303-0557 F. 480-303-0696	www.naturestain.com info@naturestain.com	Prairie Glow Soy Candles 406 S Lincoln Eagle Grove, IA, 50533	P. 888-448-4451	www.lorcandles.com lcandles@goldfieldaccess.net
New Century	P. 602-625-8925	www.newcenturycoatings.com	Precedent Furniture		www.precedent_furniture.com
Coatings 4320 East San Remo Ave. Higley, AZ, 85236		, <u>.</u>	Printers Ink & Supply Company, Inc. 542 N. 7th St. Birmingham, AL, 35203	P. 800-872-4606 F. 205-328-5412	www.printersink.com service@printersink.com

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Pro-Line Corporation 3151 N. 34th Dr. Phoenix, AZ, 85017	P. 602-278-3943 F. 602-268-4767	www.ink-mart.com inkmaker@ink-mart.com	Sister Scensations	P. 864-525-2740	www.sisterscensations.com sisters@sisterscensations.com
QC Construction Products 232 S. Schnoor Ave. Madera, CA, 93637	P. 800-453-8213 F. 559-673-8246	www.qcconstructionproducts. com qc@qcconprod.com	SMD Products Company P.O. Box 1634 Manchester, MO, 63011	P. 636-527-3541 F. 636-527-3785	smdinternational@aol.com
Quality Inks, Inc. 2327 E. Jones Ave. Phoenix, AZ, 85040	P. 602-268-4199 F. 602-268-4767	jjashton1@aol.com	So Clean Solutions 424 Fairview St. Belvidere, Illinois, 61008	P. 815-544-9708 F. 815-544-5188	www.socleansolutions.com info@socleansolutions.com
Quiet Time Candles P.O. Box 19722 Philadelphia, PA, 19143	P. 215-680-6807	www.quiettimecandles.com info@quiettimecandles.com	Solutions IES, Inc. 1101 Nowell Road Raleigh, NC, 27607	P. 919-873-1060 F. 919-873-1074	www.solutions-ies.com aborden@solutions-ies.com
Raccoon River Candle Company P.O. Box 504 Waukee, IA, 50263	P. 515-978-3422	www.raccoonrivercandles.com sales@raccoonrivercandles.com	South West Trading Company 1920 E Third St., Ste 3 Tempe, AZ, 85281	P. 480-894-1818 F. 480-726-2901	www.soysilk.com swfiber@cox.net
React-NTI, LLC 6680 N. HWY 49 Lino Lakes, MN, 55014	P. 651-217-2138 F. 651-784-2902	www.react-nti.com bbacon@ntic.com	Southern States Power Company, Inc. 2020 Pinnacle Peak Road Phoenix, AZ, 85027-1214	P. 623-580-7700 F. 623-587-5714	info@sspowerco.net
Really Works 2875 MCI Dr. Pinellas Park, FL, 33782	P. 800-237-5911 x2551 F. 727-217-9400	www.reallyworks.com kyamauch@vindotco.com	Soy Basics 375 Industrial Ave. New Hampton, IA, 50659	P. 641-394-6313 F. 641-394-5822	www.soybasics.com hrausch@soybasics.com
Renewable Energy Group		www.regfuel.com/	Soy Candles 7960 B Soquel Drive #232 Aptos, CA, 95003	P. 831-345-8860	www.SoyCandles.org info@soycandles.org
Renewable Lubricants, Inc. P.O. Box 474 Hartville, OH, 44632-0474	P. 330-877-9982 F. 330-877-2266	www.renewablelube.com info@renewablelube.com	Soy Delites 5711 Duval Street, Austin, TX, 78752	P. 512-451-1217	www.soy-delites.com cbell@grandecom.net
Restore Products 79 13th Ave. N.E., Ste. 209 Minneapolis, MN, 55413	P. 612-331-5979 F. 612-331-5551	www.restoreproducts.com contact@restoreproducts.com	Soy Technologies, LLC 1050 Elizabeth Drive Nicholasville, KY, 40356	P. 859-881-1200 F. 561-266-8878	www.soytek.com info@soytek.com
Rose Hill		www.wayfair.com/Rose-Hill- Furniture-C470924.html	Soya Systems, Inc. 10441 Midwest	P. 800-533-9599 F. 314-428-2654	www.soya.com soya@soya.com
Schaeffer Manufacturing Company	P. 800-325-9962 F. 314-865-4107	www.schaefferoil.com phamilton@schaefferoil.com	Industrial Blvd. St. Louis, MO, 63132		
102 Barton St. St. Louis, MO, 63104			Soyawax 1029 Third St. S.E. Cedar Rapids, IA, 52401	P. 319-213-2051	www.soyawax.com soyawax@aol.com
Sephora Sherwin-Williams 101 W. Prospect Ave. Cleveland, OH, 44115	P. 877-SEPHORA P. 800-524-5979 F. 216-566-1392	www.sephora.com www.sherwin-williams.com	SoyCandleWorks 14212 110th Street Campbell, MN, 56522	P. 800-470-4061 F. 218-736-4663	www.soycandleworks.com sales@soycandleworks.com
Siegwerk 3535 S.W. 56th St. Des Moines, IA, 50321	P. 515-471-2100 F. 515-471-2200	www.siegwerk.com www.siegwerk.com/en/support/ contact.html	SoyClean 123 North Orchard Brooklyn, IA, 52211	P. 888-606-9559 F. 641-522-5559	www.soyclean.biz kurt@soyclean.biz
Simmons		www.simmons.com	SoyLights 49524A 150th Ave. Scarville, IA, 50473	P. 641-568-3689 F. 641-568-3789	www.soylights.com melanie@soylights.com

Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers	Company Name Address City, State, Zip	Phone Number Fax Number	Web Site Address E-Mail Address Page Numbers
SoySoft Inc. 6300 Westwood Ct. Edina, MN, 55436	P. 800-668-2262 F. 952-935-8325	www.soysoft.com SoySoft@aol.com	Textile Rubber & Chemical Co. 1400 Tiarco Dr. Southwest Dalton, GA, 30721-1909	P. 706-277-1300	www.trcc.com jlyost@gapac.com
<b>SoySolv</b> 6154 N. CR 33 Tiffin, OH, 44883	P. 800-231-4274 F. 419-992-4595	www.soysolv.com steve@soysolv.com	The Clean Environment Company	P. 800-266-2353 F. 402-537-0014	www.cleanenvironmentco.com envirocycl@aol.com
Spartan Chemical Company Inc 1110 Spartan Dr.	P. 919-873-2204 F. 919-873-1074	www.eosremediation.com gbirk@eosremediation.com	8609 I Street Omaha, NE, 68127		
Maumee, OH, 43537  Spectra Color	P. 630-692-1600	www.spectracolor.com	The Flame Candleworks Company	P. 877-944-5651 F. 319-294-9612	www.soywaxxcandles.com barkley@fbcom.net
Corporation 615 North Enterprise St. Aurora, IL, 60504	F. 630-692-1602	inks@spectracolor.com	2271 120th St. Lowden, IA, 52255		
Spring Air		www.springair.com	The Solae Company 1034 Danforth Drive St. Louis, MO, 63102	P. 800-325-7108	www.thesolaecompany.com
St. Louis Candle Company 7914 Gravois Road Affton, MO, 63123	P. 314-457-9989		Thumb Oilseed Producers' Cooperative 2145 Leppek Road, Ubly, MI, 48475	P 866-658-2344 F: 989-658-2372	www.thumboilseed.com/ www.thumboilseed.com/con- tact.php
Stepan Company 22 West Frontage Rd. Northfield, IL, 60093	P. 847-446-7500 F. 847-501-2100	www.stepan.com techserv@stepan.com	Timber Ox, Inc. 2133 E 226th Street Cicero, IN, 46034	P. 317-758-5942 F. 317-758-5955	www.timberoxgreen.com lyn@timberoxgreen.com
Sterling Bio- Technologies Corporation P.O. Box 950 Sterling, CO, 80751	P. 970-521-7645 F. 970-521-1025	www.sterlingbiotech.com info@sterlingbiotech.com	Tony&Tina 459 Broadway New York, NY, 10013	P. 212-226-3992 F. 212-226-6199	www.tonytina.com info@tonytina.com
Steuart Laboratories P.O. Box 306 Mabel, MN, 55954	P. 800-210-9665 F. 507-886-2762	www.steuartlabs.com steuart@mabeltel.coop	Total Specialty Chemicals, Inc 47 Elm St. New Canaan, CT, 06840	P. 203-966-1525 F. 203-966-1505	totaltsc@aol.com
Sun Chemical Ink 135 W. Lake St. Northlake, IL, 60164	P. 708-562-0550 F. 708-562-0580	www.sunchemicalink.com jim.bishop@na.sunchem.com	Toyo Ink America, LLC 710 W. Belden Ave. Addison, IL, 60101	P. 630-930-5100 F. 630-628-1769	www.toyoink.com
Swan Creek Candle Co. 395 West Airport Hwy. Swanton, OH, 43558	P. 888-272-2773	www.swancreekcandle.com info@swancreekcandle.com	Twin Chemical, Inc. 5010 Hickory Hills Dr., Suite B Woodstock, GA, 30188	P. 800-442-4958 F. 770-524-6147	www.twin-chemicals.com sales@twin-chemicals.com
Take Off, Inc. P.O. Box 122 Geneseo, IL, 61254	P. 800-765-1822 F. 800-452-6140	www.takeoff-paint.com takeoff@qconline.com	U.S. Coatings Technology Corporation	P. 908-782-5454 F. 908-782-3489	www.usbronzepowders.com
<b>Tarksol, Inc.</b> 3400 Ridge Rd. W. Rochester, NY, 14626	P. 585-663-3346 F. 585-621-2303	www.tarksol.org sales@tarksol.com	408 Route 202 N Flemington, NJ, 08822		
Terresolve Technologies 35585-G Curtis Blvd. Eastlake, OH, 44095	P. 800-661-3558 F. 440-951-4341	www.terresolve.com memiller@terresolve.com	U.S. Ink 651 Garden St. Carlstadt, NJ, 07072	P. 201-935-8666 F. 201-933-3728	www.usink.com

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Widland, MI, 48641-1206  Urethane Soy Systems Company	P. 888-514-9096	www.soyoyl.com info@soyoyl.com	White Pine Candles 1020 Discovery Road, Suite 145 Saint Paul, MN, 55121	P. 651-283-4210 F. 651-994-9119	wwww.whitepinecandles.com whitepinecandles@hotmail.com
100 Caspian Ave. Box 500 Volga, SD, 57071 USA Soy Solutions	P. 877-769-6451	www.usasoysolutions.com	Wikoff Color Corporation 1886 Merritt Rd. Fort Mill, SC, 29715	P. 803-548-2210 F. 803-548-5728	www.wikoff.com don.duncan@wikoff.com
2150 W. Michigan St. #232 Sidney, Ohio, 45365	F. 077-709-0437	keith@usasoysolutions.com	Workcell Systems, Inc. P.O. Box 1645 Highland Park, IL, 60035	P. 847-579-0595 F. 847-579-0517	www.workcellsystems.com rsoble@workcellsystems.com
USSC/Bayer 780 Third Ave. King of Prussia, PA, 19406	P. 610-265-3610 F. 610-265-8327	www.usscgroup.com info@usscgroup.com	World Energy Alternatives 90 Everett Ave.	P. 617-889-7300 F. 617-887-2411	www.worldenergy.net geneg@worldenergy.net
Vanguard Furniture		www.vanguardfurniture.com	Chelsea, MA, 02150		
Vertec BioSolvents, Inc. 1441 Branding Lane, Suite 100 Downers Grove, IL, 60515	P. 630-960-0600 F. 630-960-0660	www.vertecbiosolvents.com vertecbio@aol.com	Zep Superior Solutions 1310 Seaboard Industrial Dr. Atlanta, GA, 30318	P. 404-352-1680	www.zep.com www.zep.com/contact/ contactus.aspx
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